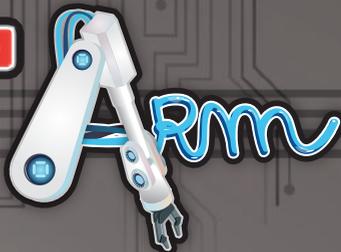


HYDRAULIC

# ROBOT

BRAS ROBOT HYDRAULIQUE



**120**  
Pièces / Parts  
Teile / Stukken  
Elementos  
Pezzi

HYDRAULISCHER  
ROBOTERARM

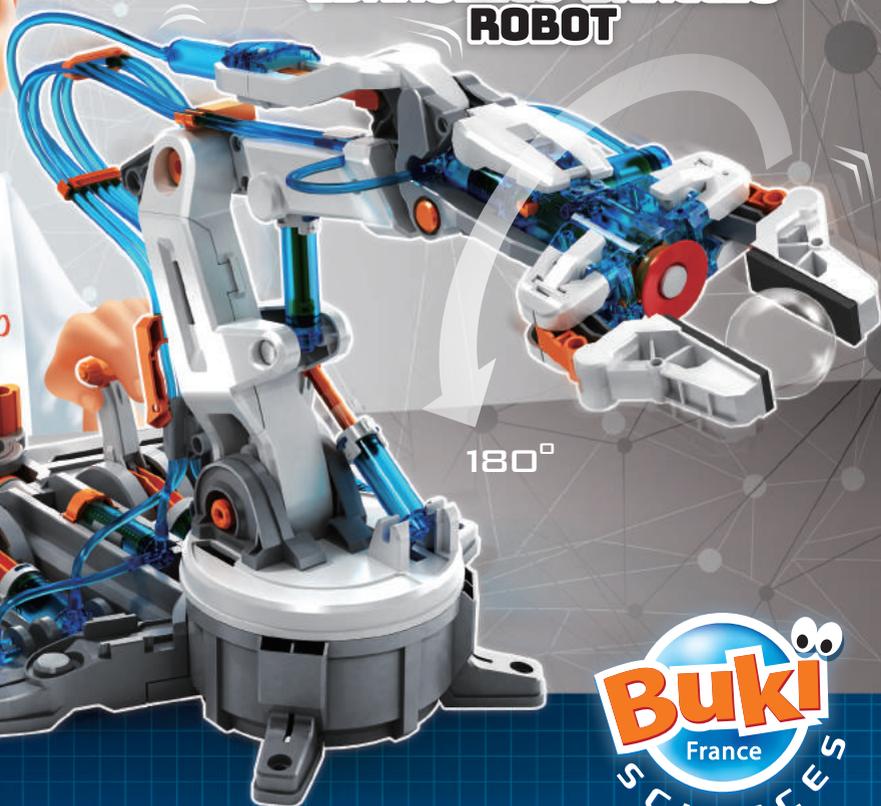
HYDRAULISCHE  
ROBOTARM

HIDRÁULICO  
BRAZO ROBÓTICO

IDRAULICO BRACCIO  
ROBOT



Léo



180°

10+

**Buki**  
France  
SCIENCES

CONTENU - CONTENTS - INHALT  
INHOUD - CONTENIDO - CONTENUTO

P1



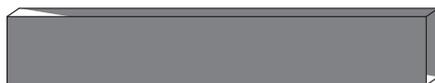
x9

P2



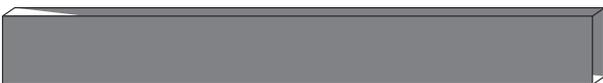
x28

P3



x1

P4



x1

P5



x10

P6



x5

P7



x6

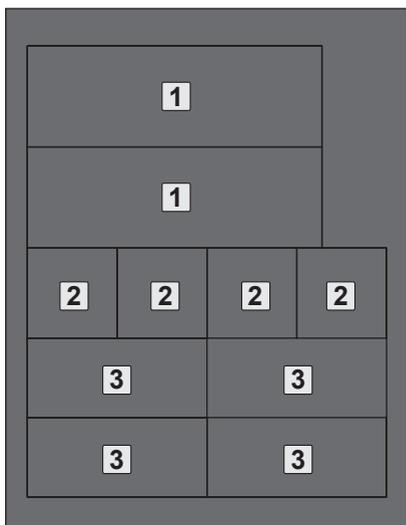
P8



x1

P9

x1



P10



x5

P11



x1

P12



x1

P13



x1

P14

P15

x1



P1 – Vis (courte) (9 pcs)  
 P2 – Vis (longue) (28 pcs)  
 P3 – Barre de fer (courte)  
 P4 – Barre de fer (longue)  
 P5 – Plaquette de frein (10 pcs)  
 P6 – Capuchon (petit) (5 pcs)  
 P7 – Capuchon (gros) (6 pcs)  
 P8 – Ventouse  
 P9 – Revêtement  
 P10 – Ressort (très court) (5 pcs)  
 P11 – Ressort (court) (1 pc)  
 P12 – Ressort (moyen) (1 pc)  
 P13 – Ressort (long) (1 pc)  
 P14 – Tube (5 pcs)  
 P15 – Huile

FR

P1 – Screw (short) (x9)  
 P2 – Screw (long) (x28)  
 P3 – Iron bar (short)  
 P4 – Iron bar (long)  
 P5 – Brake pad (x10)  
 P6 – Cap (small) (x5)  
 P7 – Cap (large) (x6)  
 P8 – Suction cup  
 P9 – Gripper pads  
 P10 – Spring (very short) (x5)  
 P11 – Spring (short) (x1)  
 P12 – Spring (medium) (x1)  
 P13 – Spring (long) (x1)  
 P14 – Tube (x5)  
 P15 – Oil

EN

P1 – Kurze Schraube (9 Stück)  
 P2 – Lange Schraube (28 Stück)  
 P3 – Eisenstange (kurz)  
 P4 – Eisenstange (lang)  
 P5 – Bremsaufsatz (10 Stück)  
 P6 – Kappe (klein) (5 Stück)  
 P7 – Kappe (groß) (6 Stück)  
 P8 – Saugnapf  
 P9 – Verkleidung  
 P10 – Feder (sehr kurz) (5 Stück)  
 P11 – Feder (kurz) (1 Stück)  
 P12 – Feder (mittel) (1 Stück)  
 P13 – Feder (lang) (1 Stück)  
 P14 – Rohr (5 Stück)  
 P15 – Öl

DE

P1 - Schroef (kort) (9 stuks)  
 P2 - Schroef (lang) (28 stuks)  
 P3 - IJzeren staaf (kort)  
 P4 - IJzeren staaf (lang)  
 P5 - Remblokje (10 stuks)  
 P6 - Afsluitdop (klein) (5 stuks)  
 P7 - Afsluitdop (groot) (6 stuks)  
 P8 - Zuignap  
 P9 - Bekleding  
 P10 - Veer (zeer kort) (5 stuks)  
 P11 - Veer (kort) (1 stuk)  
 P12 - Veer (midden) (1 stuks)  
 P13 - Veer (lang) (1 stuk)  
 P14 - Buis (5 stuks)  
 P15 - Olie

NL

P1: Tornillo (corto) (9 uds.)  
 P2: Tornillo (largo) (28 uds.)  
 P3: Barra de hierro (corta)  
 P4: Barra de hierro (larga)  
 P5: Abrazaderas de retención (10 uds.)  
 P6: Capuchón (pequeño) (5 uds.)  
 P7: Capuchón (grande) (6 uds.)  
 P8: Ventosa  
 P9: Gomaespuma  
 P10: Muelle (muy corto) (5 uds.)  
 P11: Muelle (corto) (1 ud.)  
 P12: Muelle (mediano) (1 ud.)  
 P13: Muelle (largo) (1 ud.)  
 P14: Tubo (5 uds.)  
 P15: Aceite

ES

P1 – Vite (corta) (9 pezzi)  
 P2 – Vite (lunga) (28 pezzi)  
 P3 – Barra di ferro (corta)  
 P4 – Barra di ferro (lunga)  
 P5 – Pastiglia dei freni (10 pezzi)  
 P6 – Tappo (piccolo) (5 pezzi)  
 P7 – Tappo (grande) (6 pezzi)  
 P8 – Ventosa  
 P9 – Rivestimento  
 P10 – Molla (molto corta) (5 pezzi)  
 P11 – Molla (corta) (1 pezzo)  
 P12 – Molla (media) (1 pezzo)  
 P13 – Molla (lunga) (1 pezzo)  
 P14 – Tubo (5 pezzi)  
 P15 – Olio

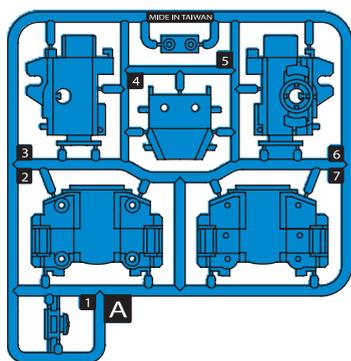
IT

PIÈCES À DÉTACHER - PARTS TO DETACH  
 BUTEILE - LOS TE MAKEN STUKKEN  
 LEMENTOS A RETIRAR DE LA PLANTILLA  
 PEZZI DA STACCARE

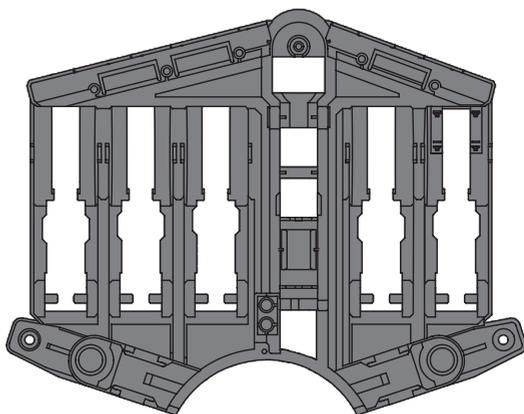
**FR** A DÉTACHER AU FUR ET À MESURE  
**EN** DETACH AS NEEDED  
**DE** WÄHREND DER MONTAGE HERAUSTRENNEN

**NL** OM GELEIDELIJK AAN LOS TE MAKEN  
**ES** A RETIRAR SEGÚN VAYA SIENDO NECESARIO  
**IT** DA STACCARE MANO A MANO

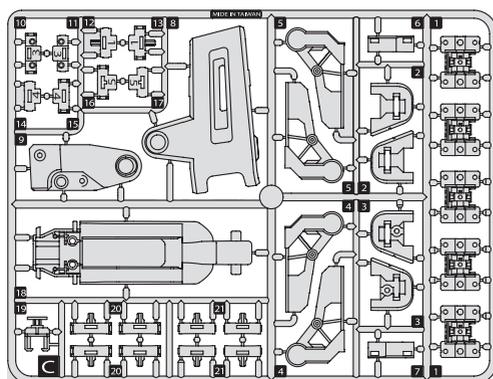
**A**



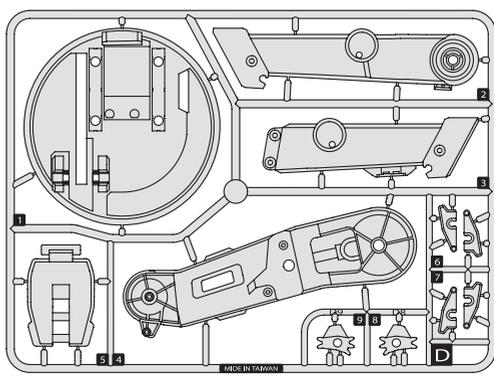
**B**



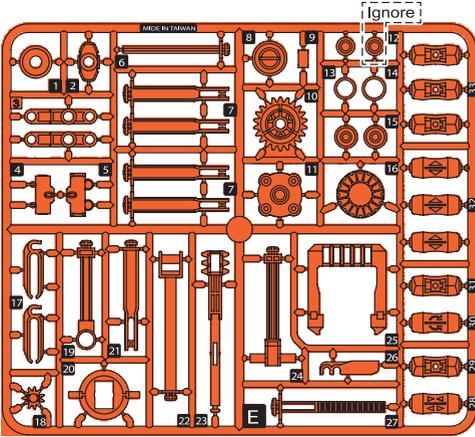
**C**



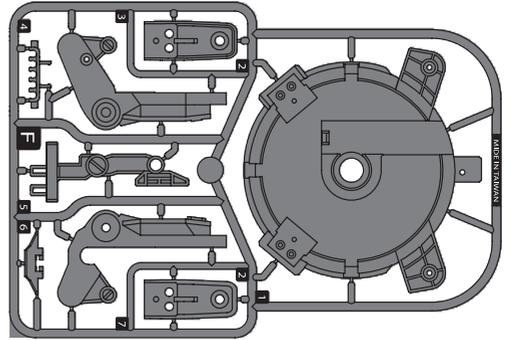
**D**



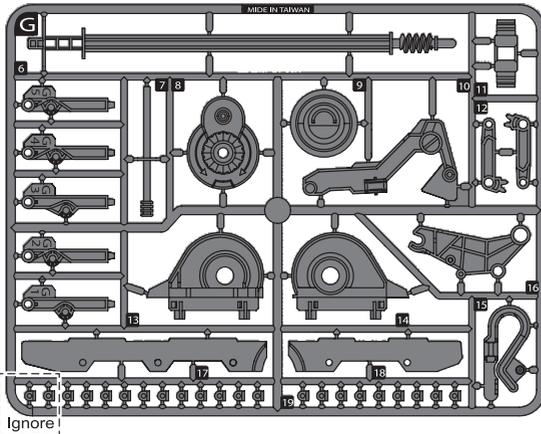
E



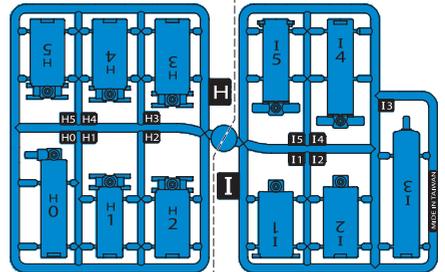
F



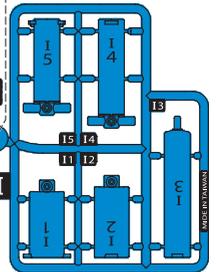
G



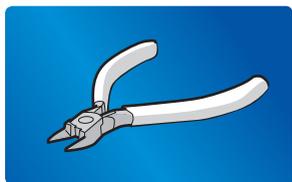
H



I



OUTILS SUPPLÉMENTAIRES - ADDITIONAL TOOLS REQUIRED  
ZUSÄTZLICHE WERKZEUGE - EXTRA GEREEDSCHAP  
HERRAMIENTAS ADICIONALES - UTENSILI SUPPLEMENTARI



- FR PINCE COUPANTE
- EN PLIERS
- DE KNEIFZANGE
- NL KNIPTANG
- ES ALICATES DE CORTE
- IT PINCE COUPANTE



- FR TOURNEVIS
- EN SCREWDRIVER
- DE SCHRAUBENDREHER
- NL SCHROEVENDRAAIER
- ES DESTORNILLADOR
- IT CACCIAVITE



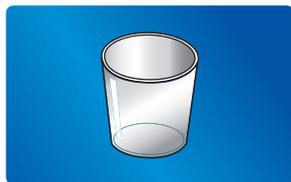
- FR CISEAUX
- EN SCISSORS
- DE SCHERE
- NL SCHAAR
- ES TIJERAS
- IT FORBICI



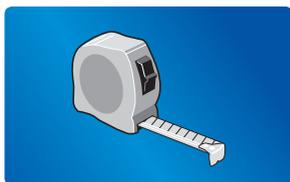
- FR MARQUEUR
- EN MARKER
- DE MARKER
- NL VILTSTIFT
- ES ROTULADOR
- IT PENNARELLO



- FR ESSUIE-TOUT
- EN KITCHEN TOWEL
- DE KÜCHENPAPIER
- NL KEUKENROL
- ES PAPEL DE COCINA
- IT CARTA ASSORBENTE



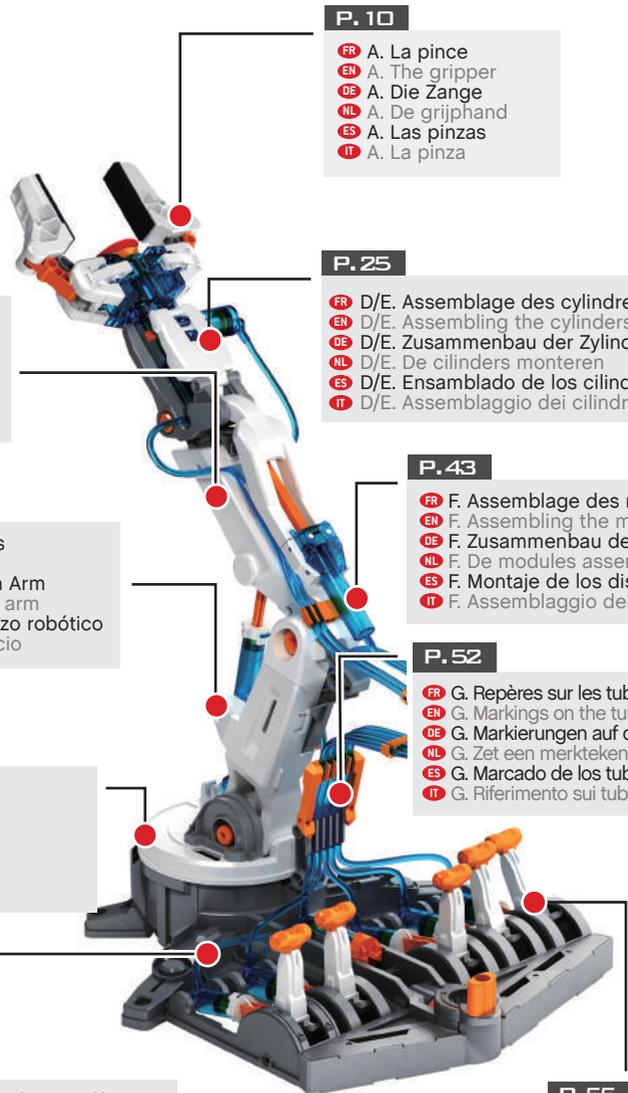
- FR VERRE
- EN GLASS
- DE GLAS
- NL EEN GLAS
- ES VASO
- IT BICCHIERE



- FR MÈTRE DÉROULANT
- EN MEASURING TAPE
- DE MASSBAND
- NL ROLMAAT
- ES CINTA MÉTRICA
- IT FLESSOMETRO



- FR RÈGLE
- EN RULER
- DE LINEAL
- NL MEETLAT
- ES REGLA
- IT RIGA



**P. 10**

- FR A. La pince
- EN A. The gripper
- DE A. Die Zange
- NL A. De grijphand
- ES A. Las pinzas
- IT A. La pinza

**P. 25**

- FR D/E. Assemblage des cylindres
- EN D/E. Assembling the cylinders
- DE D/E. Zusammenbau der Zylinder
- NL D/E. De cilinders monteren
- ES D/E. Ensamblado de los cilindros
- IT D/E. Assemblaggio dei cilindri

**P. 17**

- FR C. Le bras
- EN C. The arm
- DE C. Der Arm
- NL C. De arm
- ES C. El brazo
- IT C. Il braccio

**P. 72**

- FR J. Moteurs du bras
- EN J. Arm motors
- DE J. Motoren für den Arm
- NL J. Motoren van de arm
- ES J. Motores del brazo robótico
- IT J. Motori del braccio

**P. 11**

- FR B. La base
- EN B. The base
- DE B. Standsockel
- NL B. Het onderstel
- ES B. La base
- IT B. La base

**P. 43**

- FR F. Assemblage des modules
- EN F. Assembling the modules
- DE F. Zusammenbau der Module
- NL F. De modules assembleren
- ES F. Montaje de los distintos módulos
- IT F. Assemblaggio dei moduli

**P. 52**

- FR G. Repères sur les tubes
- EN G. Markings on the tubes
- DE G. Markierungen auf den Schläuchen
- NL G. Zet een merkteken op de buizen
- ES G. Marcado de los tubos
- IT G. Riferimento sui tubi

**P. 57**

- FR I. Modules de contrôle
- EN I. Control modules
- DE I. Steuermodul
- NL I. Controlemodules
- ES I. Módulos de control
- IT I. Moduli di controllo

**P. 55**

- FR H. Les leviers
- EN H. Levers
- DE H. Die Hebel
- NL H. De hefboomen
- ES H. Palancas
- IT H. Le leve

CONSEILS - TIPS  
HINWEISE - TIPS  
CONSEJOS - CONSIGLI



A



B



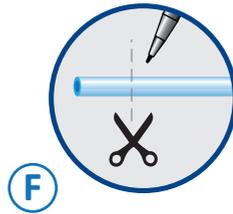
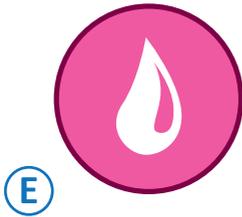
C



D

- FR** A Lis attentivement les instructions et respecte l'ordre des étapes de montage.  
 B Détache les pièces au fur et à mesure. Coupe les attaches avant d'assembler.  
 C Ce logo te conseille de demander l'aide d'un adulte pour réussir une étape.  
 D Ce logo attire ton attention sur une étape ou une information importante à ne pas loucher.
- EN** A Read the instructions carefully and follow the assembly steps in the right order.  
 B Detach the parts as you need them. Remove the plastic lugs before assembly.  
 C This logo advises you to ask an adult for help to complete a step.  
 D This logo draws your attention to an important step or piece of information that must be followed.
- DE** A Lies die Anleitung aufmerksam und folge genau der Reihenfolge der Schritte.  
 B Löse während der Montage die Teile nacheinander heraus. Schneide die Befestigungsstücke vor dem Zusammenbau ab.  
 C Dieses Logo zeigt dir, wenn du für einen Schritt einen Erwachsenen um Hilfe bitten solltest.  
 D Dieses Logo macht dich auf einen Schritt oder eine wichtige Information aufmerksam, die unbedingt zu beachten ist.
- NL** A Lees aandachtig de instructies en respecteer de volgorde van de montagefasen.  
 B Maak de stukjes los naarmate je werk vordert. Snij de haakjes los vooraleer je de stukken monteert.  
 C Dit logo betekent dat je best hulp vraagt aan een volwassene om een fase af te werken.  
 D Dit logo vestigt je aandacht erop dat een fase of informatie belangrijk is en je die zeker niet mag overslaan.
- ES** A Lee detenidamente las instrucciones y observa la secuencia de ensamblaje indicada.  
 B Retira los elementos de la plantilla a medida que vayan siendo necesarios. Corta las ataduras antes de ensamblar los elementos.  
 C Este pictograma te aconseja solicitar la asistencia de un adulto a fin de poder completar con éxito un determinado paso del ensamblaje.  
 D Este pictograma sirve para reclamar tu atención acerca de un paso o cierta información importante que no debes saltarte.
- IT** A Leggi attentamente le istruzioni e rispetta l'ordine delle fasi di montaggio.  
 B Stacca i pezzi di volta in volta. Taglia le parti di fissaggio prima di assemblare.  
 C Questo singolo ti consiglia di chiedere l'aiuto ad un adulto per portare a termine una fase.  
 D Questo simbolo attira la tua attenzione su una fase o un'informazione importante che non deve essere saltata o ignorata.

CONSEILS - TIPS  
HINWEISE - TIPS  
CONSEJOS - CONSIGLI



**FR** **E** Certaines pièces doivent être huilées. Sois très précautionneux et respecte les étapes. Tout est expliqué à la page 25.

**F** Les tubes fournis devront être coupés. Suis bien les étapes de la page 42.

**EN** **E** Certain parts need to be oiled. Be very careful and follow the steps in order. Everything is explained on page 25.

**F** The tubes supplied need to be cut. Carefully follow the steps on page 42.

**DE** **E** Einige Teile müssen geölt werden. Gehe dabei sehr vorsichtig und in der Reihenfolge aller Schritte vor. Alles ist auf Seite 25 erklärt.

**E** Die mitgelieferten Rohre müssen zugeschnitten werden. Folge dafür den Schritten auf der Seite 42.

**NL** **E** Bepaalde onderdelen moeten vaak worden geolied. Doe dit heel voorzichtig en volg de verschillende stappen. De uitleg vind je op bladzijde 25.

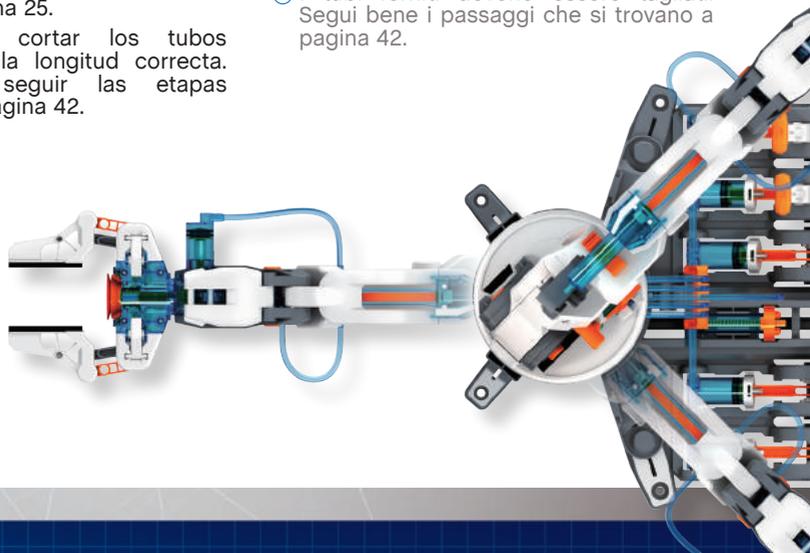
**F** Je zal de buizen uit het pakket moeten doorsnijden. Volg hierbij goed de verschillende stappen op bladzijde 42.

**ES** **E** Ciertos elementos deberán engrasarse con aceite. Procede con precaución y respeta la secuencia y las instrucciones de cada etapa. Todo se explica en detalle en la página 25.

**F** Será necesario cortar los tubos suministrados a la longitud correcta. Asegúrate de seguir las etapas indicadas en la página 42.

**IT** **E** Alcuni pezzi devono essere lubrificati. Usa molta precauzione e rispetta i passaggi. È tutto spiegato a pagina 25.

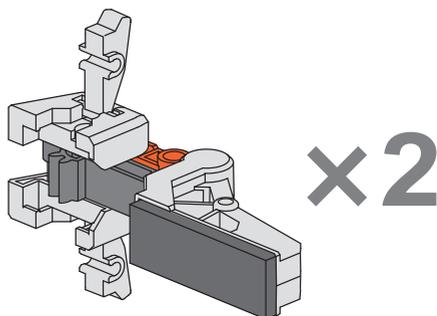
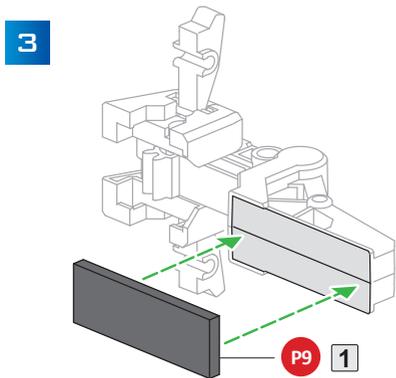
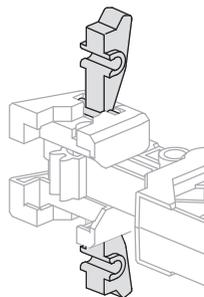
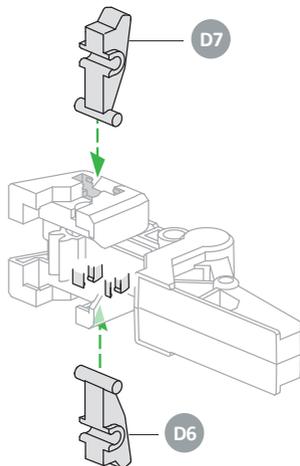
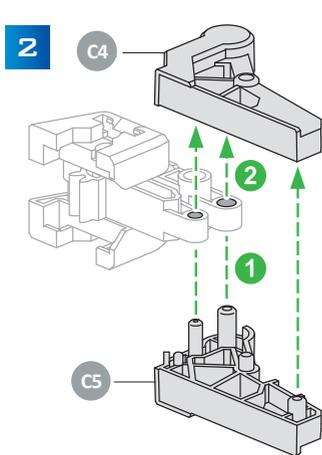
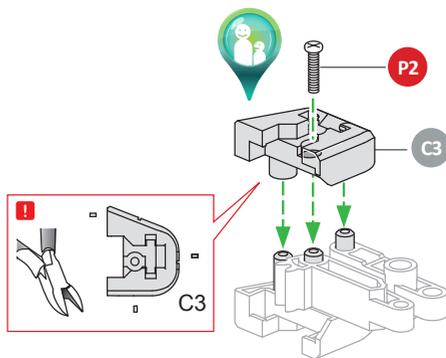
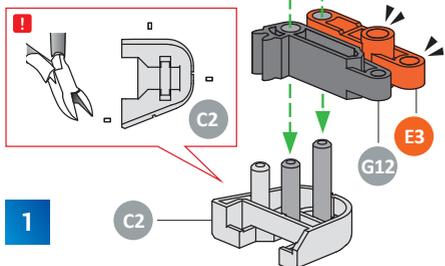
**F** I tubi forniti devono essere tagliati. Segui bene i passaggi che si trovano a pagina 42.



# A

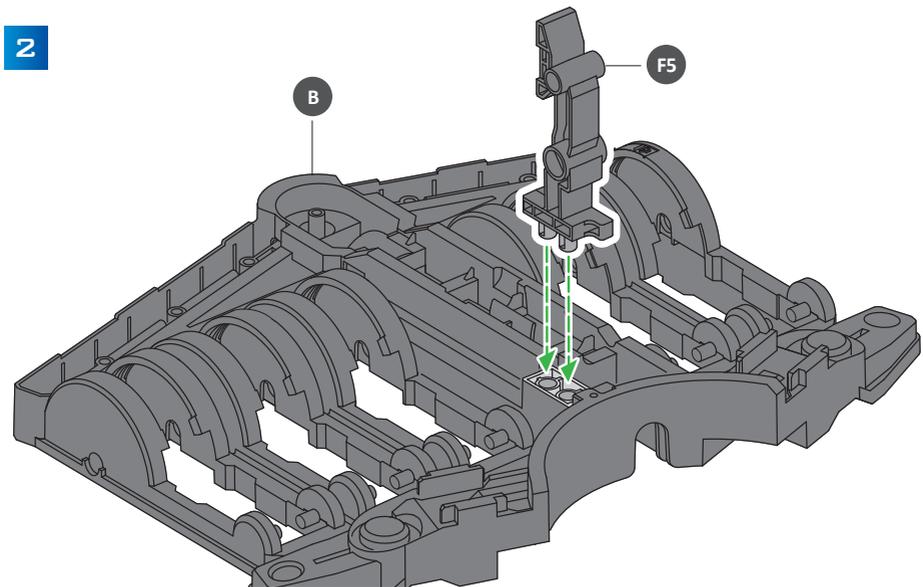
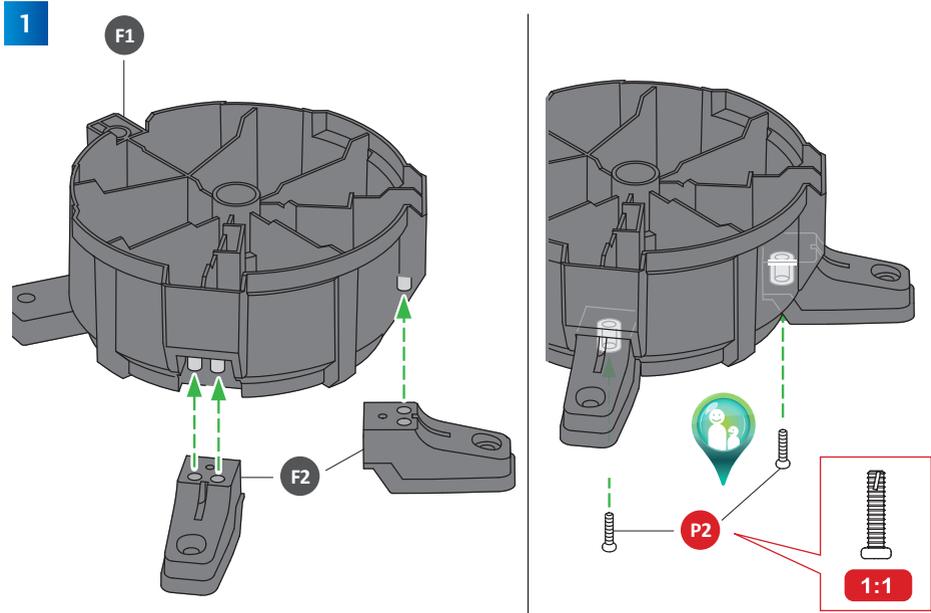
## LA PINCE - THE GRIPPER DIE ZANGE - DE GRIJPHAND LAS PINZAS - LA PINZA

**!** FR Découpe proprement EN Cut out carefully  
DE Wie abgebildet ausschneiden NL Snij netjes uit.  
ES Recórtalos bien IT Taglia correttamente

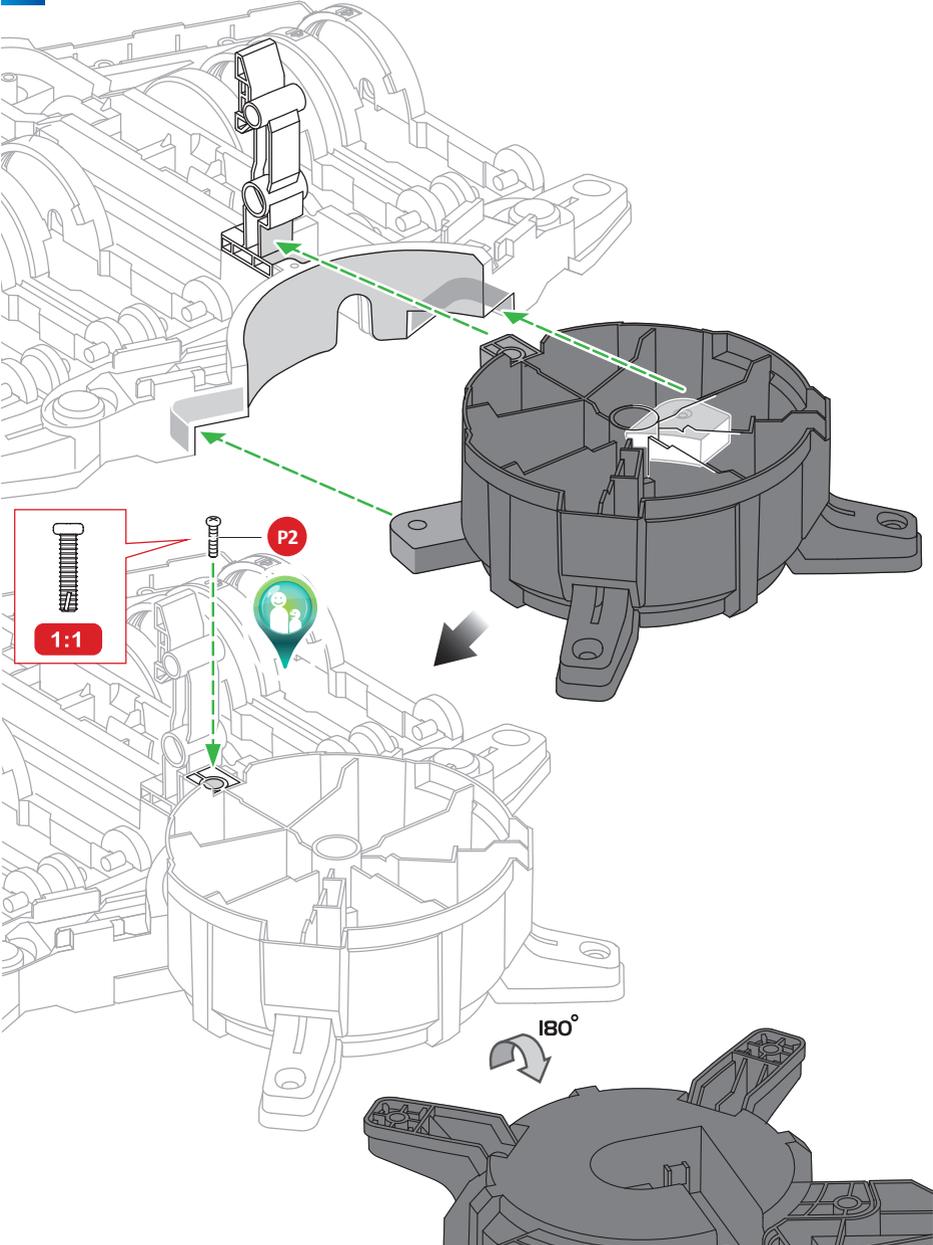


# B

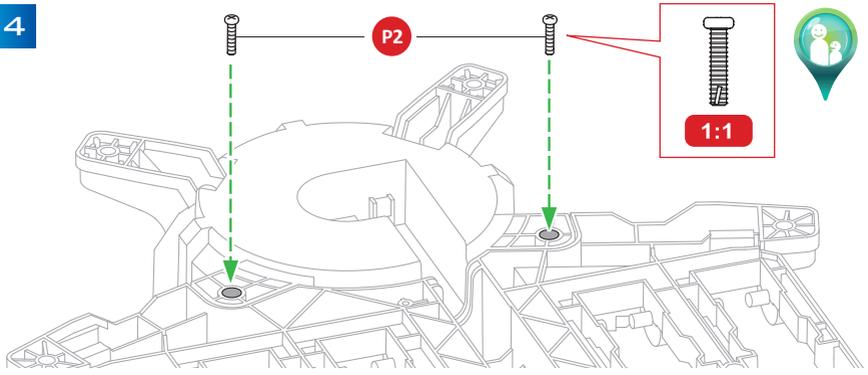
## LA BASE - THE BASE STANDSÖCKEL - HET ONDERSTEL LA BASE - LA BASE



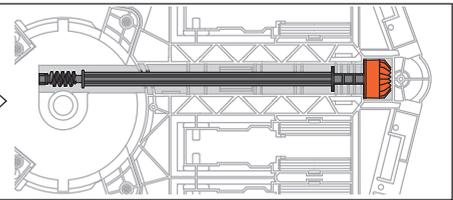
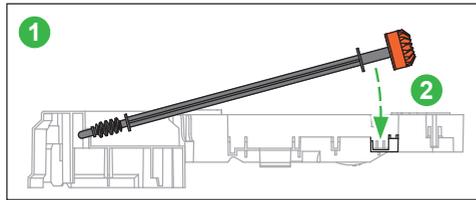
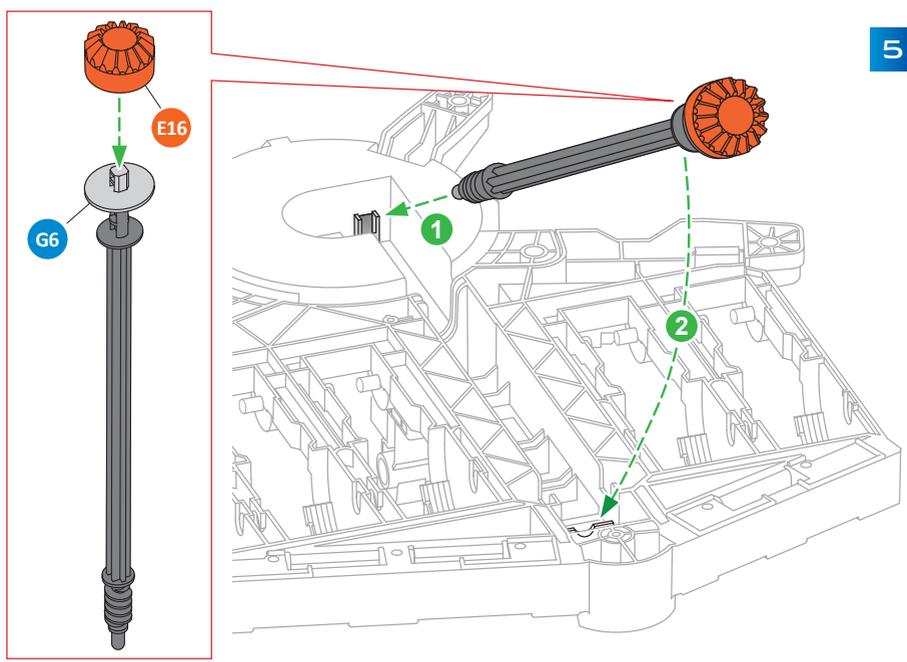
3



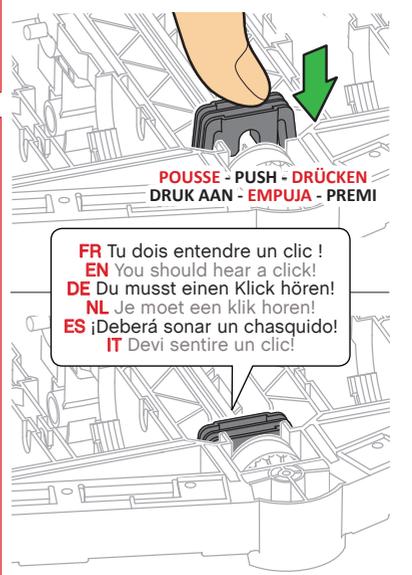
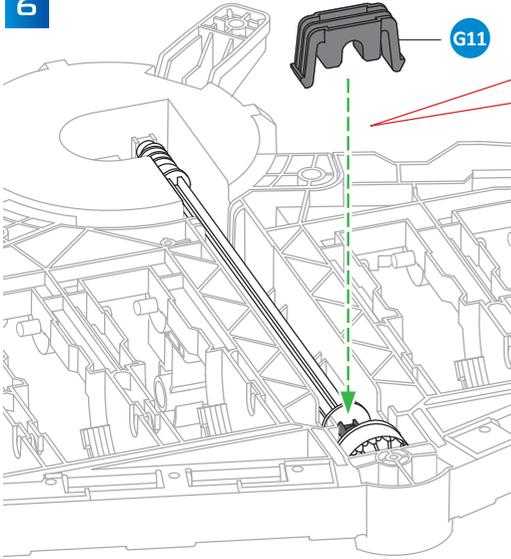
4



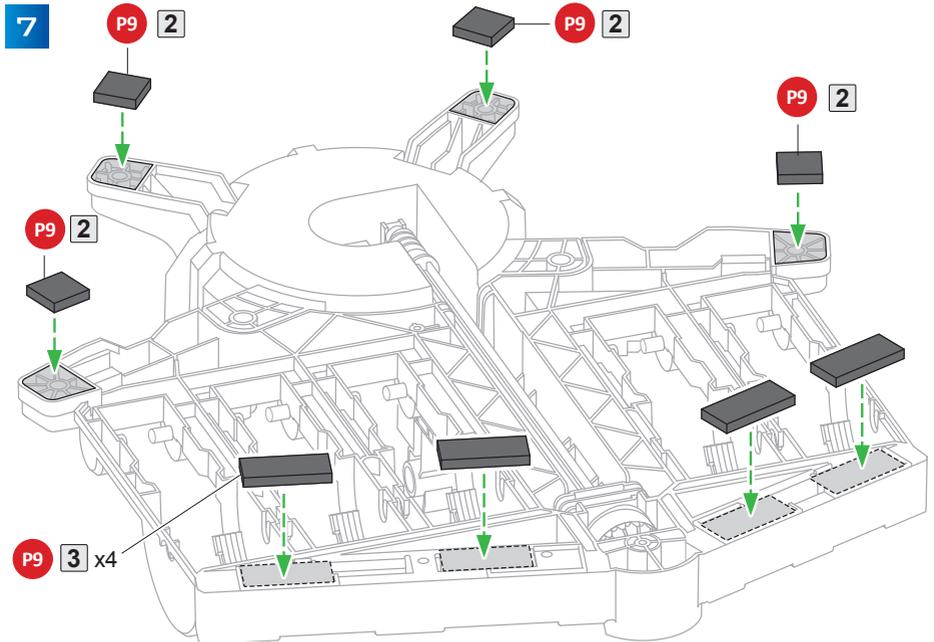
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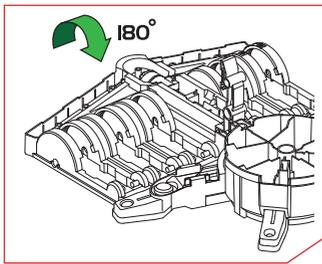


6

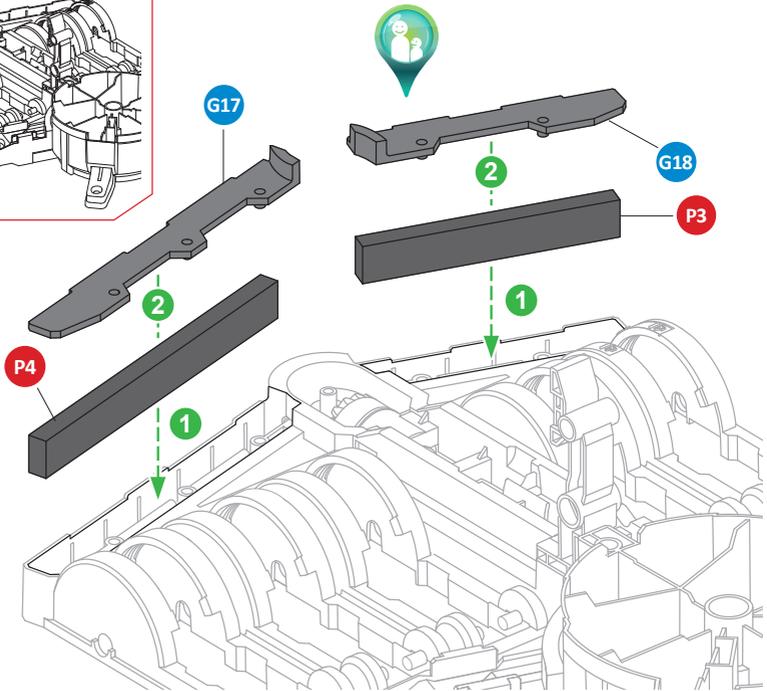


7

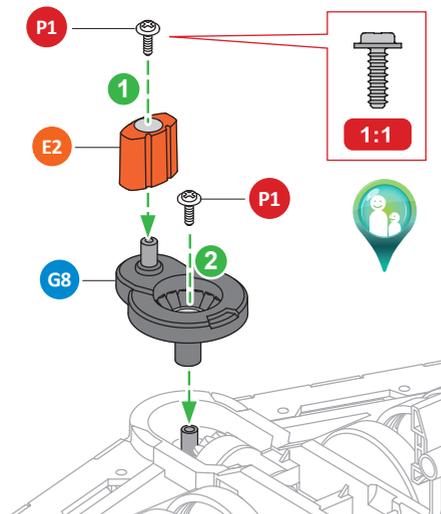




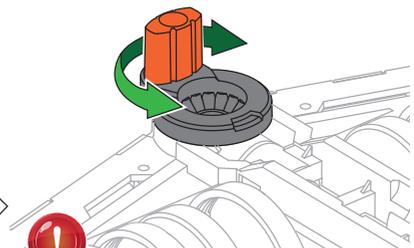
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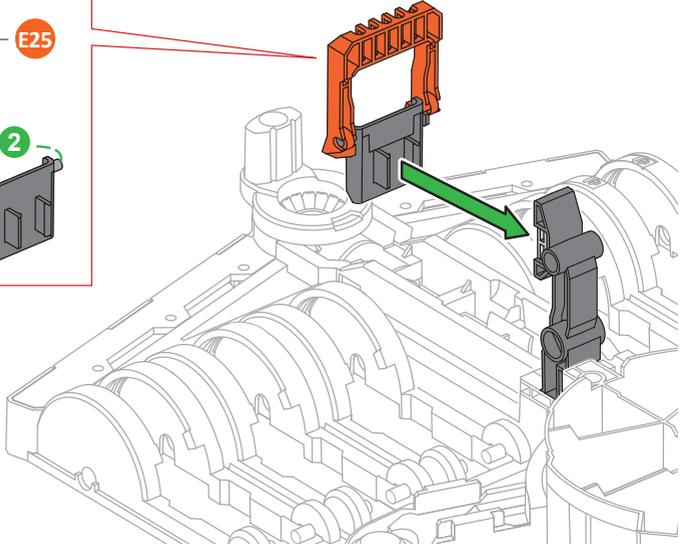
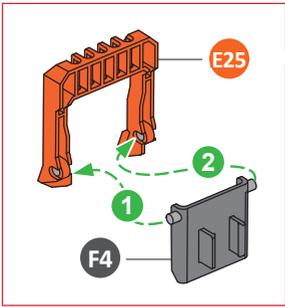


RETOURNE - TURN - UMDREHEN  
DRAAI OM - VOLTEA - GIRA

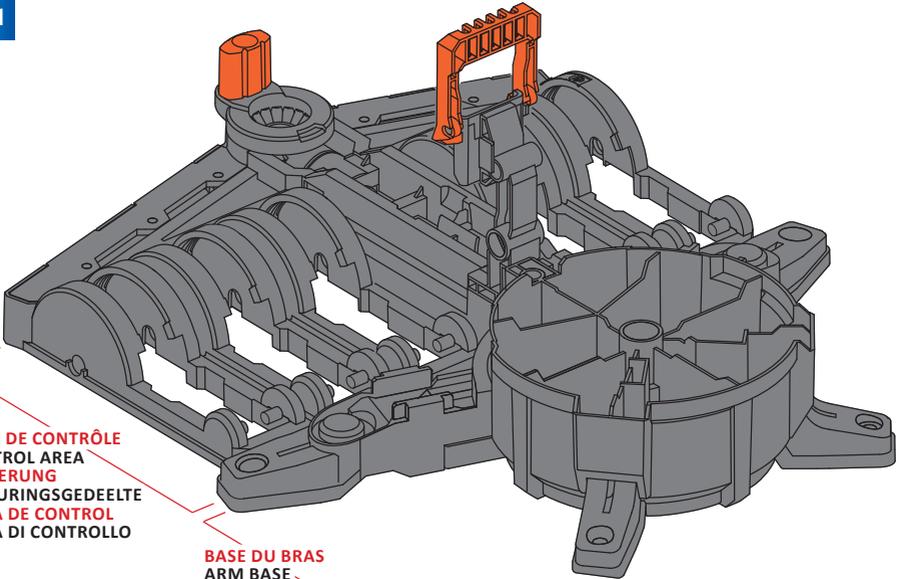


**FR** La pièce doit tourner librement  
**EN** The part should rotate freely  
**DE** Das Teil muss sich frei bewegen  
**NL** Het onderdeel moet vrij kunnen draaien  
**ES** El elemento deberá girar libremente  
**IT** Il pezzo deve girare liberamente

10



11



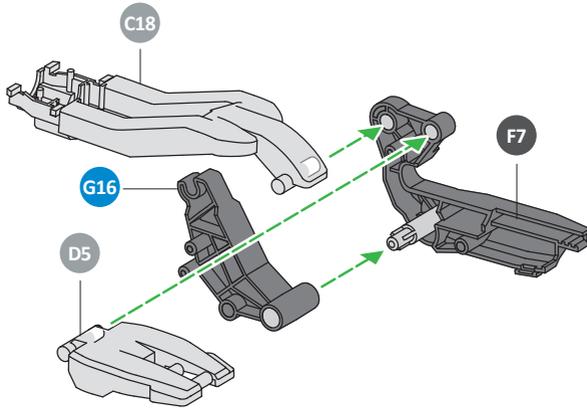
**ZONE DE CONTRÔLE**  
**CONTROL AREA**  
**STEUERUNG**  
**BESTURINGSGEDEELTE**  
**ZONA DE CONTROL**  
**ZONA DI CONTROLLO**

**BASE DU BRAS**  
**ARM BASE**  
**ARMUNTERTEIL**  
**ONDERSTEL VAN DE ARM**  
**BASE DEL BRAZO**  
**BASE DEL BRACCIO**

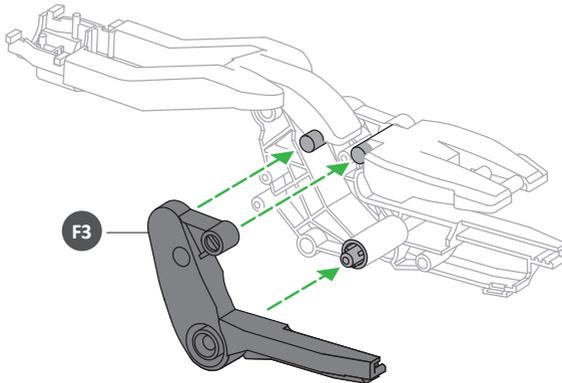


LE BRAS - THE ARM  
DER ARM - DE ARM  
EL BRAZO - IL BRACCIO

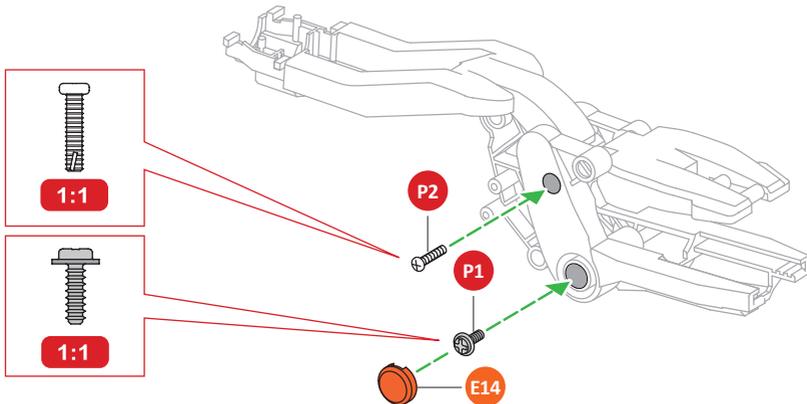
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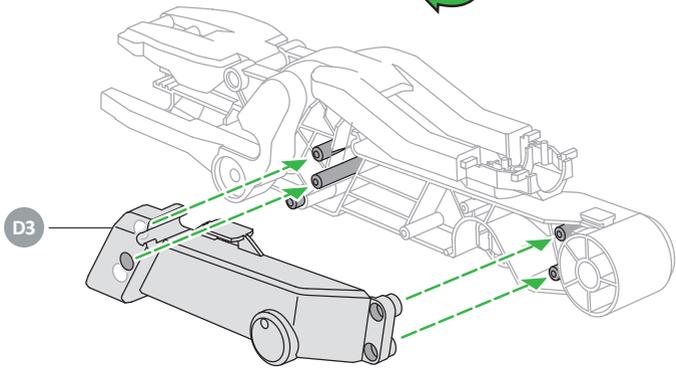
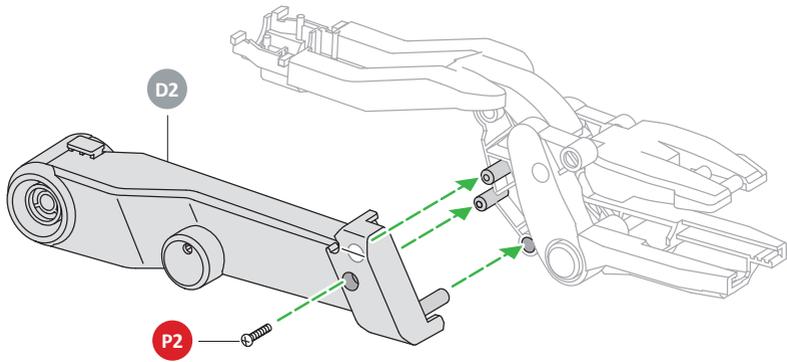
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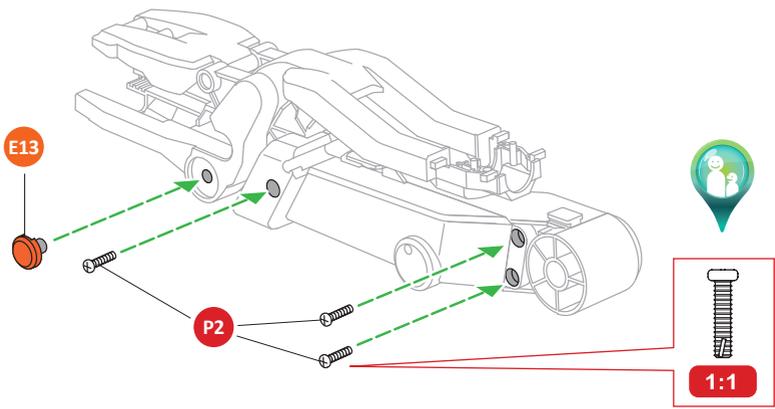
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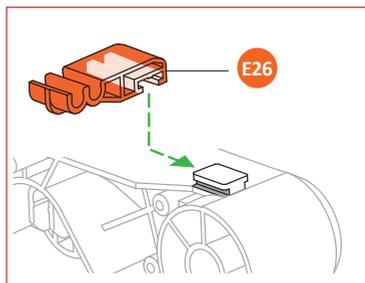
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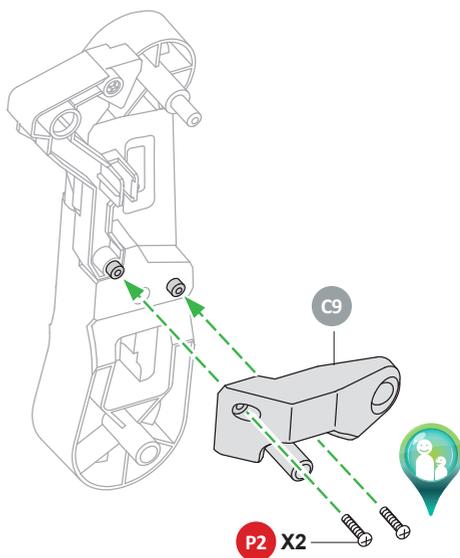
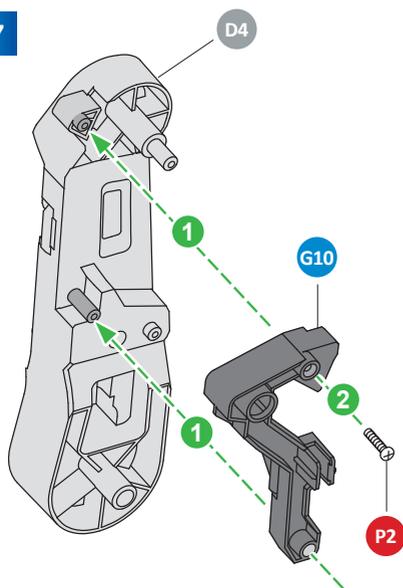
6

POIGNET  
WRIST  
HANDGELENK  
POLS  
MUÑECA  
POLSO

AVANT-BRAS  
FOREARM  
UNTERARM  
ONDERARM  
ANTEBRAZIO  
AVAMBRACCIO



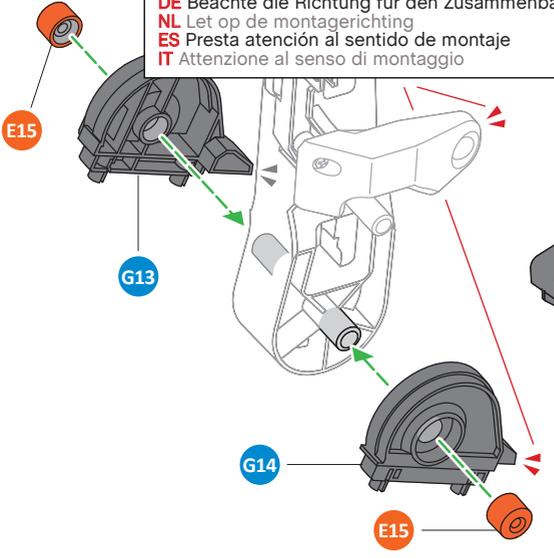
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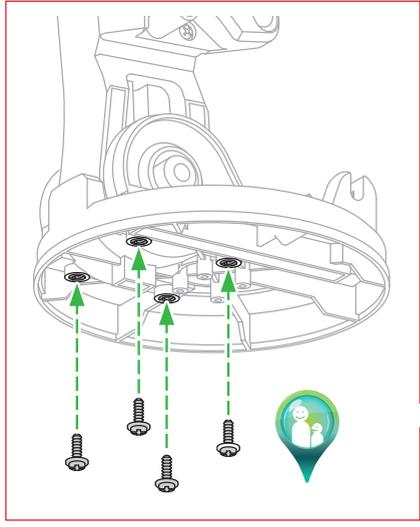
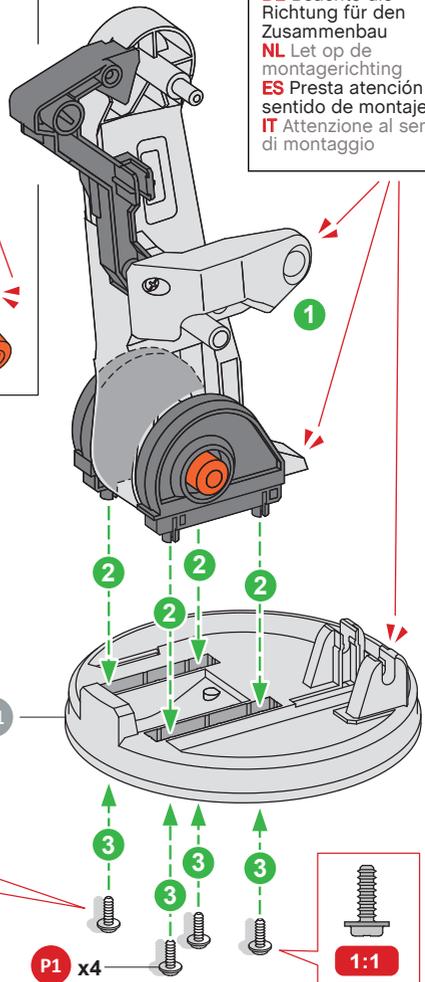
**FR** Attention au sens de montage  
**EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau  
**NL** Let op de montagerichting  
**ES** Presta atención al sentido de montaje  
**IT** Attenzione al senso di montaggio



9



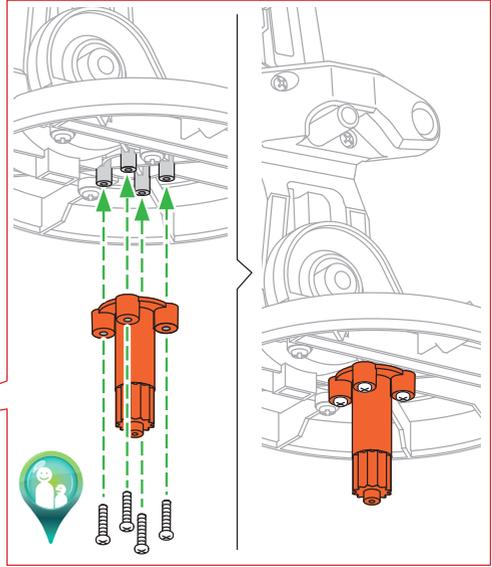
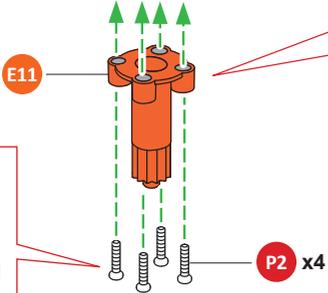
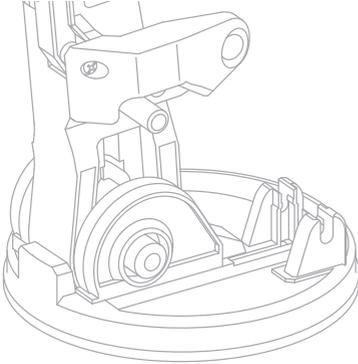
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P1 x4

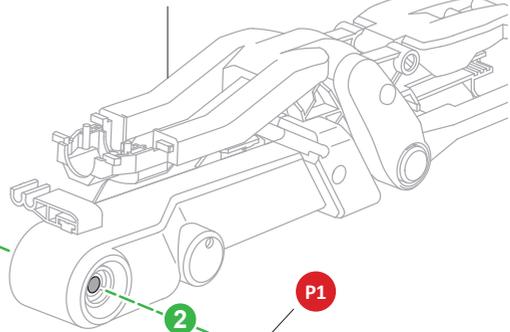
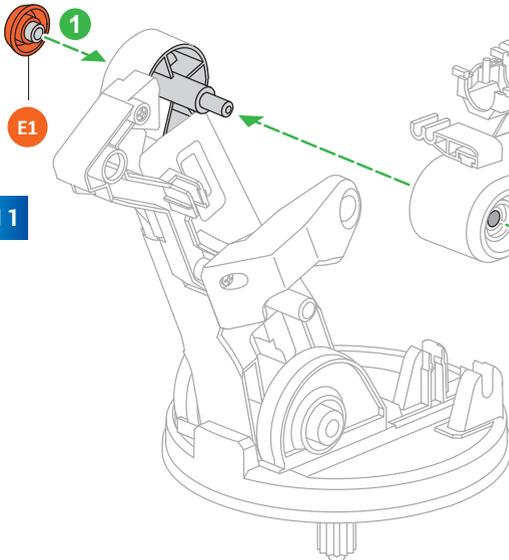


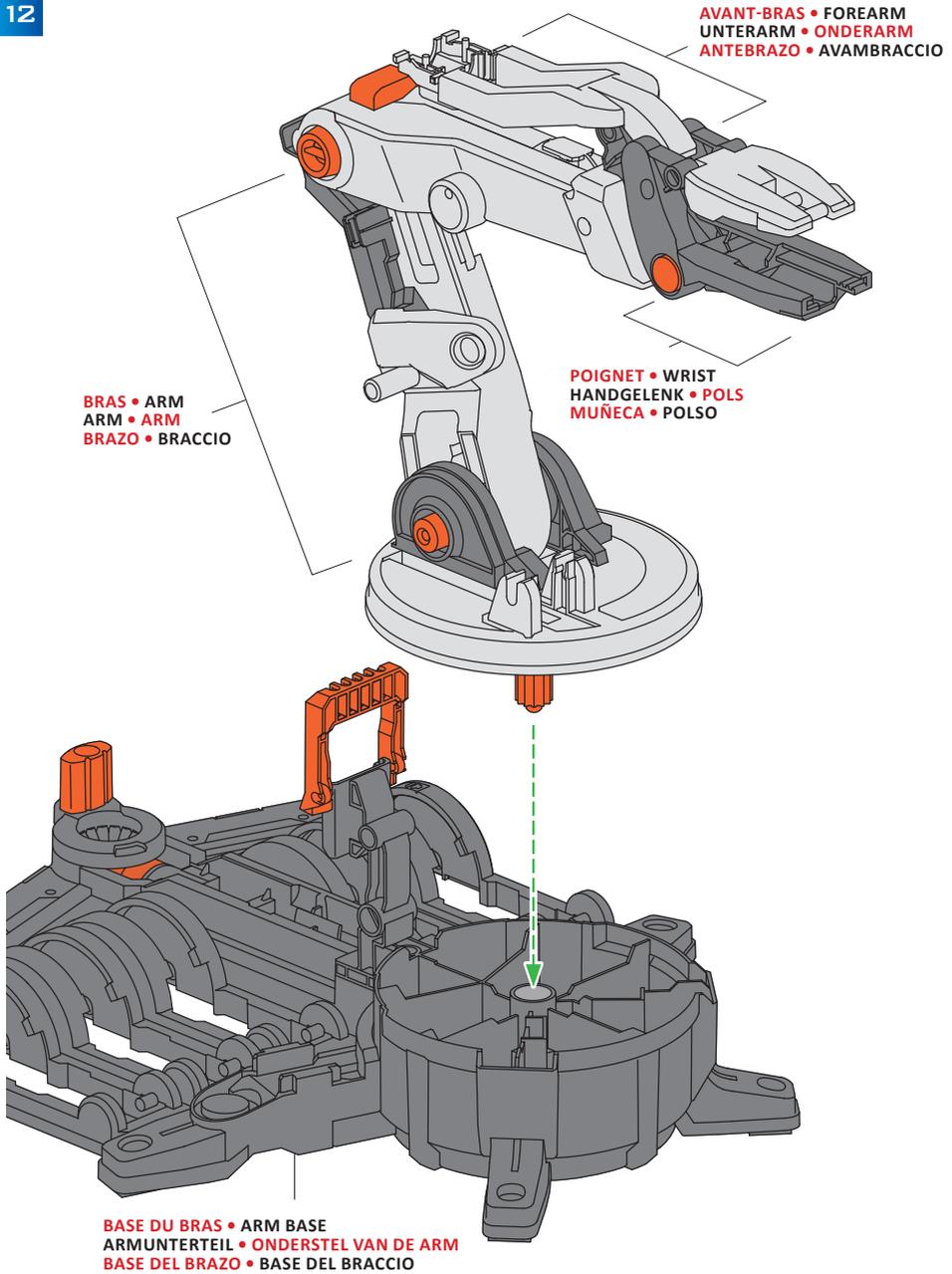
10



**POIGNET & AVANT-BRAS • WRIST & FOREARM  
HANDGELENK & UNTERARM • POLS & ONDERARM  
MUÑECA & ANTEBRAZO • POLSO & AVAMBRACCIO**

11

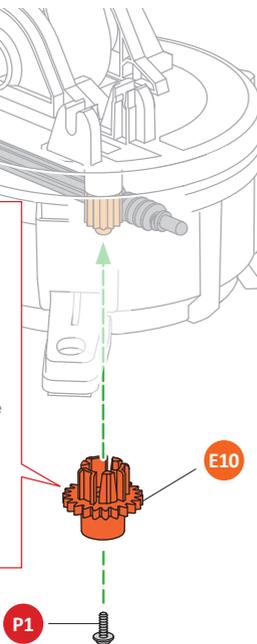
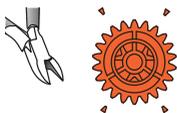




13



**FR** Découpe proprement  
**EN** Cut out carefully  
**DE** Wie abgebildet ausschneiden  
**NL** Snij netjes uit  
**ES** Recórtalas bien  
**IT** Taglia correttamente



P1

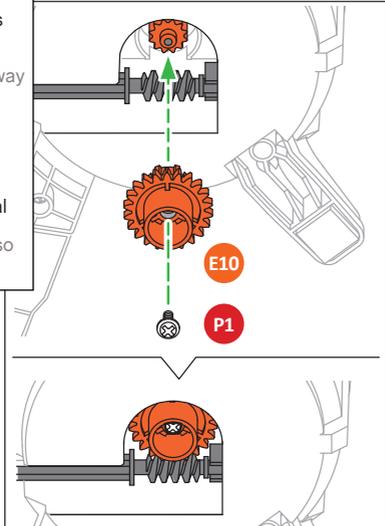
E10



**FR** Attention au sens de montage  
**EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau  
**NL** Let op de montagerichting  
**ES** Presta atención al sentido de montaje  
**IT** Attenzione al senso di montaggio

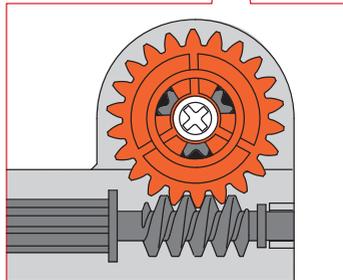
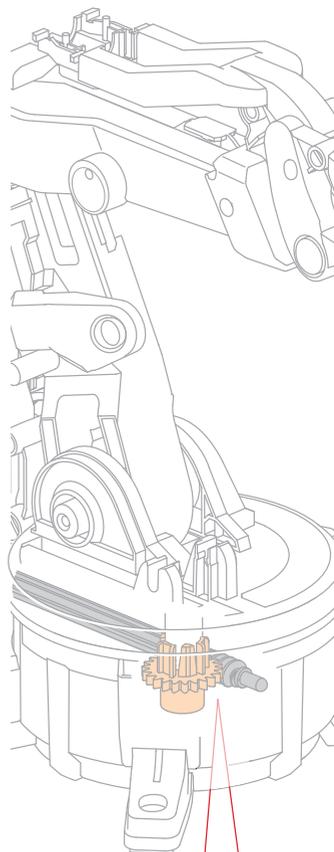


**VUE DU DESSOUS • BOTTOW VIEW**  
**ANSICHT VON UNTEN • BOVENAANZICHT**  
**VISTA INFERIOR • VISTA DALL'ALTO**



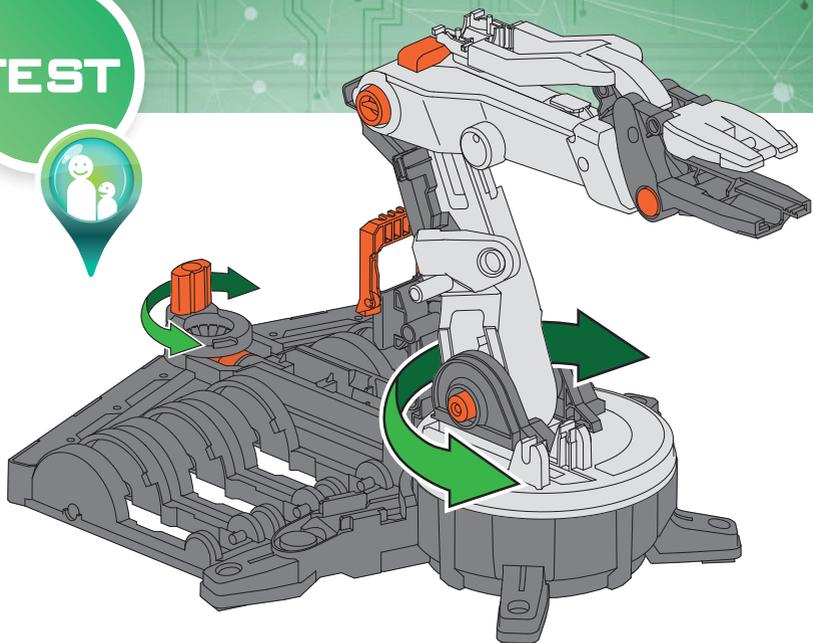
E10

P1



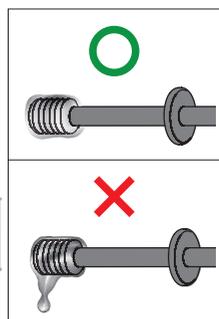
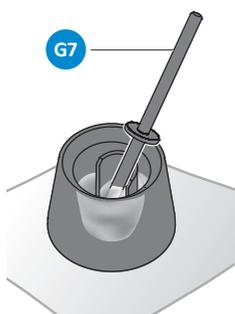
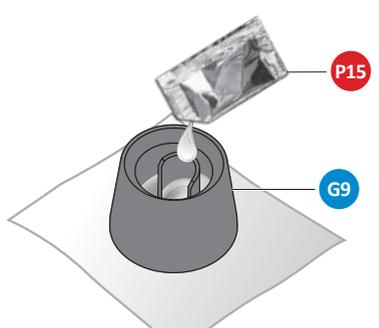
**VUE DU DESSOUS • BOTTOW VIEW**  
**ANSICHT VON UNTEN • BOVENAANZICHT**  
**VISTA INFERIOR • VISTA DALL'ALTO**

TEST



?

COMMENT APPLIQUER L'HUILE ? - HOW TO APPLY THE OIL  
SO WIRD DAS ÖL AUFGETRAGEN - HOE BRENG JE DE OLIE AAN?  
CÓMO APLICAR EL ACEITE - COME APPLICARE L'OLIO?



**FR** L'huile est utilisée pour assurer des mouvements fluides.

**EN** Oil is used to ensure that parts move smoothly.

**DE** Das Öl ist nötig, um die flüssige Bewegung der Teile zu sichern.

**NL** De olie moet ervoor zorgen dat de bewegingen vloeiend gebeuren.

**ES** El aceite se utiliza para garantizar el movimiento suave de las piezas.

**IT** L'olio viene utilizzato per assicurare dei movimenti fluidi.



**FR** Cet icône signifie où l'huile doit être appliquée. Fais cela soigneusement.

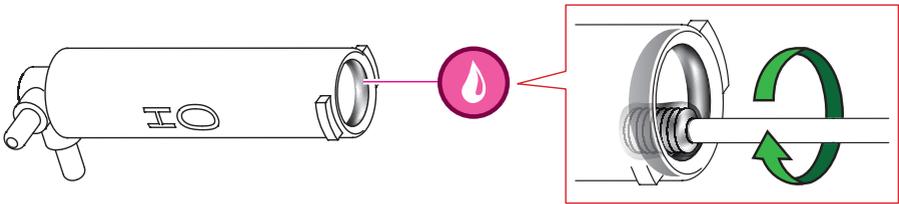
**EN** His icon shows where oil needs to be applied. Apply it carefully.

**DE** Dieses Symbol zeigt an, wo Öl aufzutragen ist. Arbeite dabei sehr sorgfältig.

**NL** Dit icoon geeft aan waar de olie moet worden aangebracht. Doe dat heel voorzichtig.

**ES** Este icono indica dónde debe aplicarse aceite. Efectúa esta operación de manera minuciosa.

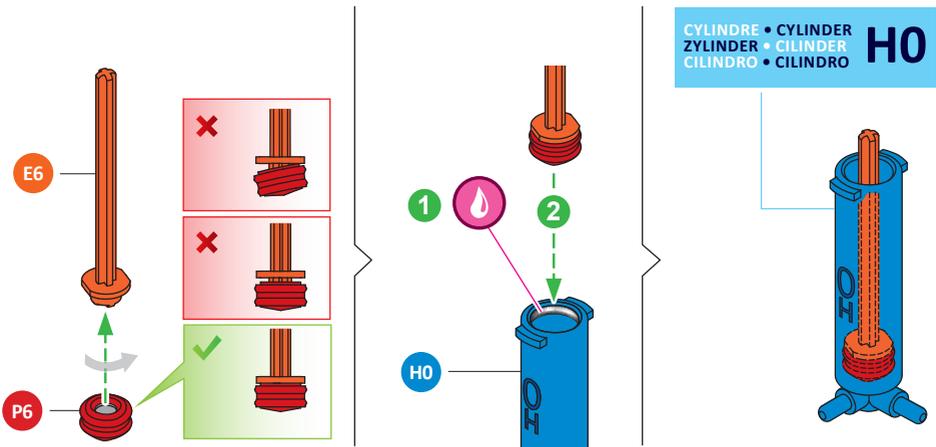
**IT** Questo simbolo indica il punto in cui deve essere applicato l'olio. Fai questa operazione con cura.



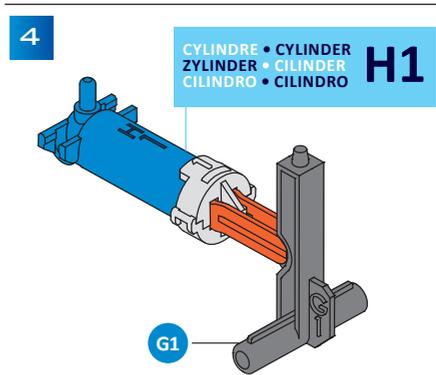
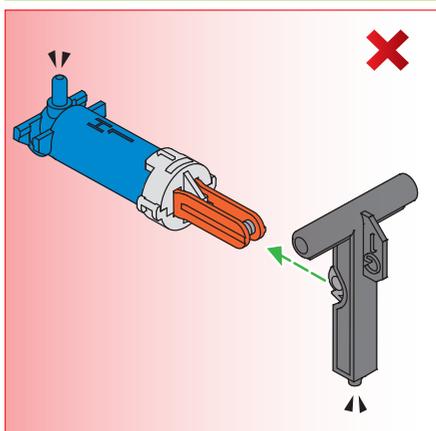
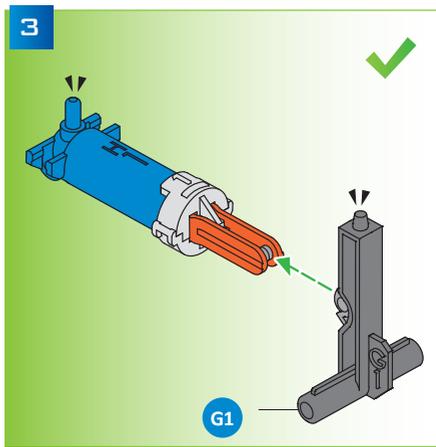
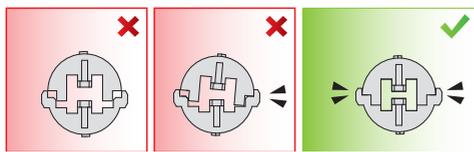
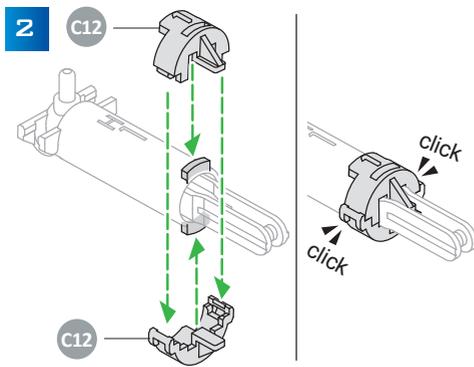
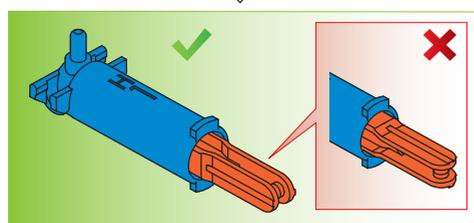
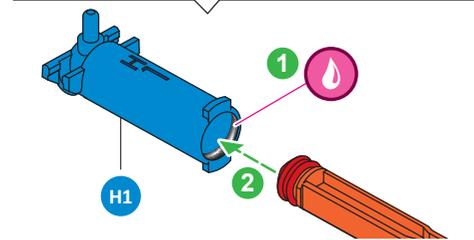
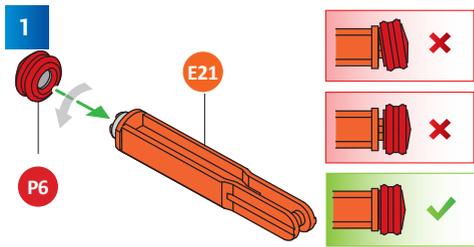
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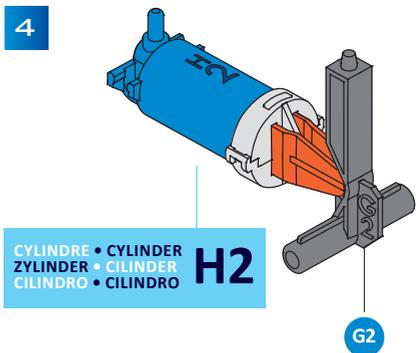
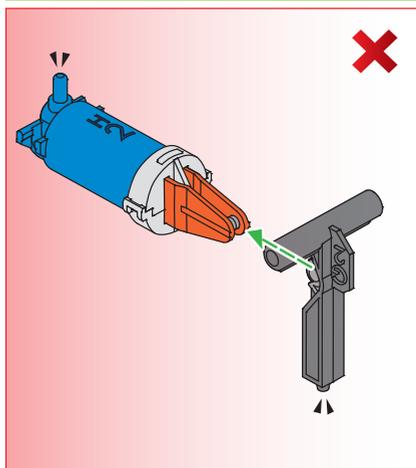
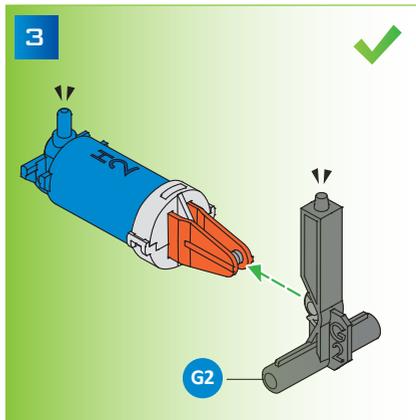
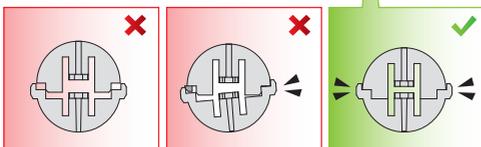
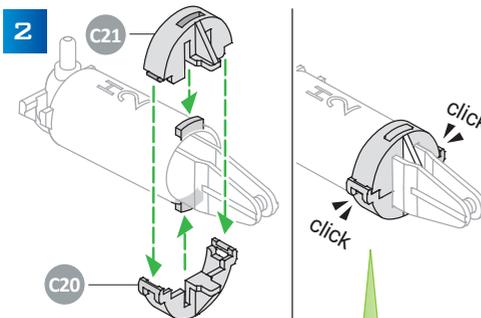
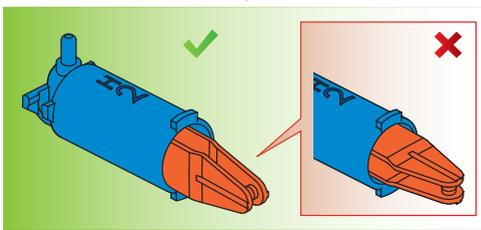
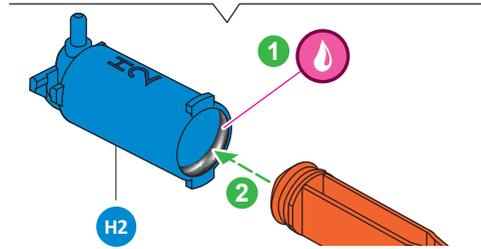
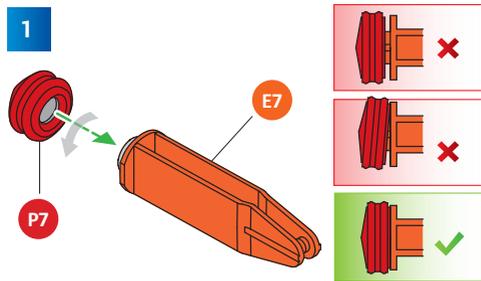
CYLINDRES H - H CYLINDERS  
ZYLINDER H • CILINDERS H  
CILINDROS H - D. CILINDRI H

CYLINDRE - CYLINDER - ZYLINDER  
CILINDER • CILINDRO • CILINDRO **HO**

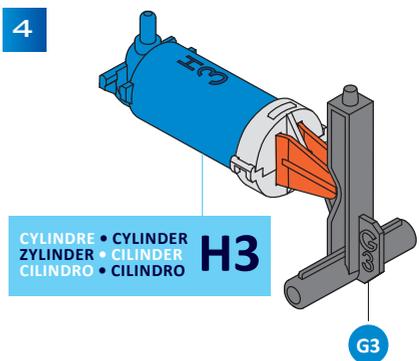
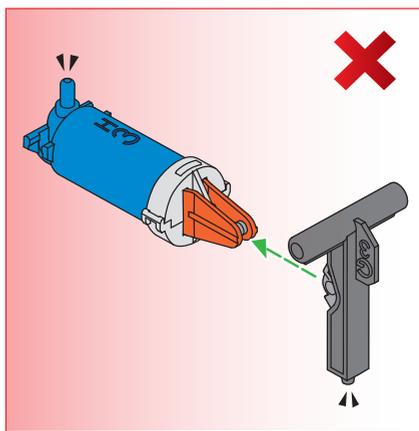
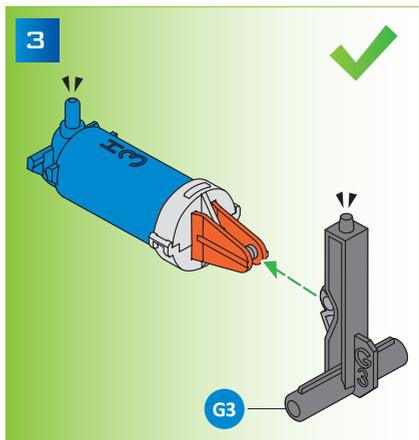
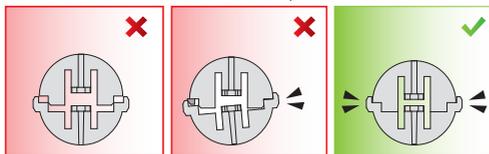
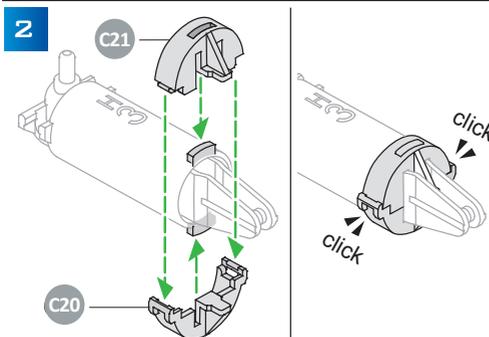
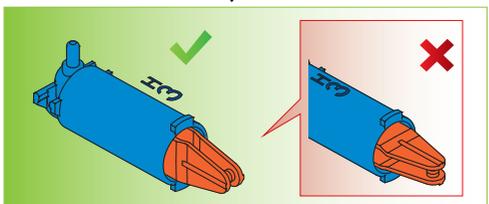
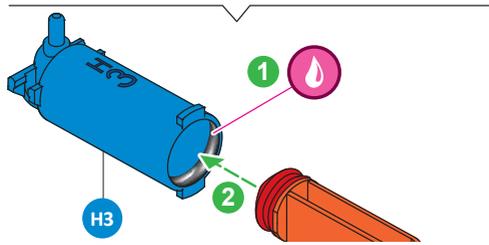
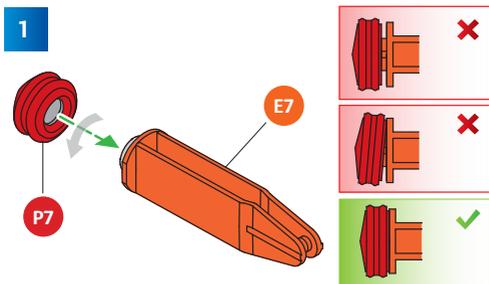


CYLINDRE - CYLINDER - ZYLINDER  
 CILINDER - CILINDRO - CILINDRO **H1**

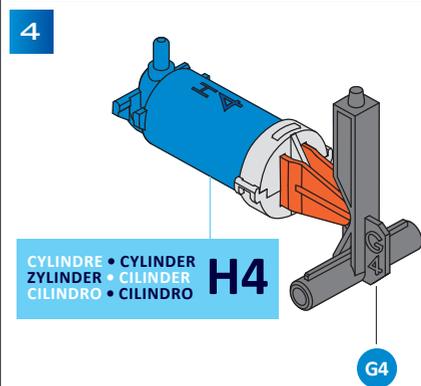
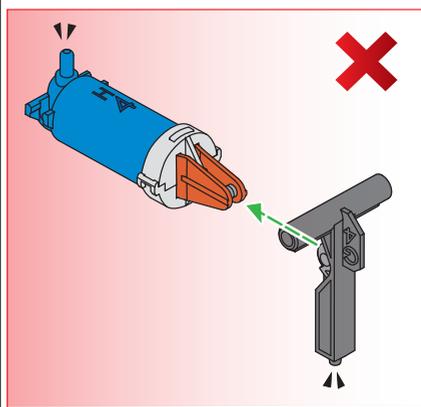
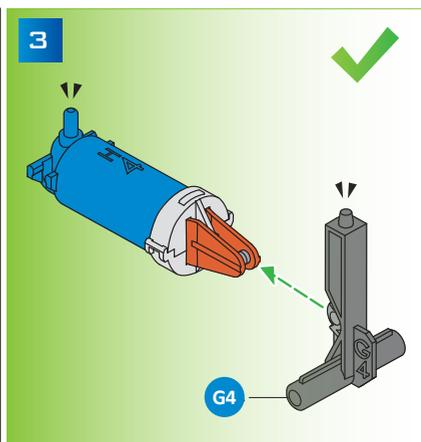
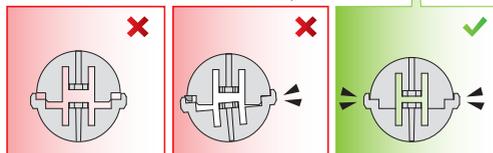
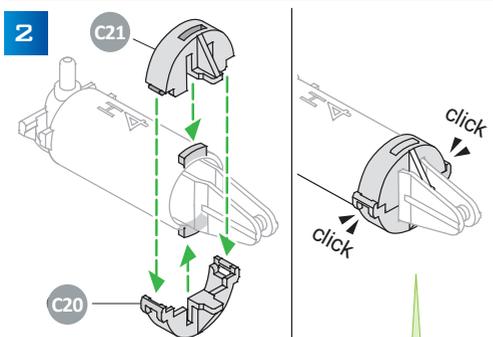
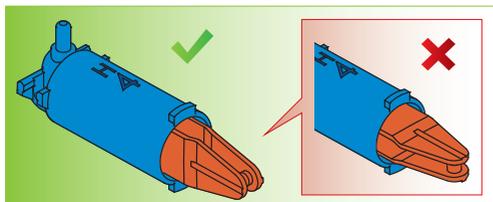
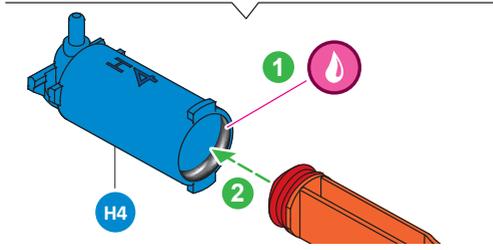
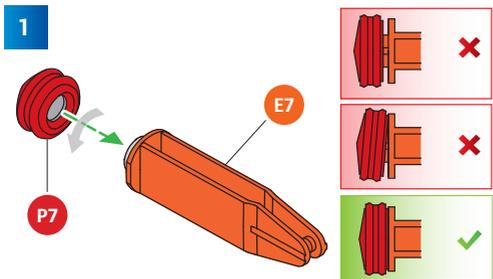




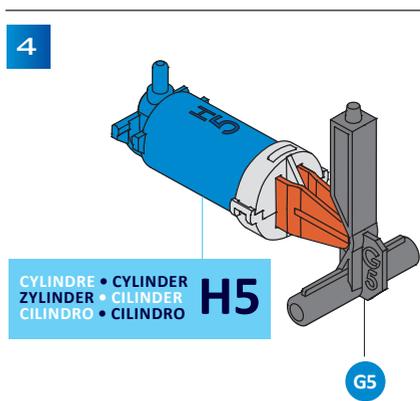
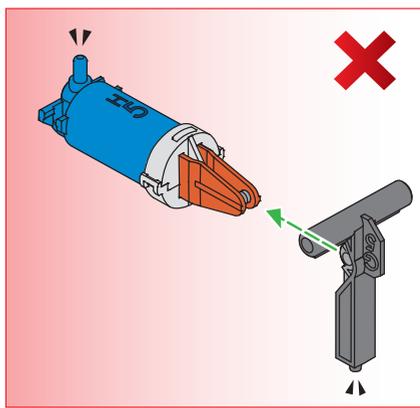
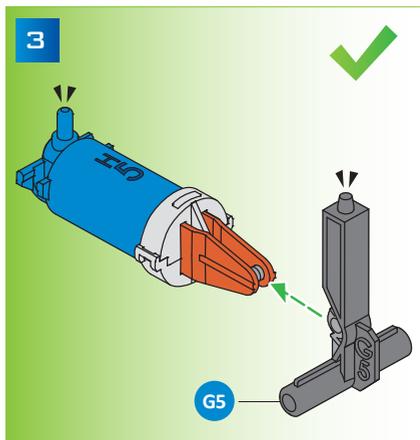
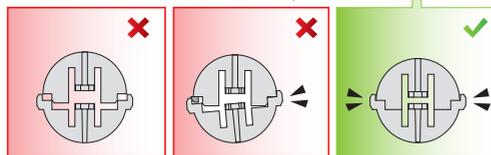
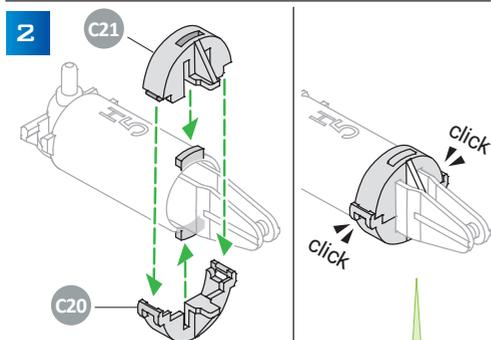
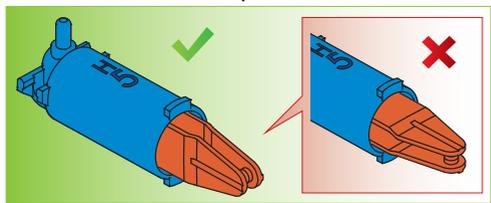
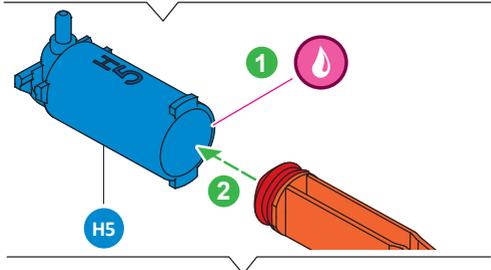
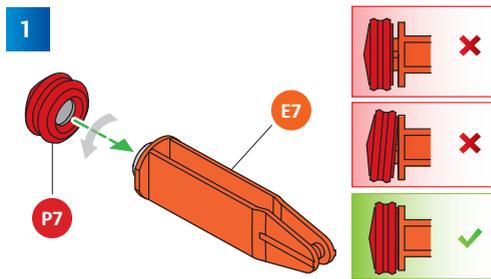
CYLINDRE - CYLINDER - ZYLINDER  
 CILINDER - CILINDRO - CILINDRO **H3**



CYLINDRE - CYLINDER - ZYLINDER  
 CILINDER - CILINDRO - CILINDRO **H4**



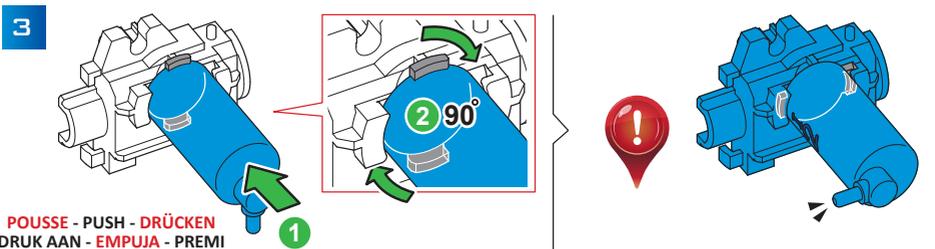
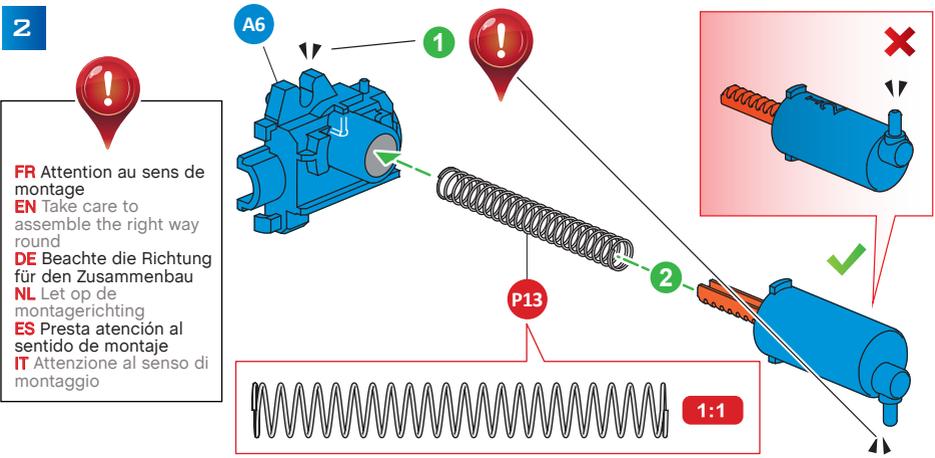
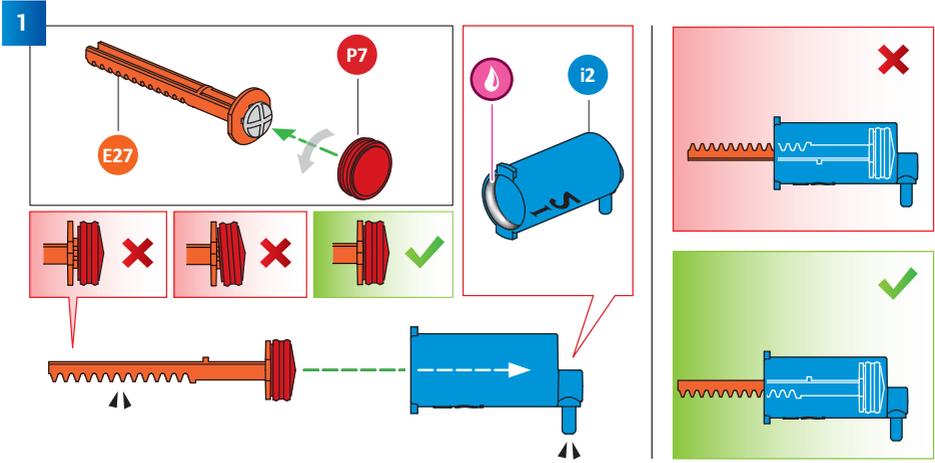
CYLINDRE - CYLINDER - ZYLINDER  
 CILINDER - CILINDRO - CILINDRO **H5**



# E

# CYLINDRES i - i CYLINDERS ZYLINDER i - i CILINDERS i CILINDROS i - i CILINDRI i

## CYLINDRES - CYLINDERS - ZYLINDER CILINDERS - CILINDROS - CILINDRI **i1 & i2**

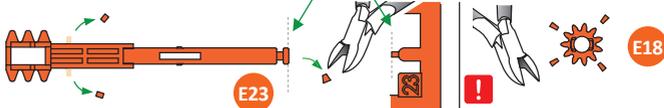


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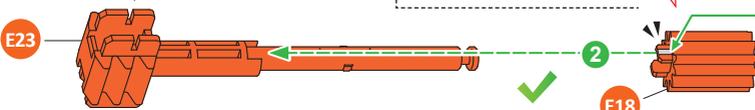
FR Couper ici EN Cut here  
DE Hier abschneiden NL Knip hier  
ES Cortar en estos puntos IT Tagliare qui

FR Découpe proprement  
EN Cut out carefully  
DE Wie abgebildet ausschneiden  
NL Snij netjes uit.  
ES Recórtalas bien  
IT Taglia correttamente

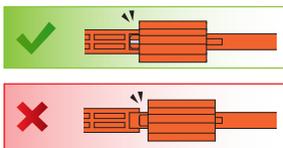
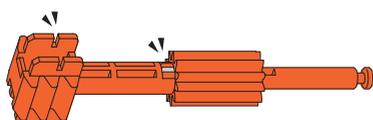


FR Fente ouverte vers le haut  
EN Slot with the opening upwards  
DE Spalt nach oben offen  
NL Opening naar boven gericht  
ES Ranura orientada hacia arriba  
IT Fessura aperta verso l'alto

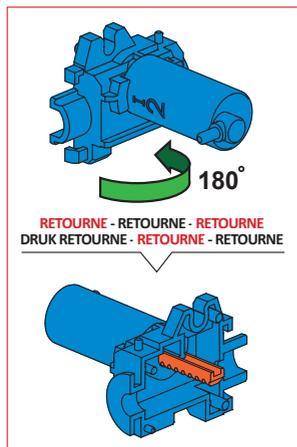
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EN Take care to assemble the right way round  
DE Beachte die Richtung für den Zusammenbau  
NL Let op de montagerichting  
ES Presta atención al sentido de montaje  
IT Attenzione al senso di montaggio



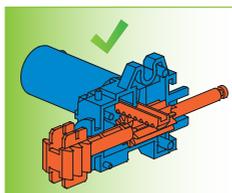
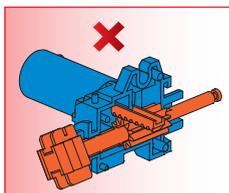
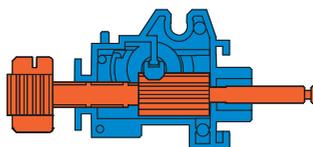
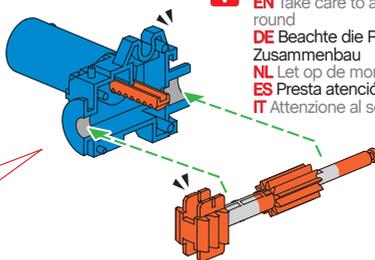
FR Petite rainure vers le haut  
EN Small groove upwards  
DE Kleine Einkerbung nach oben  
NL Kleine groef naar boven gericht  
ES Pequeña muesca orientada hacia arriba  
IT Piccola scanalatura rivolta verso l'alto



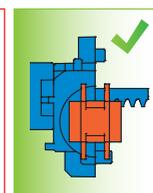
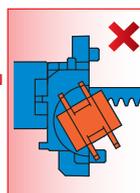
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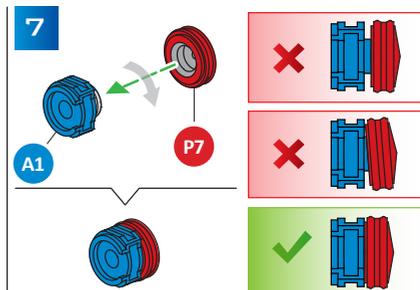
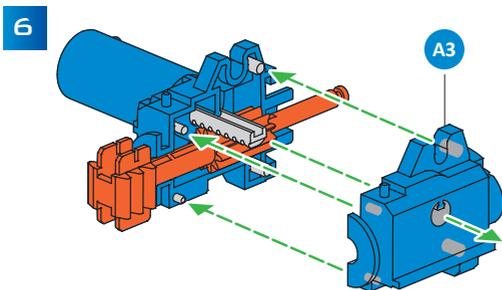


! FR Attention au sens de montage  
EN Take care to assemble the right way round  
DE Beachte die Richtung für den Zusammenbau  
NL Let op de montagerichting  
ES Presta atención al sentido de montaje  
IT Attenzione al senso di montaggio

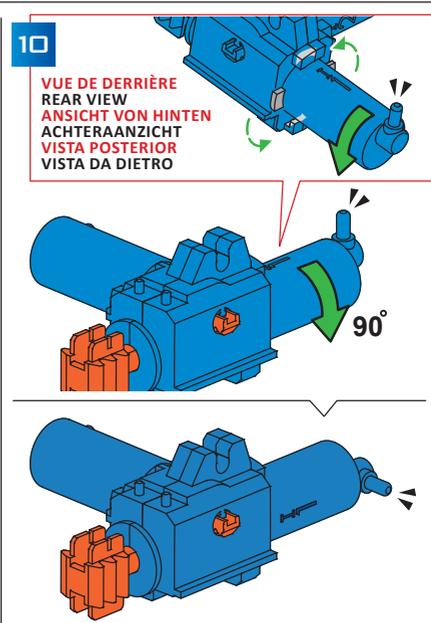
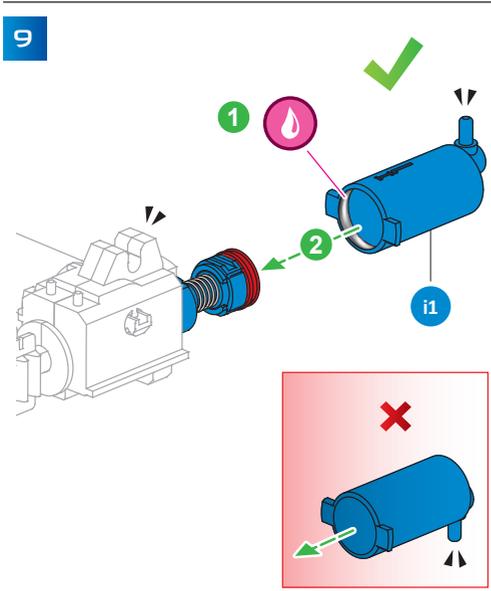
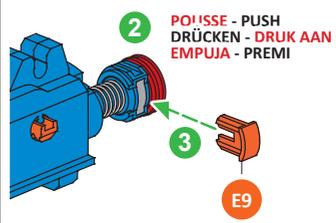
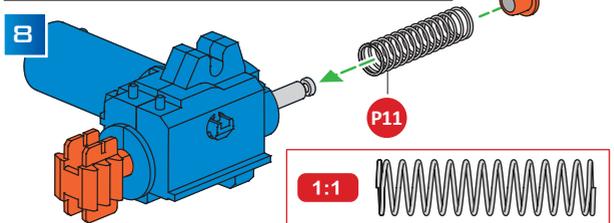
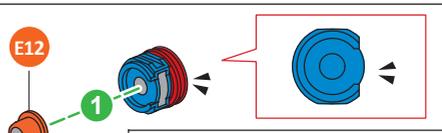


VUE DE FACE  
FRONT VIEW  
ANSICHT VON VORN  
VOORAANZICHT  
VISTA FRONTAL  
VISTA DA DAVANTI

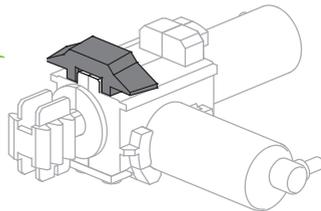
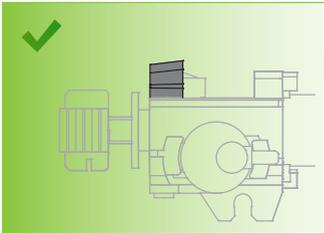
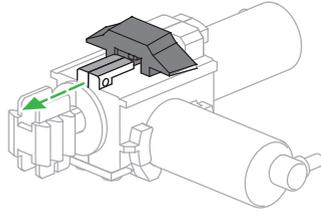
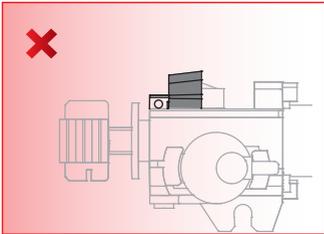
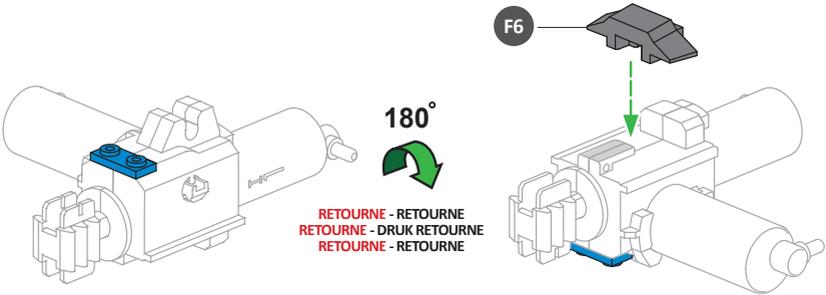
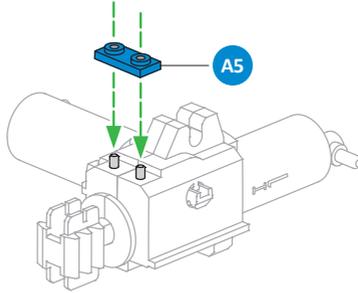




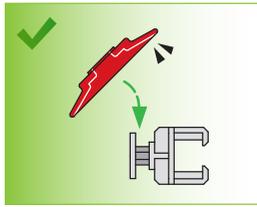
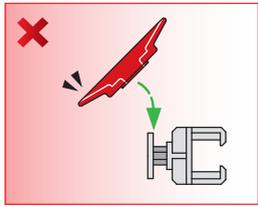
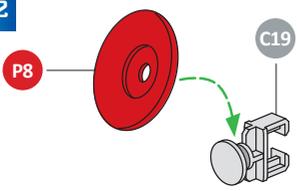
**!** **FR** Découpe proprement  
**EN** Cut out carefully  
**DE** Wie abgebildet ausschneiden  
**NL** Snij netjes uit  
**ES** Recórtalas bien  
**IT** Taglia correttamente



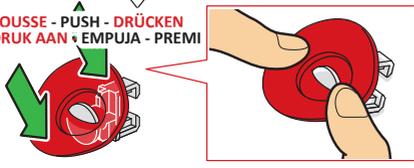
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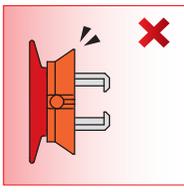
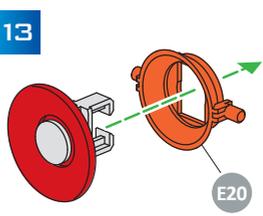
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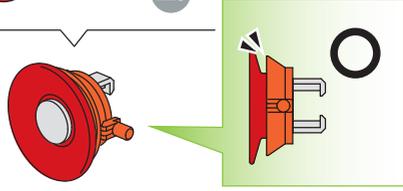
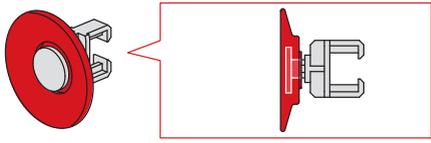
POUSSE - PUSH - DRÜCKEN  
 DRUK AAN - EMPUJA - PREMI



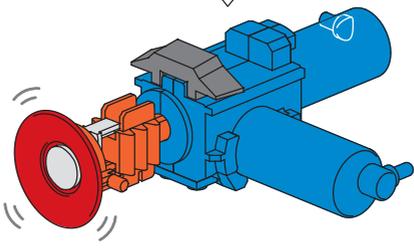
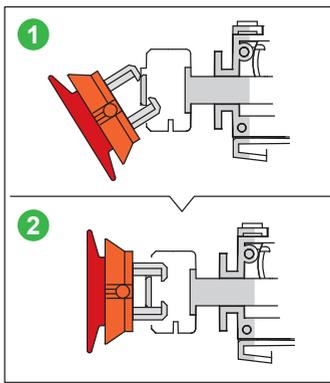
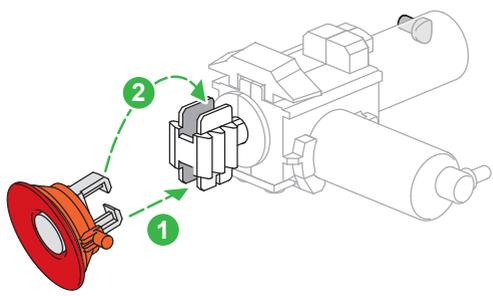
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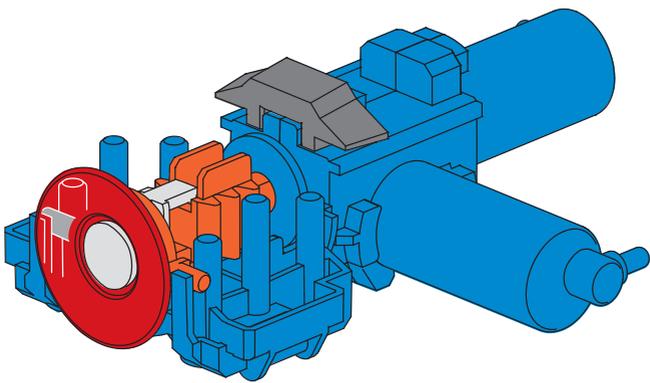
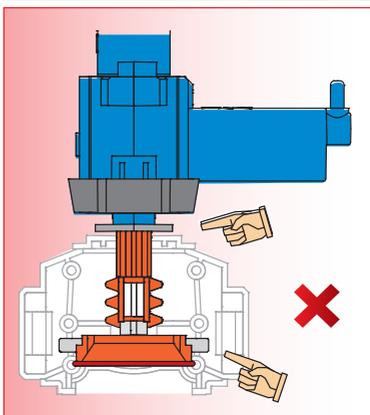
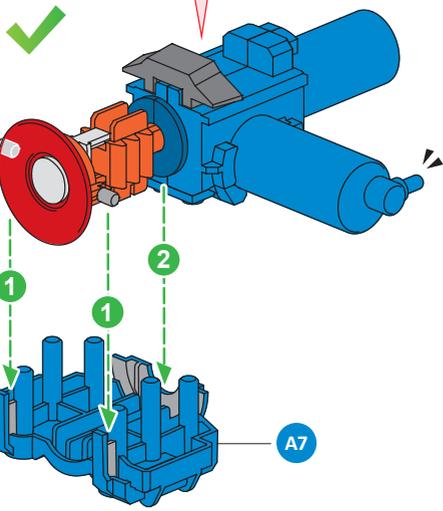
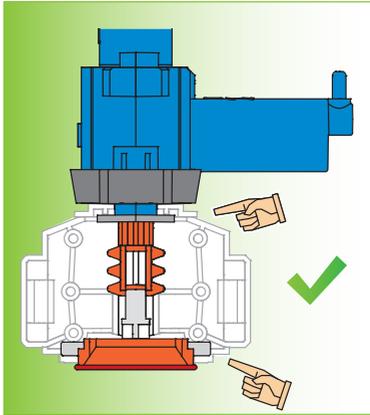
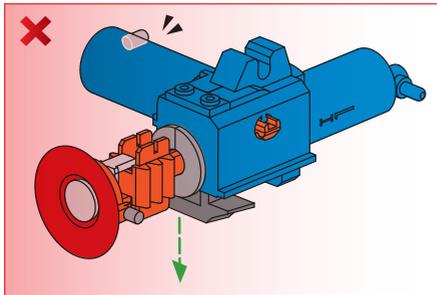
VUE DE CÔTÉ - SIDE VIEW  
 ANSICHT VON DER SEITE - ZIJAAZICHT  
 VISTA LATERAL - VISTA LATERALE



14

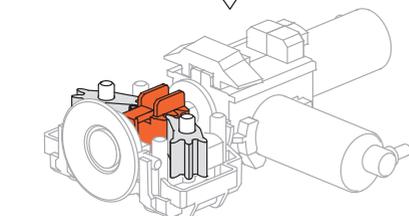
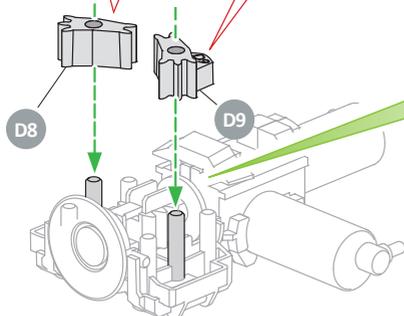
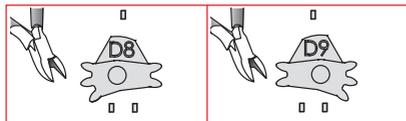


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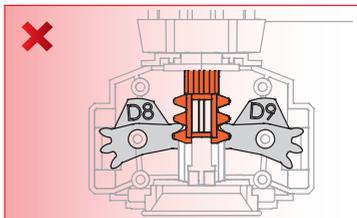
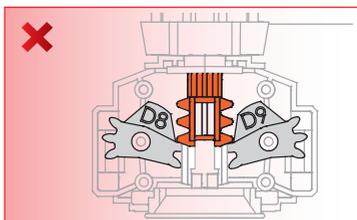
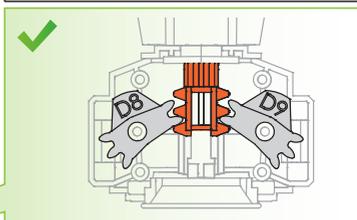


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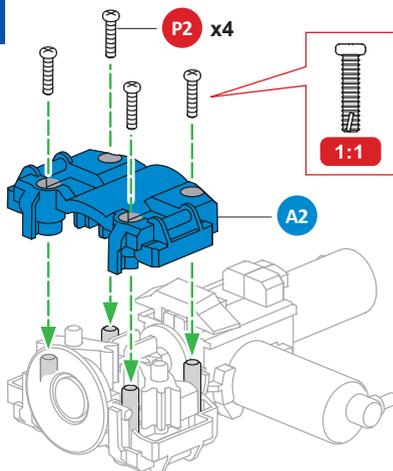
**!** FR Découpe proprement EN Cut out carefully  
 DE Wie abgebildet ausschneiden NL Snij netjes uit.  
 ES Recórtalas bien IT Taglia correttamente



**TRES IMPORTANT ! - VERY IMPORTANT!**  
**SEHR WICHTIG! - HEEL BELANGRIJK!**  
**INOTA MUY IMPORTANTE! - MOLTO IMPORTANTE!**



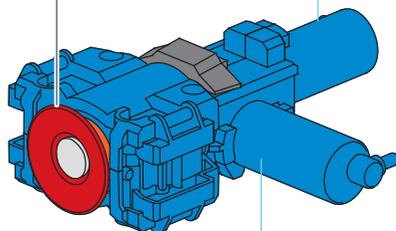
17



VENTOUSE - SUCTION CUP  
 SAUGNAPF - ZUIGNAP  
 VENTOSA - VENTOSA

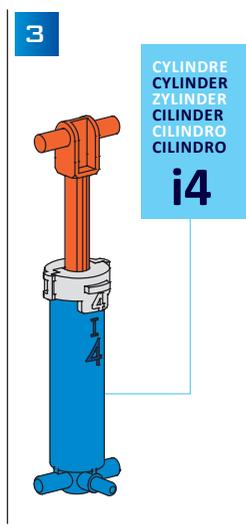
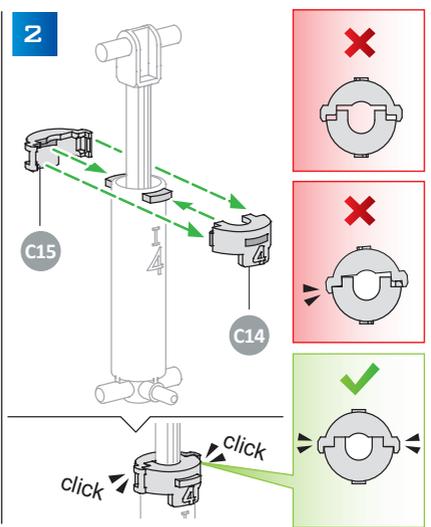
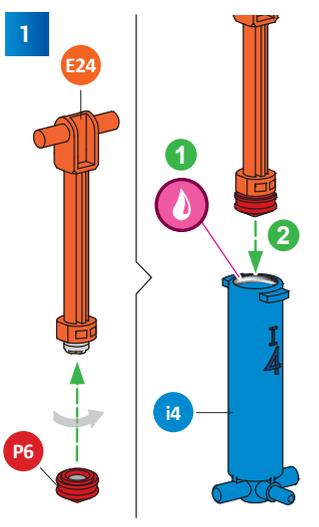
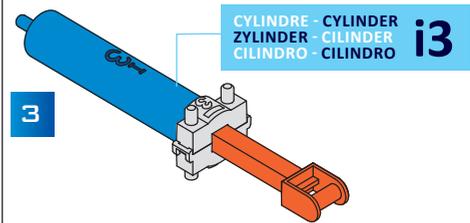
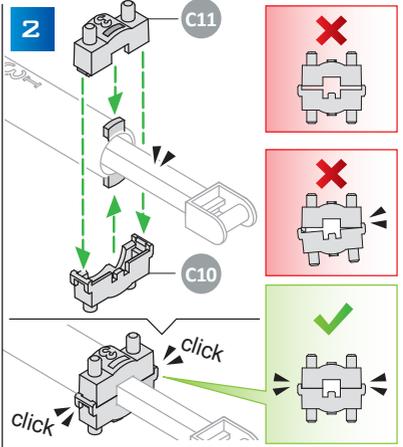
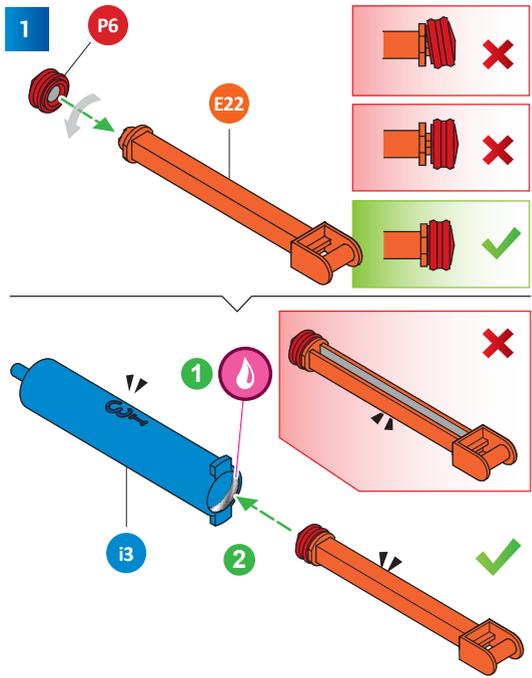
CYLINDRE • CYLINDER  
 ZYLINDER • CILINDER  
 CILINDRO • CILINDRO

i1

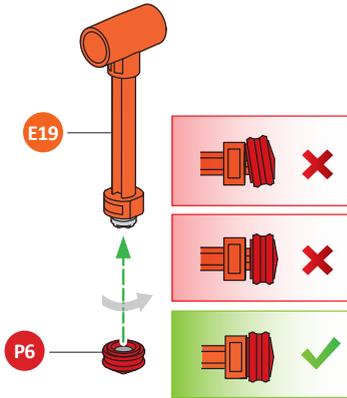


CYLINDRE • CYLINDER  
 ZYLINDER • CILINDER  
 CILINDRO • CILINDRO

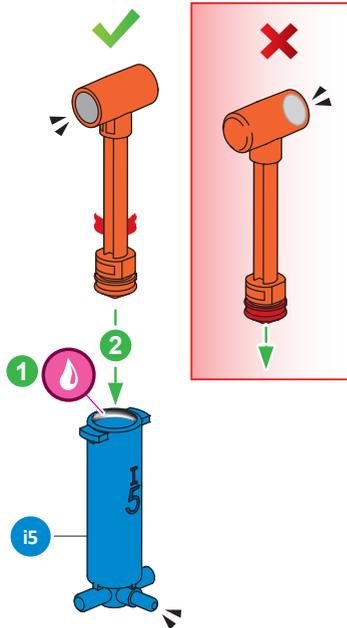
i2



1



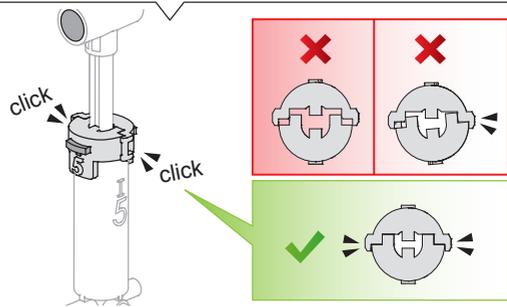
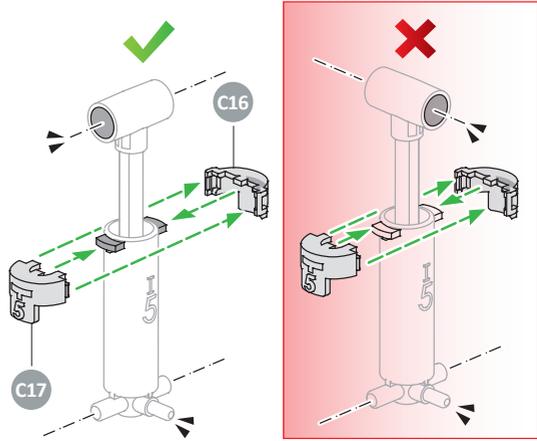
**FR** Attention au sens de montage  
**EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau  
**NL** Let op de montage-richting  
**ES** Presta atención al sentido de montaje  
**IT** Attenzione al senso di montaggio



2



**FR** Attention au sens de montage  
**EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau  
**NL** Let op de montage-richting  
**ES** Presta atención al sentido de montaje  
**IT** Attenzione al senso di montaggio



3



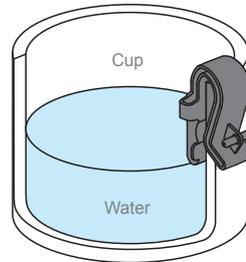
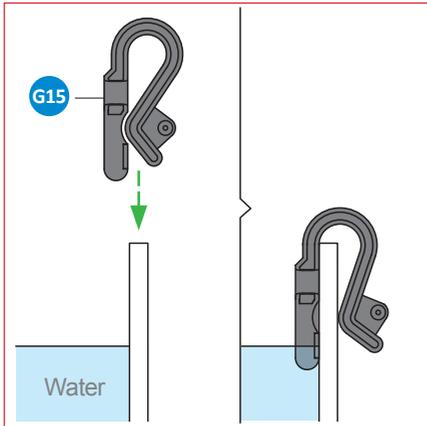
CYLINDRE • CYLINDER  
 ZYLINDER • CILINDER  
 CILINDRO • CILINDRO

i5



# COMMENT REMPLIR LES CYLINDRES ? HOW TO FILL THE CYLINDERS SO WERDEN DIE ZYLINDER GEFÜLLT:

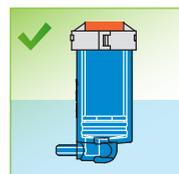
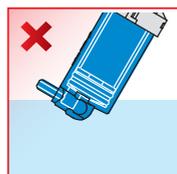
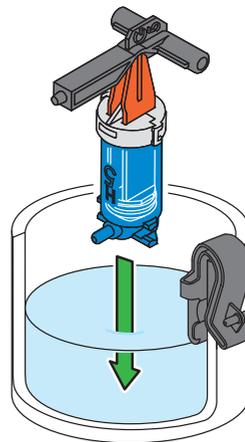
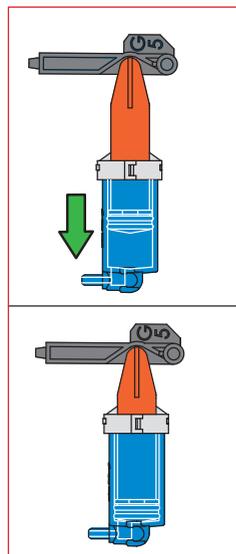
1



**REPLIS À MOITIÉ - FILL HALFWAY  
ZUR HÄLFTE FÜLLEN - VUL ZE VOOR DE HELFT  
LLENALOS HASTA LA MITAD - RIEMPILI A METÀ**

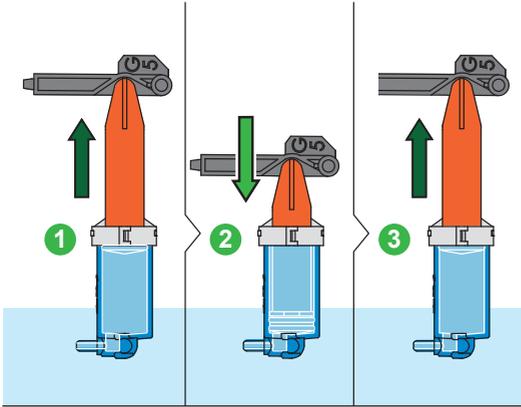
2

- !** **FR** Appuie sur le piston jusqu'en bas
- EN** Press the piston to the bottom
- DE** Den Kolben bis nach unten drücken
- NL** Druk de zuiger naar
- ES** Empuja el émbolo totalmente hacia abajo
- IT** Premi il pistone fino in fondo



# HOE VUL JE DE CILINDERS? CÓMO RELLENAR LOS CILINDROS HIDRÁULICOS COME RIEMPIRE I CILINDRI?

3



- ① Remonte le piston jusqu'en haut
- ② Appuie sur le piston jusqu'en bas
- ③ Refais les étapes 1 et 2 plusieurs fois pour remplir le cylindre

- ① Raise the piston back to the top
- ② Press the piston to the bottom
- ③ Repeat steps 1 and 2 several times to fill the cylinder

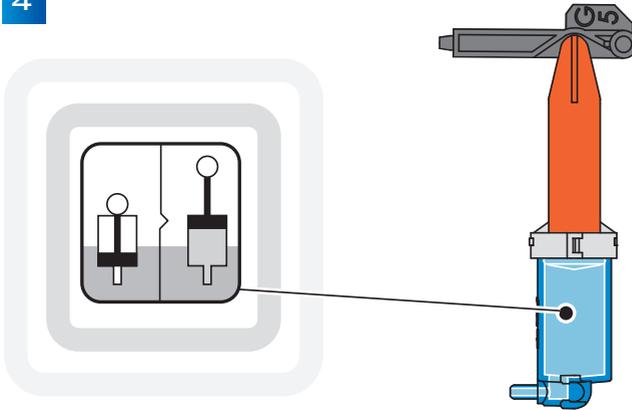
- ① Den Kolben nach oben ziehen
- ② Den Kolben bis nach unten drücken
- ③ Die Schritte 1 und 2 mehrmals wiederholen, bis der Zylinder gefüllt ist

- ① Trek de zuiger terug omhoog
- ② Druk de zuiger neer
- ③ Herhaal stappen 1 en 2 tot de cilinder vol is

- ① Tira del émbolo totalmente hacia arriba
- ② Empuja el émbolo totalmente hacia abajo
- ③ Repite varias veces los pasos 1 y 2 hasta rellenar por completo el cilindro hidráulico

- ① Fai risalire il pistone fino in alto
- ② Premi il pistone fino in fondo
- ③ Ripeti i passaggi 1 e 2 più volte per riempire il cilindro

4



**FR** Lorsque tu verras ce logo, il faudra remplir les cylindres comme indiqué sur ces pages.

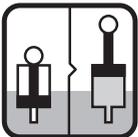
**EN** When you see this logo, fill the cylinders as shown on these pages.

**DE** Wenn du dieses Logo siehst, sollst du die Zylinder wie hier gezeigt füllen.

**NL** Als je dit logo ziet, betekent dit dat je de cilinders moet vullen zoals hierboven staat beschreven.

**ES** Donde veas esta etiqueta, deberás rellenar los cilindros hidráulicos de la manera aquí indicada.

**IT** Quando vedrai questo logo, sarà necessario riempire i cilindri come indicato su queste pagine.

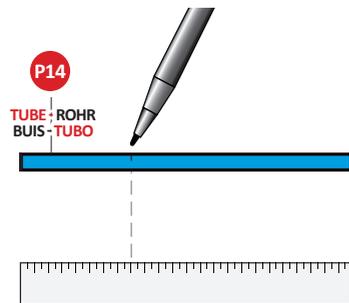




# COMMENT COUPER LES TUBES ? HOW TO CUT THE TUBES SO WERDEN DIE SCHLÄUCHE ZUGESCHNITTEN: HOE SNIJ JE DE BUIZEN DOOR? COMO CORTAR LOS TUBOS COME TAGLIARE I TUBI?

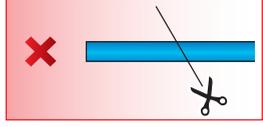
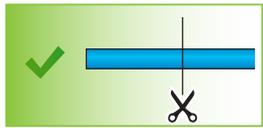
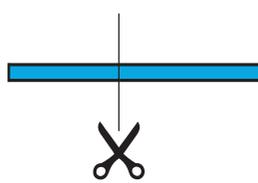
**1**

**MESURE ET MARQUE - MEASURE AND MARK  
 ABMESSEN UND MARKIEREN - MEET EN MAAK EEN  
 MERKTEKEN | MIDE Y MARCA - MISURA E SEGNA**



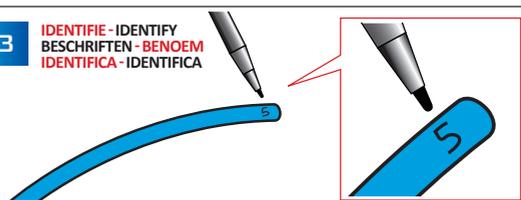
**2**

**COUPE - CUT  
 ABSCHNEIDEN - KNIP  
 CORTA - TAGLIA**



**3**

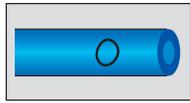
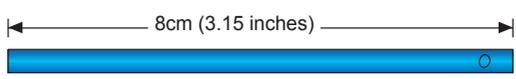
**IDENTIFIE - IDENTIFY  
 BESCHRIFTEN - BENOEM  
 IDENTIFICA - IDENTIFICA**



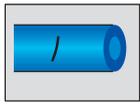
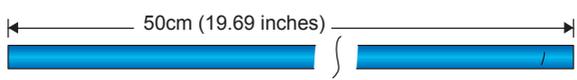
**4**

**!** **FR** Utilisez le même P14 pour faire le tube 0 et le tube 1 - **EN** Use the same P14 for tube 0 and tube 1  
**DE** Die Schläuche 0 und 1 aus dem gleichen Stück P14 schneiden - **NL** Gebruik dezelfde P14 voor buizen 0 en 1  
**ES** Utiliza un solo elemento P14 para fabricar los tubos 0 y 1 - **IT** Utilizza lo stesso P14 per fare il tubo 0 e il tubo 1

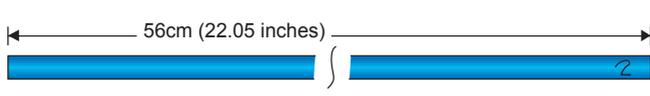
TUBE • ROHR  
 BUIS • TUBO  
**0**



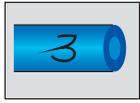
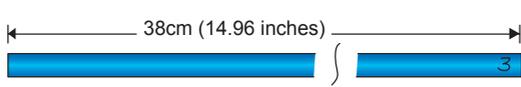
TUBE • ROHR  
 BUIS • TUBO  
**1**



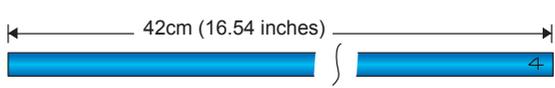
TUBE • ROHR  
 BUIS • TUBO  
**2**



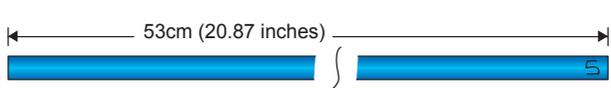
TUBE • ROHR  
 BUIS • TUBO  
**3**



TUBE • ROHR  
 BUIS • TUBO  
**4**

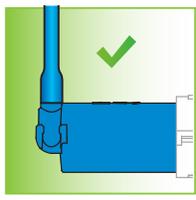
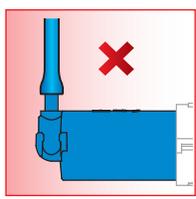
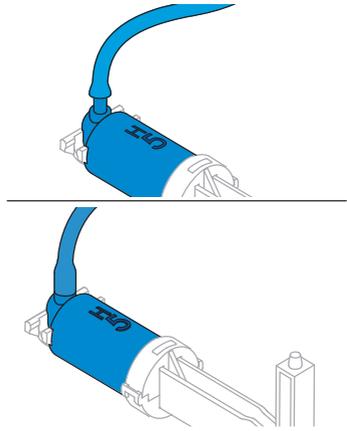
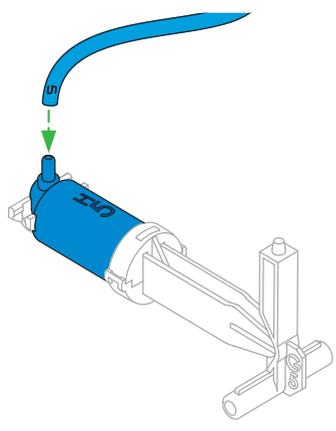


TUBE • ROHR  
 BUIS • TUBO  
**5**





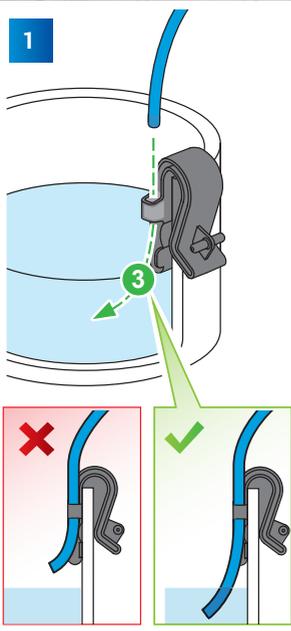
COMMENT METTRE LES TUBES ?  
 HOW TO FIT THE TUBES  
 SO WERDEN DIE SCHLÄUCHE ANGEBRACHT:  
 HOE BRENG JE DE BUIZEN IN?  
 COMO CONECTAR LOS TUBOS  
 COME METTERE I TUBI?



**F**

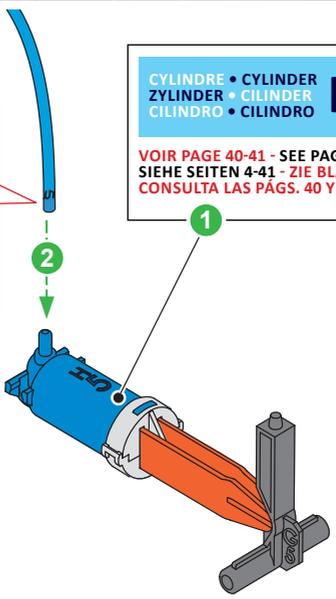
ASSEMBLAGE DES MODULES - ASSEMBLING THE MODULES  
 ZUSAMMENBAU DER MODULE - DE MODULES ASSEMBLEREN  
 MONTAJE DE LOS DISTINTOS MÓDULOS - ASSEMBLAGGIO DEI MODULI

H5 AVEC I5 - H5 WITH I5 - H5 MIT I5 - H5 MET I5  
 CONECTA ENTRE SÍ LOS ELEMENTOS H5 E I5 - H5 CON I5

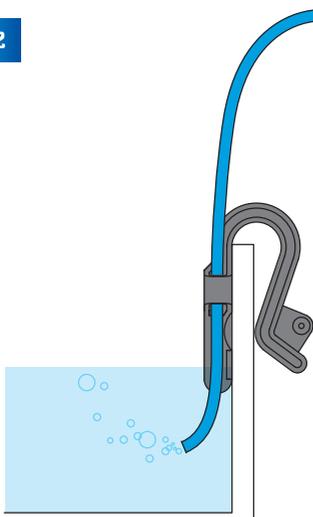


CYLINDRE • CYLINDER  
 ZYLINDER • CILINDER  
 CILINDRO • CILINDRO **H5**

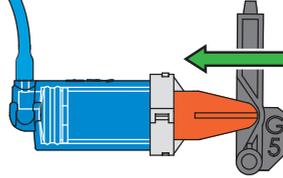
VOIR PAGE 40-41 - SEE PAGES 40-41  
 SIEHE SEITEN 4-41 - ZIE BLADZIJDE 40-41  
 CONSULTA LAS PÁGS. 40 Y 41 - VEDI PAGINA 40-41



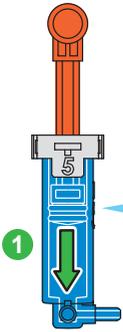
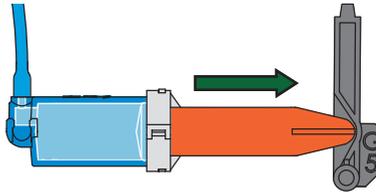
2



**POUSSE JUSQU'AU BOUT - PUSH ALL THE WAY IN  
BIS ZUM ANSCHLAG HINEINDRÜCKEN - DRUK VOLLEDIG IN  
EMPUJA A FONDO - PREMI FINO IN FONDO**



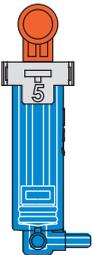
**TIRE ENTÈREMENT - PULL ALL THE WAY OUT  
VOLLSTÄNDIG HERAUSZIEHEN - TREK VOLLEDIG UIT  
TIRA TOTALMENTE HACIA AFUERA - TIRA COMPLETAMENTE**



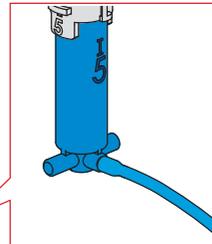
CYLINDRE  
CYLINDER  
ZYLINDER  
CILINDER  
CILINDRO  
CILINDRO

**i5**

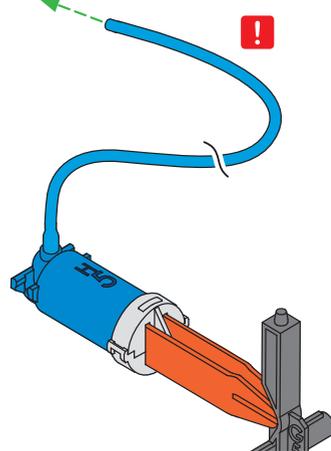
1



3



2



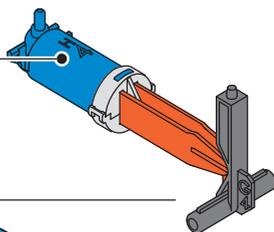
**FR** Appuie sur le piston jusqu'en bas  
**EN** Press the piston to the bottom  
**DE** Den Kolben bis nach unten drücken  
**NL** Druk de zuiger neer  
**ES** Empuja el émbolo totalmente hacia abajo  
**IT** Premi il pistone fino in fondo

H4 AVEC I4 - H4 WITH I4  
 H4 MIT I4 - H4 MET I4  
 CONECTA ENTRE SÍ LOS ELEMENTOS H4 E I4 - H4 CON I4

1

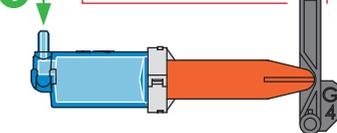
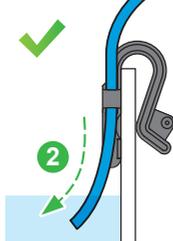
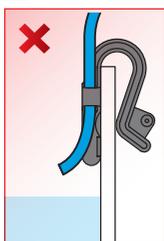
CYLINDRE • CYLINDER  
 ZYLINDER • CILINDER  
 CILINDRO • CILINDRO

**H4**

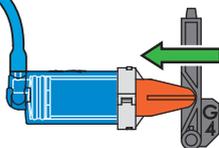
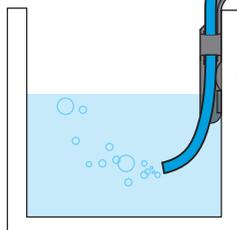


VOIR PAGE 40-41 - SEE PAGES 40-41  
 SIEHE SEITEN 4-41 - ZIE BLADZIJDE 40-41  
 CONSULTA LAS PÁGS. 40 Y 41 - VEDI PAGINA 40-41

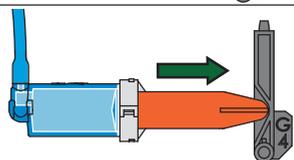
2



3

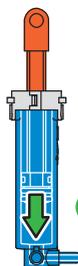


**POUSSE JUSQU'AU BOUT**  
**PUSH ALL THE WAY IN**  
**BIS ZUM ANSCHLAG HINEINDRÜCKEN**  
**DRUK VOLLEDIG IN**  
**EMPUJA A FONDO**  
**PREMI FINO IN FONDO**



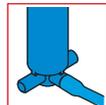
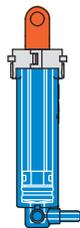
**TIRE ENTÈREMENT**  
**PULL ALL THE WAY OUT**  
**VOLLSTÄNDIG HERAUSZIEHEN**  
**TREK VOLLEDIG UIT**  
**TIRA TOTALMENTE HACIA AFUERA**  
**TIRA COMPLETAMENTE**

4

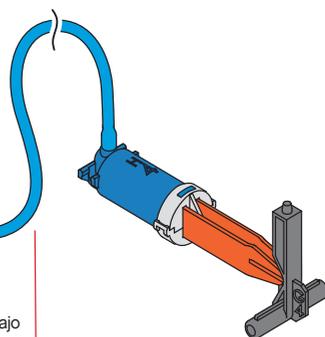


CYLINDRE  
 CYLINDER  
 ZYLINDER  
 CILINDER  
 CILINDRO

**i4**



**FR** Appuie sur le piston jusqu'en bas  
**EN** Press the piston to the bottom  
**DE** Den Kolben bis nach unten drücken  
**NL** Druk de zuiger neer  
**ES** Empuja el émbolo totalmente hacia abajo  
**IT** Premi il pistone fino in fondo

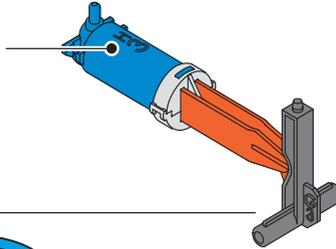


H3 AVEC I3 - H3 WITH I3  
 H3 MIT I3 - H3 MET I3  
 CONECTA ENTRE SI LOS ELEMENTOS H3 E I3 - H3 CON I3

1

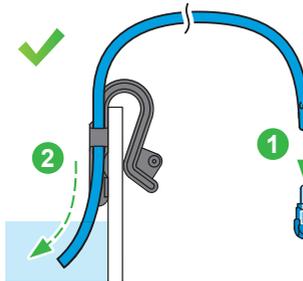
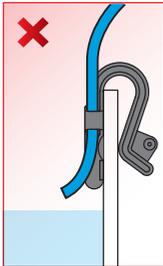
CYLINDRE • CYLINDER  
 ZYLINDER • CILINDER  
 CILINDRO • CILINDRO

**H3**



VOIR PAGE 40-41 - SEE PAGES 40-41  
 SIEHE SEITEN 4-41 - ZIE BLADZIJDE 40-41  
 CONSULTA LAS PÁGS. 40 Y 41 - VEDI PAGINA 40-41

2

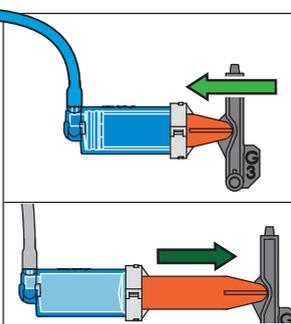
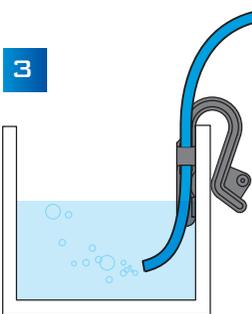


TUBE • ROHR  
 BUIS • TUBO

**3**

38 cm

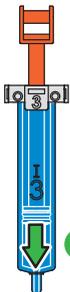
3



**POUSSE JUSQU'AU BOUT**  
**PUSH ALL THE WAY IN**  
**BIS ZUM ANSCHLAG HINEINDRÜCKEN**  
**DRUK VOLLEDIG IN**  
**EMPUJA A FONDO**  
**PREMI FINO IN FONDO**

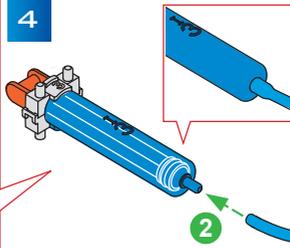
**TIRE ENTIÈREMENT**  
**PULL ALL THE WAY OUT**  
**VOLLSTÄNDIG HERAUSZIEHEN**  
**TRUK VOLLEDIG UIT**  
**TIRA TOTALMENTE HACIA AFUERA**  
**TIRA COMPLETAMENTE**

4



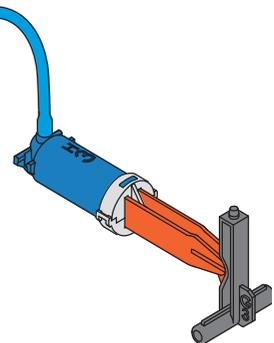
CYLINDRE  
 ZYLINDER  
 CILINDER  
 CILINDRO  
**i3**

1



2

**FR** Appuie sur le piston jusqu'en bas  
**EN** Press the piston to the bottom  
**DE** Den Kolben bis nach unten drücken  
**NL** Druk de zuiger neer  
**ES** Empuja el émbolo totalmente hacia abajo  
**IT** Premi il pistone fino in fondo

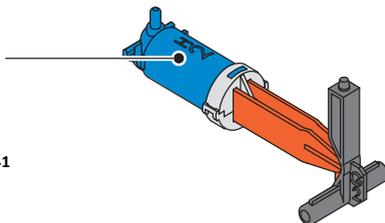


H2 AVEC I2 - H4 WITH I2  
 H2 MIT I2 - H2 MET I2  
 CONECTA ENTRE SÍ LOS ELEMENTOS H2 E I2 - H2 CON I2

1

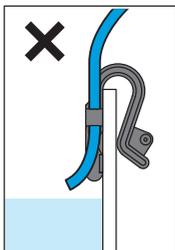
CYLINDRE • CYLINDER  
 ZYLINDER • CILINDER  
 CILINDRO • CILINDRO

H2



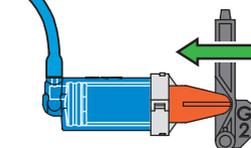
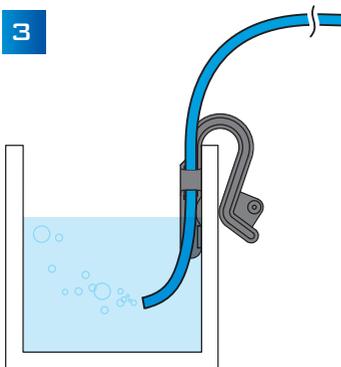
VOIR PAGE 40-41 - SEE PAGES 40-41  
 SIEHE SEITEN 4-41 - ZIE BLADZIJDE 40-41  
 CONSULTA LAS PÁGS. 40 Y 41 - VEDI PAGINA 40-41

2

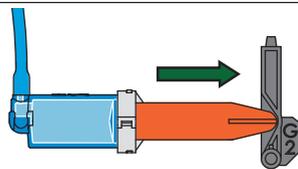


TUBE • ROHR  
 BUIS • TUBO  
**2**  
 56 cm

3

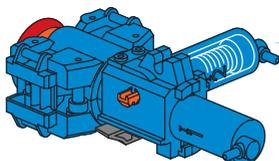


POUSSE JUSQU'AU BOUT  
 PUSH ALL THE WAY IN  
 BIS ZUM ANSCHLAG HINEINDRÜCKEN  
 DRUK VOLLEDIG IN  
 EMPUJA A FONDO  
 PREMI FINO IN FONDO



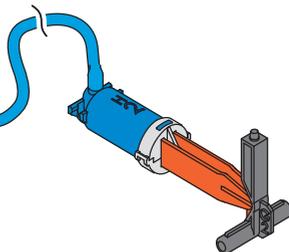
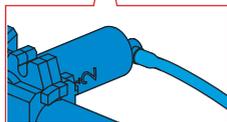
TIRE ENTIÈREMENT  
 PULL ALL THE WAY OUT  
 VOLLSTÄNDIG HERAUSZIEHEN  
 TREK VOLLEDIG UIT  
 TIRA TOTALMENTE HACIA AFUERA  
 TIRA COMPLETAMENTE

4



CYLINDRE • CYLINDER  
 ZYLINDER • CILINDER  
 CILINDRO • CILINDRO

i2

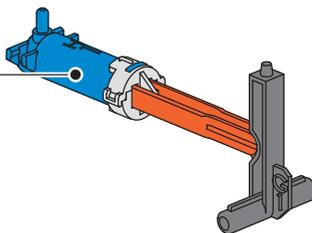


HO/H1 AVEC I3 - HO/H1 WITH I3  
 HO/H1 MIT I3 - HO/H1 MET I3  
 CONECTA ENTRE SÍ LOS ELEMENTOS HO/H1 E I3 - HO/H1 CON I3

1

CYLINDRE • CYLINDER  
 ZYLINDER • CILINDER  
 CILINDRO • CILINDRO

H1



VOIR PAGE 40-41 - SEE PAGES 40-41  
 SIEHE SEITEN 4-41 - ZIE BLADZIJDE 40-41  
 CONSULTA LAS PÁGS. 40 Y 41 - VEDI PAGINA 40-41

2

TUBE • ROHR  
 BUIS • TUBO

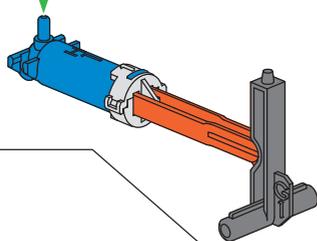
0

1:1

8cm

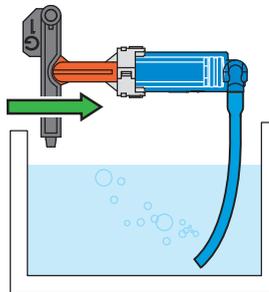


1

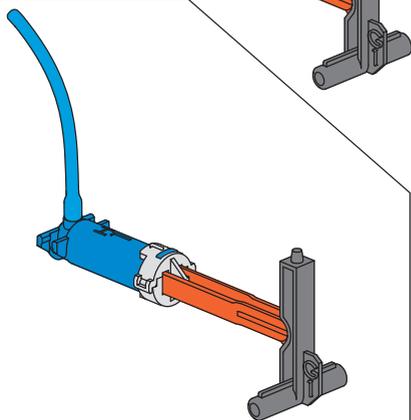


2

POUSSE JUSQU'AU BOUT  
 PUSH ALL THE WAY IN  
 BIS ZUM ANSCHLAG HINEINDRÜCKEN  
 DRUK VOLLEDIG IN  
 EMPUJA A FONDO  
 PREMI FINO IN FONDO

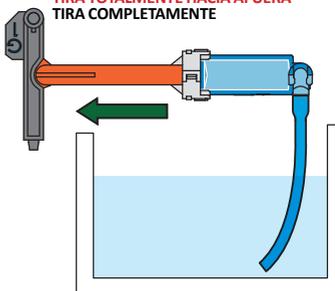


3



3

TIRE ENTIÈREMENT  
 PULL ALL THE WAY OUT  
 VOLLSTÄNDIG HERAUSZIEHEN  
 TREK VOLLEDIG UIT  
 TIRA TOTALMENTE HACIA AFUERA  
 TIRA COMPLETAMENTE



4

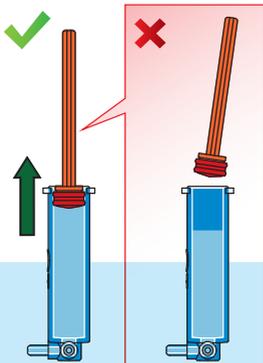
**POUSSE JUSQU'AU BOUT**  
**PUSH ALL THE WAY IN**  
**BIS ZUM ANSCHLAG**  
**HINEINDRÜCKEN**  
**DRUK VOLLEDIG IN**  
**EMPUJA A FONDO**  
**PREMI FINO IN FONDO**

CYLINDRE  
CYLINDER  
ZYLINDER  
CILINDRO  
CILINDRO

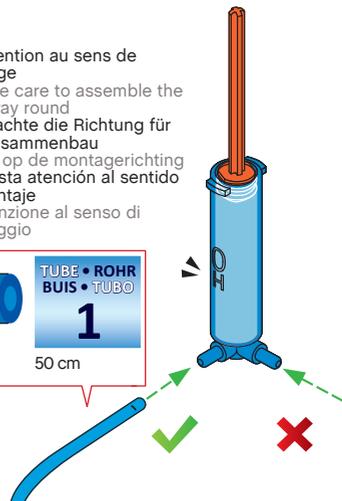
**H0**



**TIRE ENTIÈREMENT**  
**PULL ALL THE WAY OUT**  
**VOLLSTÄNDIG HERAUSZIEHEN**  
**TREK VOLLEDIG UIT**  
**TIRA TOTALMENTE HACIA AFUERA**  
**TIRA COMPLETAMENTE**



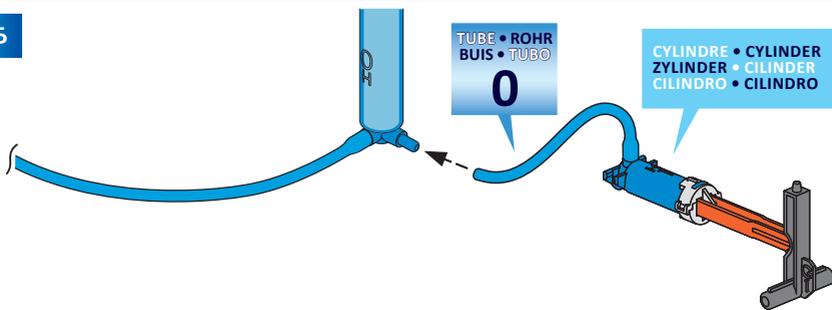
**FR** Attention au sens de montage  
**EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau  
**NL** Let op de montage-richting  
**ES** Presta atención al sentido de montaje  
**IT** Attenzione al senso di montaggio



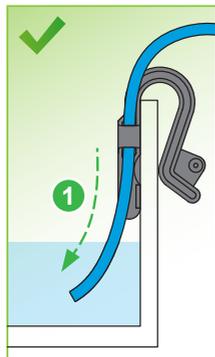
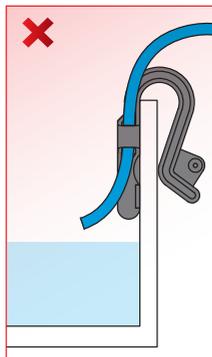
5

TUBE • ROHR  
BUIS • TUBO  
**0**

CYLINDRE • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO  
**H1**



6

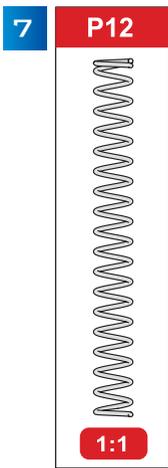


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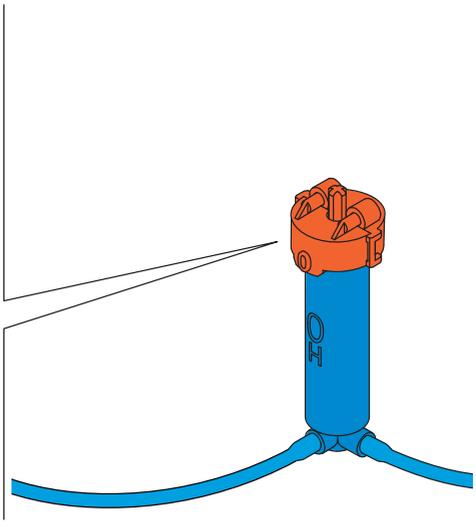
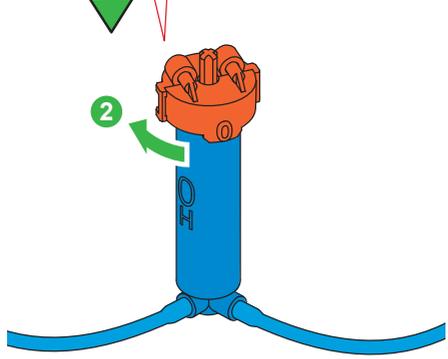
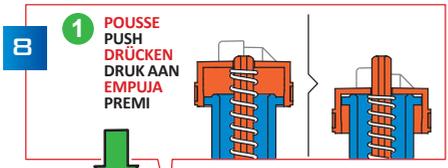
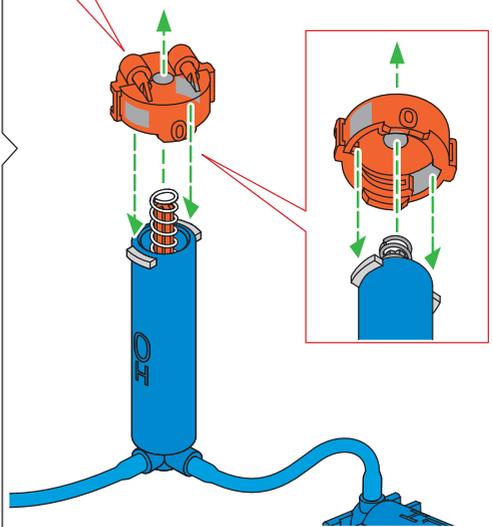
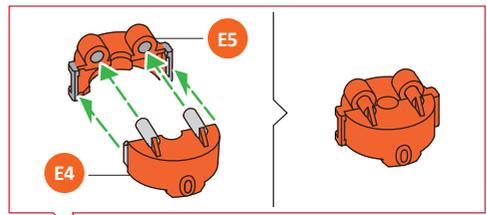
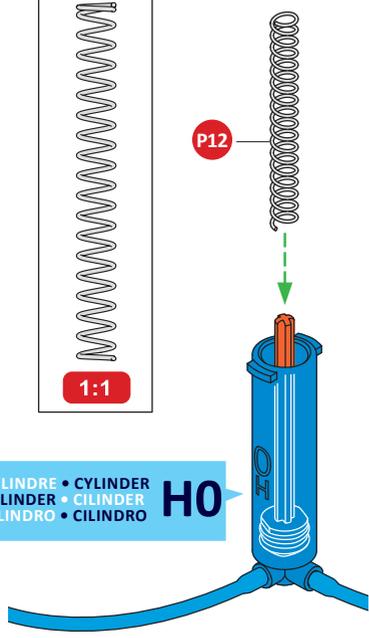
**FR** Appuie sur le piston jusqu'en bas  
**EN** Press the piston to the bottom  
**DE** Den Kolben bis nach unten drücken  
**NL** Druk de zuiger naar beneden  
**ES** Empuja el émbolo totalmente hacia abajo  
**IT** Premi il pistone fino in fondo



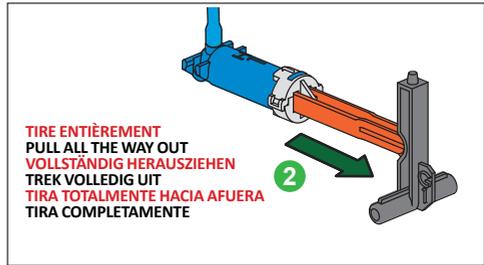
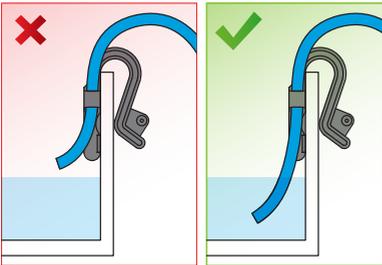
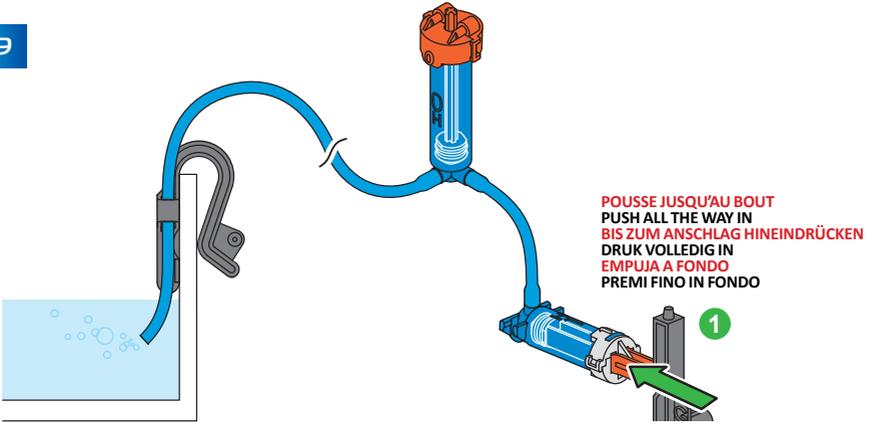


CYLINDRE • CYLINDER  
 ZYLINDER • CILINDER  
 CILINDRO • CILINDRO

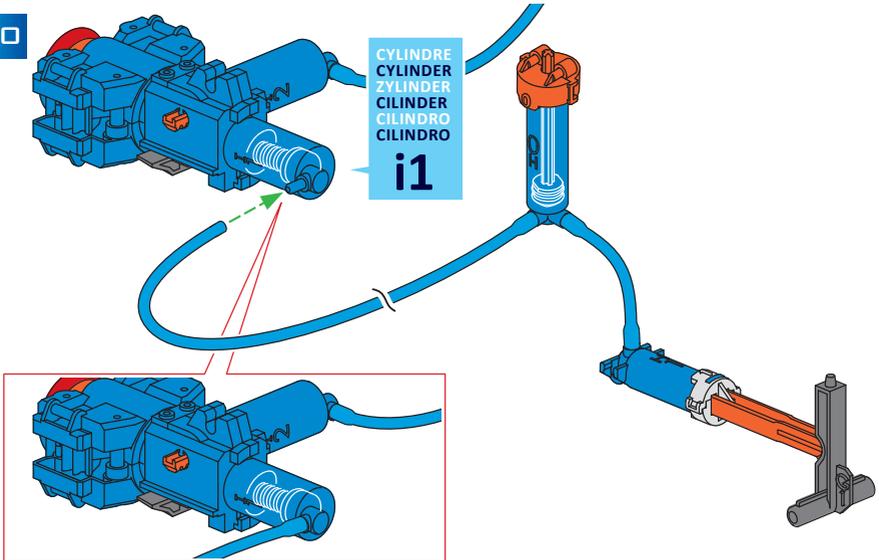
**H0**

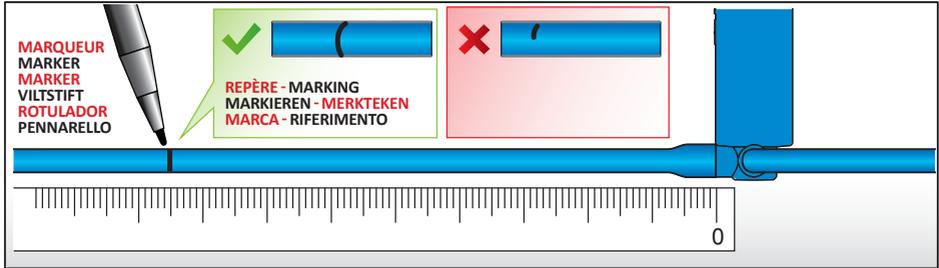


9



10

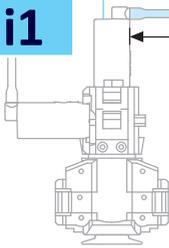




**CYLINDRE  
CYLINDER  
ZYLINDER  
CILINDER  
CILINDRO  
CILINDRO**

**i1**

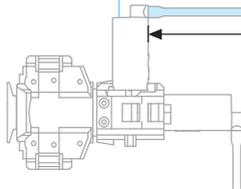
**LES SCHÉMAS NE SONT PAS À L'ÉCHELLE  
THE DIAGRAMS ARE NOT TO SCALE  
DIE ABBILDUNGEN SIND NICHT MASSSTABGERECHT  
DE SCHEMA'S ZIJN NIET OP SCHAAL GETEKEND  
LOS DIAGRAMAS MOSTRADOS NO ESTÁN A ESCALA  
GLI SCHEMI NON SONO IN SCALA**



21 cm  
(8.27 inches)

**CYLINDRE • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO**

**i2**



22 cm  
(8.66 inches)

**CYLINDRE • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO**

**i3**



ZET EEN MERKTEKEN OP DE BUIZEN  
MARCADO DE LOS TUBOS  
RIFERIMENTO SUI TUBI

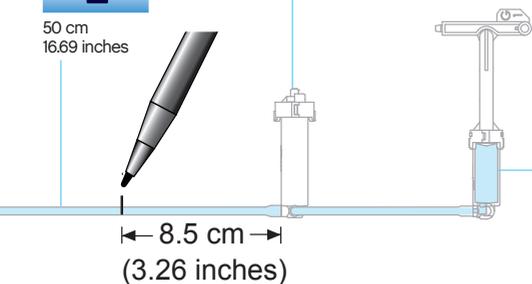
TUBE • ROHR  
BUIS • TUBO

**1**

50 cm  
16.69 inches

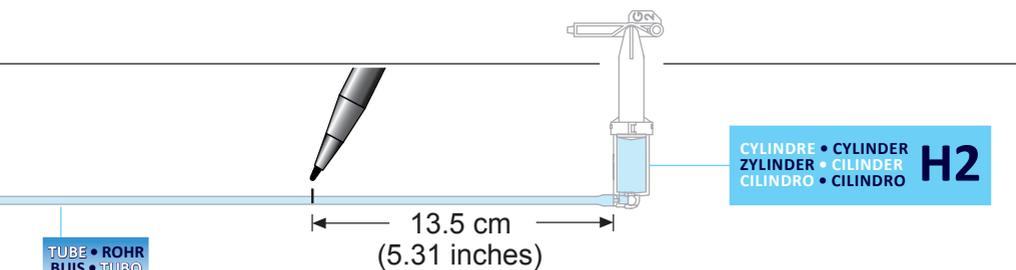
CYLINDRE • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO

**H0**



CYLINDRE • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO

**H1**



TUBE • ROHR  
BUIS • TUBO

**2**

56 cm  
22.05 inches

CYLINDRE • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO

**H2**

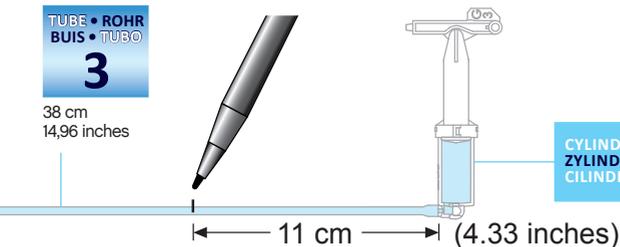
TUBE • ROHR  
BUIS • TUBO

**3**

38 cm  
14.96 inches

CYLINDRE • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO

**H3**



**i4**

CYLINDER • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO



5.5 cm (2.17 inches)

TUBE • ROHR  
BUIS • TUBO  
**4**

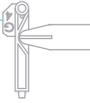
42 cm  
16.54 inches



13.5 cm  
(5.31 inches)

**H4**

CYLINDER • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO



**i5**

CYLINDER • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO



14.5 cm  
(5.71 inches)

TUBE • ROHR  
BUIS • TUBO  
**4**

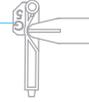
42 cm  
16.54 inches



15.5 cm  
(6.10 inches)

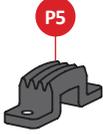
**H5**

CYLINDER • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO



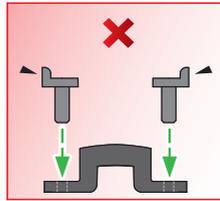
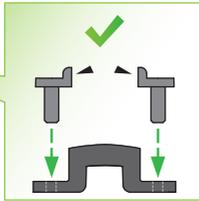
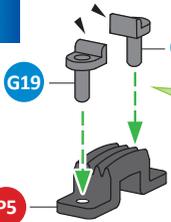
# H

## LES LEVIERS - LEVERS DIE HÉBEL - DE HEFBOMEN PALANCAS - LE LEVE



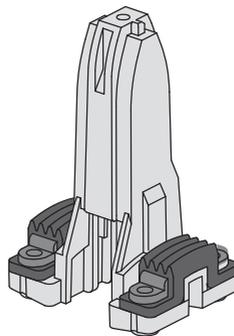
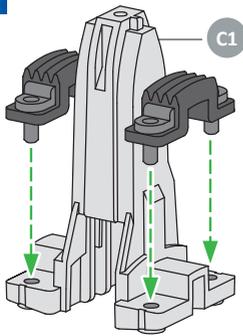
**FR Important :** Lave et sèche tes mains avant de manipuler les **P5**  
**EN Important:** wash and dry your hands before handling the **P5**  
**DE Wichtig:** Vor dem Hantieren mit P5 die Hände waschen und abtrocknen  
**NL Belangrijk:** Was en droog je handen goed vooraleer je de **P5** vastneemt  
**ES Nota importante:** Lávate y sécate bien las manos antes de manipular los elementos **P5**  
**IT Importante:** Prima di manipolare i **P5**, lava e asciuga le mani.

1

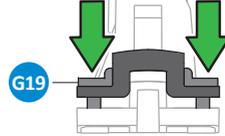


x10

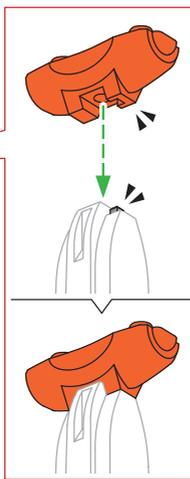
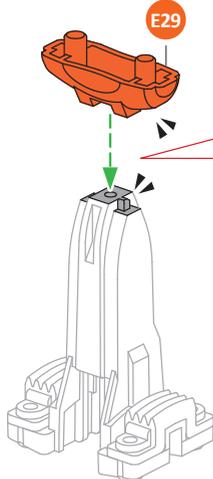
2



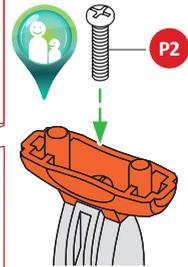
**POUSSE - PUSH - DRÜCKEN  
DRUK AAN - EMPUJA - PREMI**



**POUSSE JUSQU'AU BOUT  
PUSH ALL THE WAY IN  
BIS ZUM ANSCHLAG HINEINDRÜCKEN  
DRUK VOLLEDIG IN  
EMPUJA A FONDO  
PREMI FINO IN FONDO**



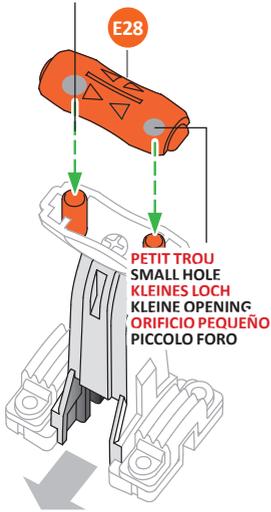
1:1



x5

**3**

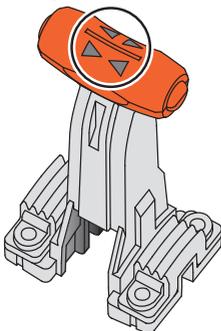
**GRAND TROU - LARGE HOLE**  
**GROSSES LOCH - GROTE OPENING**  
**ORIFICIO GRANDE - GRANDE FORO**



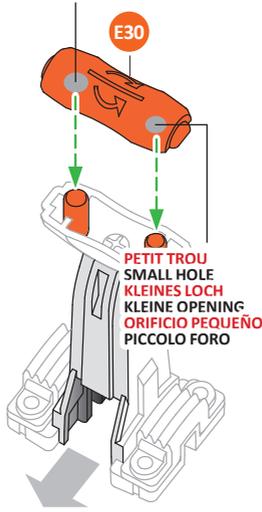
**PETIT TROU**  
**SMALL HOLE**  
**KLEINES LOCH**  
**KLEINE OPENING**  
**ORIFICIO PEQUEÑO**  
**PICCOLO FORO**

**AVANT - FRONT**  
**BEDRUCKT - VOORKANT**  
**PARTE FRONTAL - ANTERIORE**

**LEVIER • LEVER**  
**HEBEL • HEFBOOM**  
**PALANCA • LEVA**

**1****4**

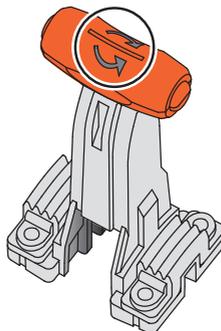
**GRAND TROU - LARGE HOLE**  
**GROSSES LOCH - GROTE OPENING**  
**ORIFICIO GRANDE - GRANDE FORO**



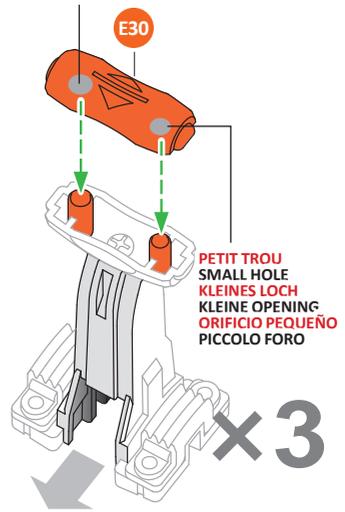
**PETIT TROU**  
**SMALL HOLE**  
**KLEINES LOCH**  
**KLEINE OPENING**  
**ORIFICIO PEQUEÑO**  
**PICCOLO FORO**

**AVANT - FRONT**  
**BEDRUCKT - VOORKANT**  
**PARTE FRONTAL - ANTERIORE**

**LEVIER • LEVER**  
**HEBEL • HEFBOOM**  
**PALANCA • LEVA**

**2****5**

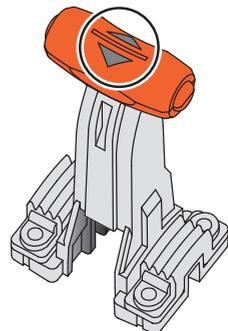
**GRAND TROU - LARGE HOLE**  
**GROSSES LOCH - GROTE OPENING**  
**ORIFICIO GRANDE - GRANDE FORO**



**PETIT TROU**  
**SMALL HOLE**  
**KLEINES LOCH**  
**KLEINE OPENING**  
**ORIFICIO PEQUEÑO**  
**PICCOLO FORO**

**AVANT - FRONT**  
**BEDRUCKT - VOORKANT**  
**PARTE FRONTAL - ANTERIORE**

**LEVIER • LEVER**  
**HEBEL • HEFBOOM**  
**PALANCA • LEVA**

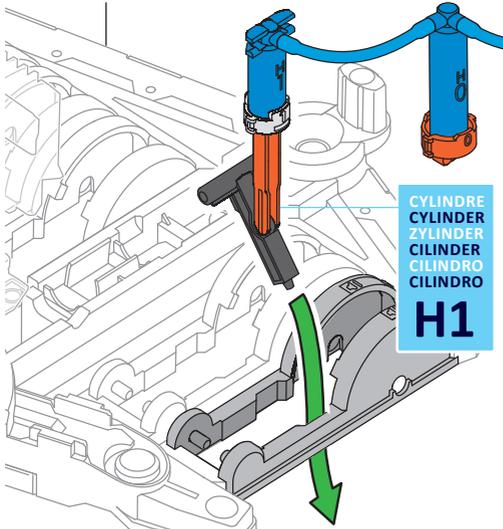
**3.4.5**

# MODULES DE CONTRÔLE - CONTROL MODULES STEUERMODUL - CONTROLEMODULES MÓDULOS DE CONTROL - MODULI DI CONTROLLO

UNITÉ 1 - UNIT 1 - EINHEIT 1  
 UNIT 1 - UNIDAD N.º 1 - UNITÀ 1

1

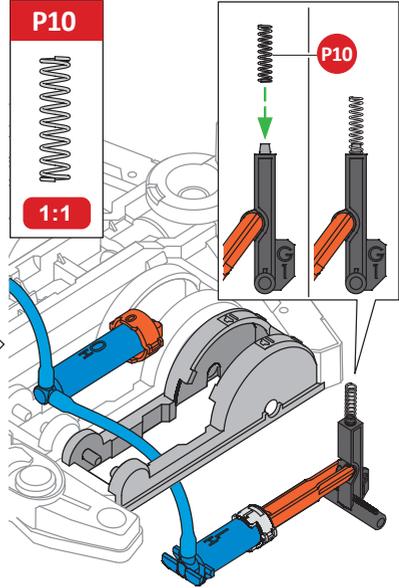
**ZONE DE CONTRÔLE - CONTROL AREA**  
**STEUERUNG - BESTURINGSGEDEELTE**  
**ZONA DE CONTROL - ZONA DI CONTROLLO**



**P10**



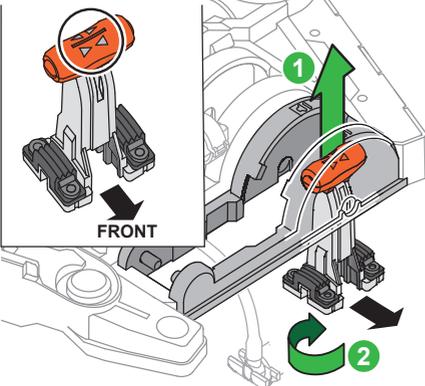
**1:1**



2

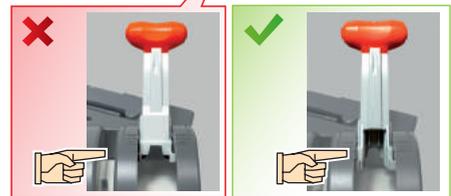
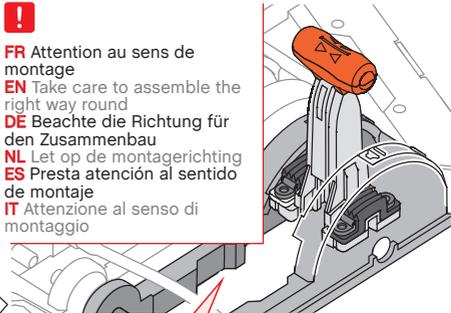
**LEVIER • LEVER**  
**HEBEL • HEFBOOM**  
**PALANCA • LEVA**

**1**

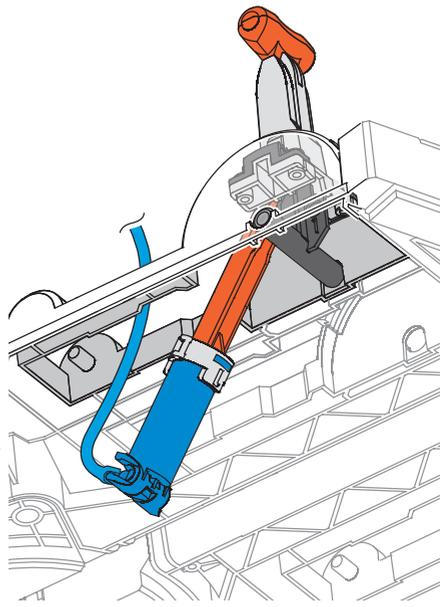
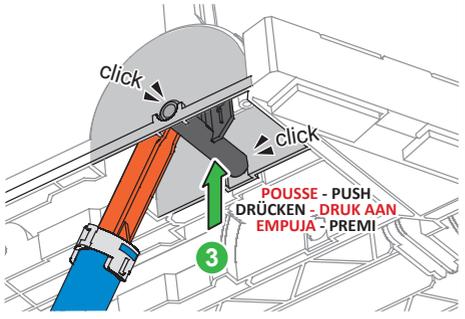
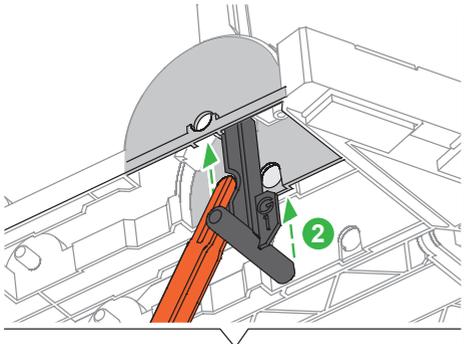
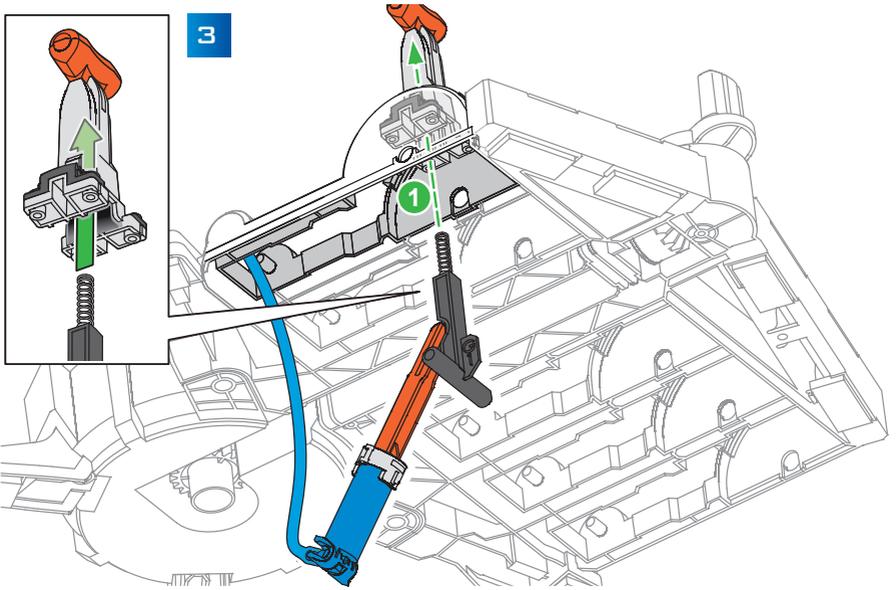


**!**

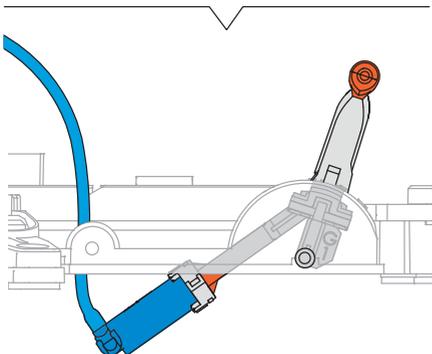
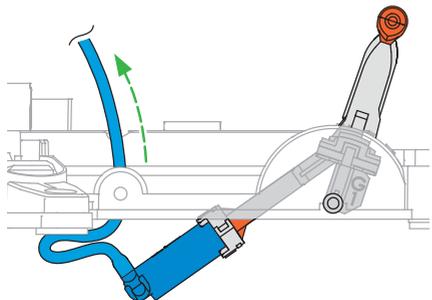
**FR** Attention au sens de montage  
**EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau  
**NL** Let op de montagerichting  
**ES** Presta atención al sentido de montaje  
**IT** Attenzione al senso di montaggio



**VUE DE FACE - FRONT VIEW**  
**ANSICHT VON VORN - VOORAANZICHT**  
**VISTA FRONTAL - VISTA DA DAVANTI**

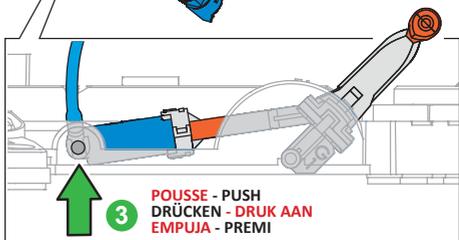
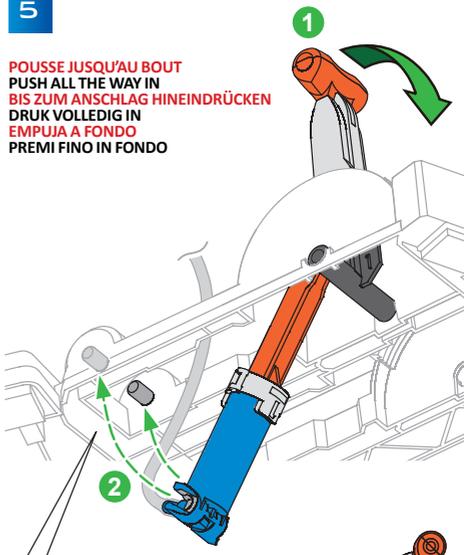


4



5

**POUSSE JUSQU'AU BOUT**  
**PUSH ALL THE WAY IN**  
**BIS ZUM ANSCHLAG HINEINDRÜCKEN**  
**DRUK VOLLEDIG IN**  
**EMPUJA A FONDO**  
**PREMI FINO IN FONDO**

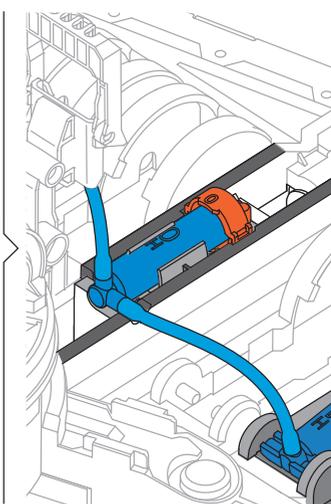
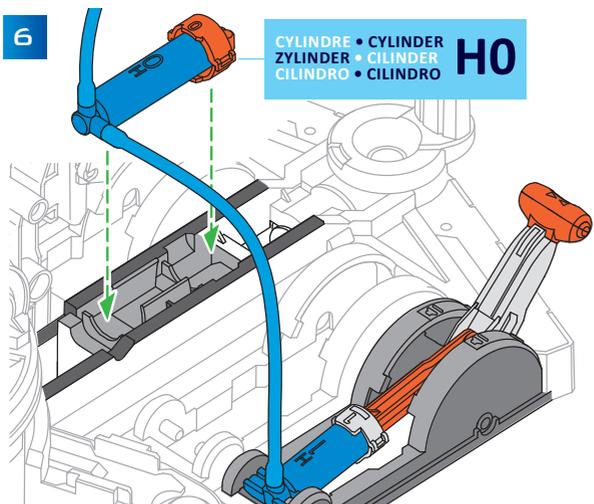


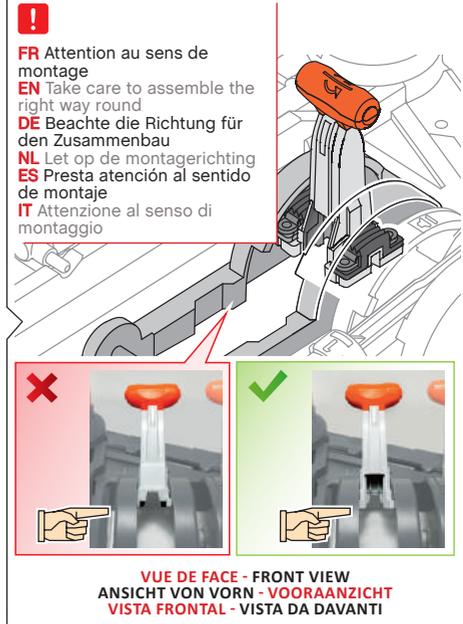
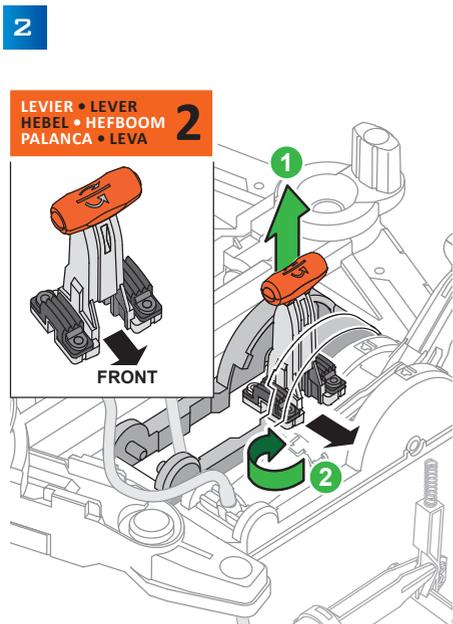
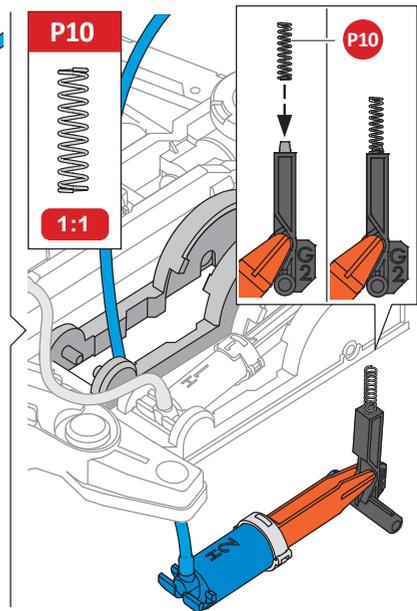
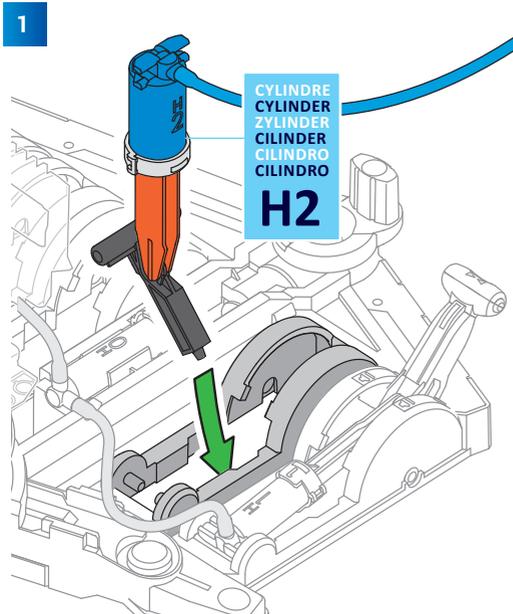
**POUSSE - PUSH**  
**DRÜCKEN - DRUK AAN**  
**EMPUJA - PREMI**

6

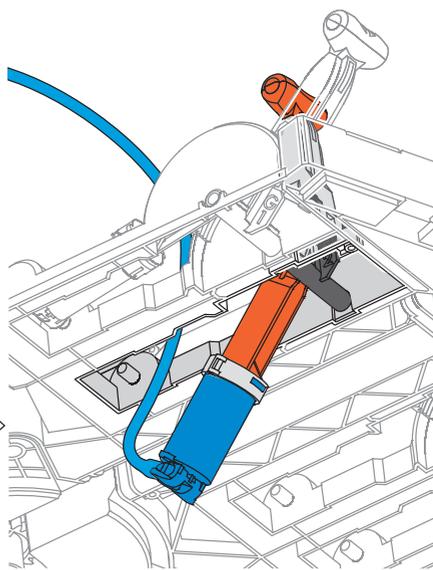
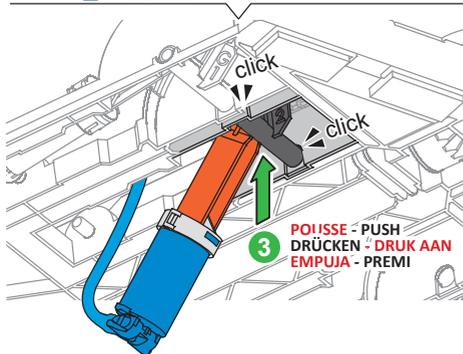
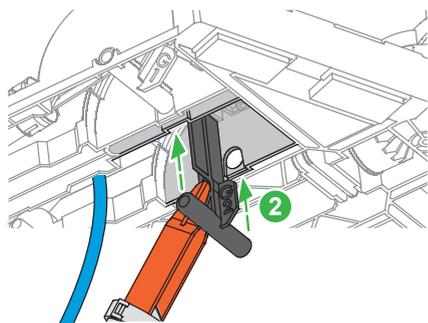
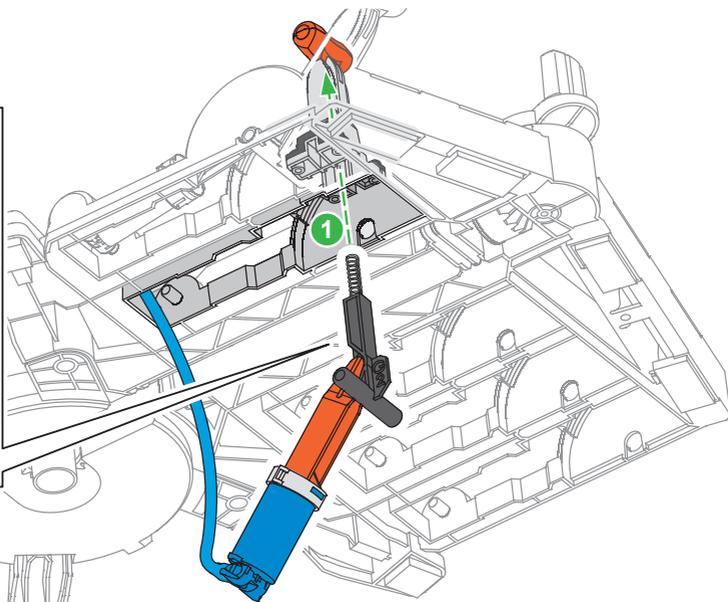
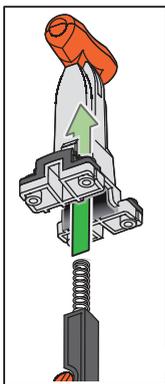
**CYLINDRE • CYLINDER**  
**ZYLINDER • CILINDER**  
**CILINDRO • CILINDRO**

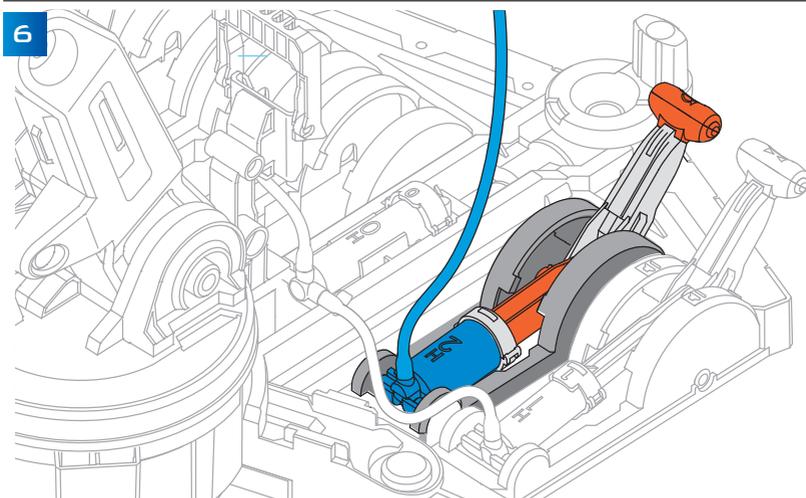
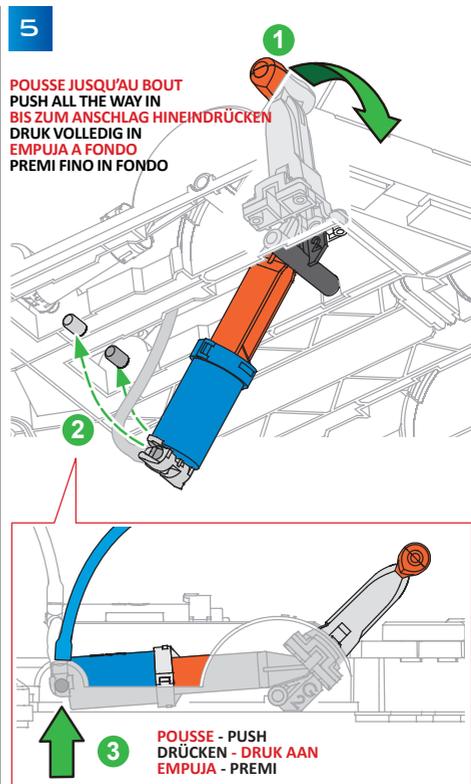
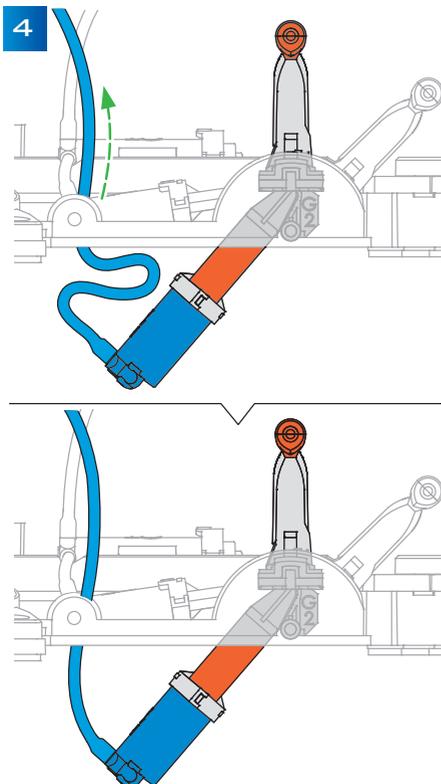
**H0**



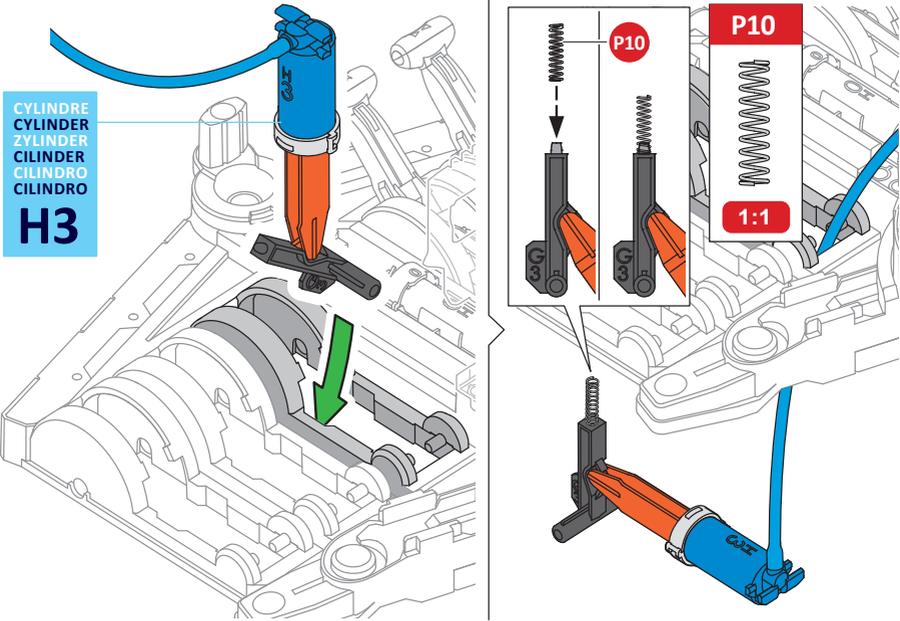


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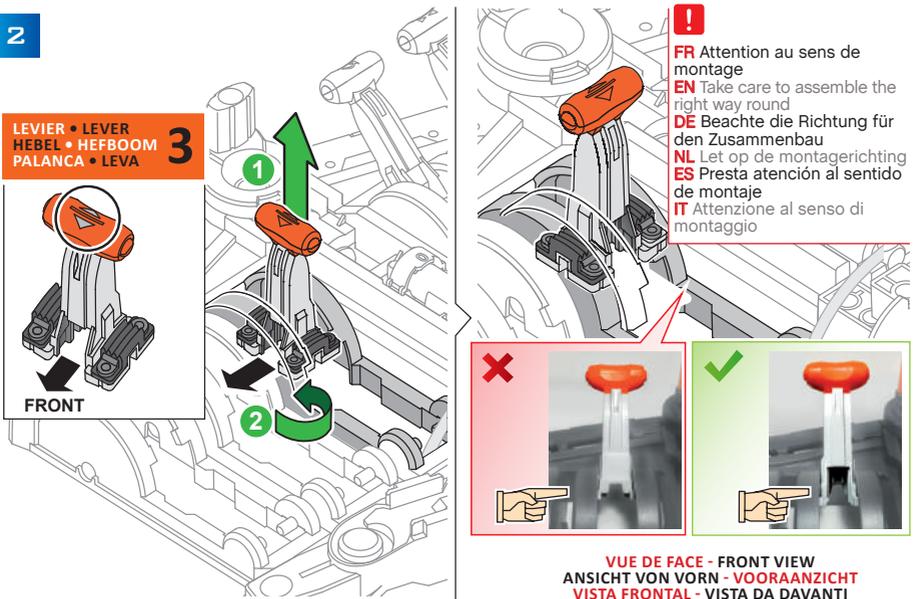




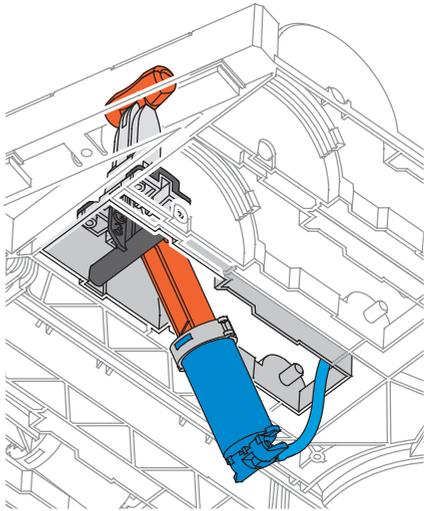
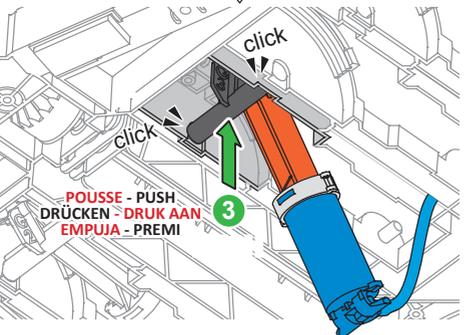
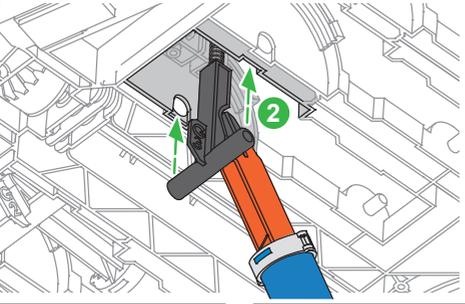
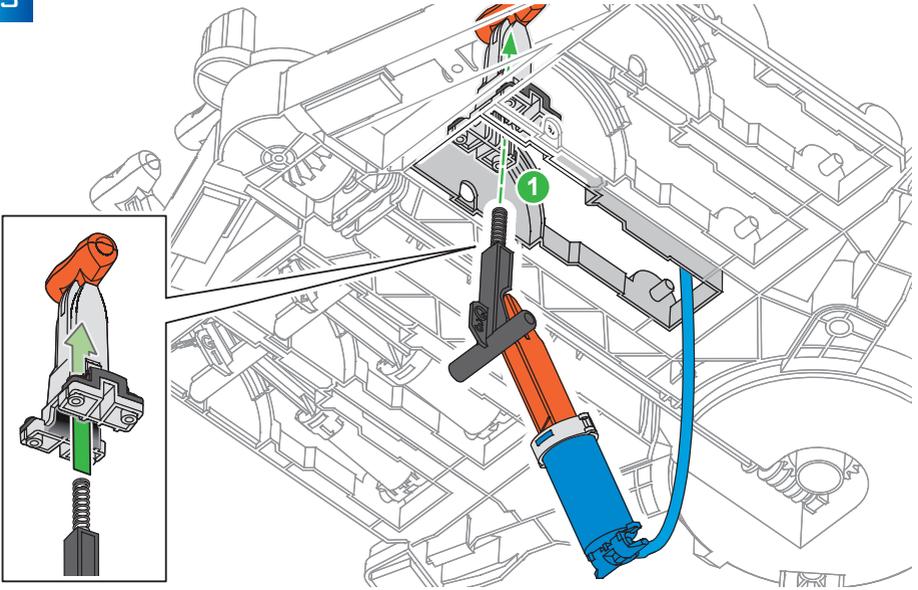
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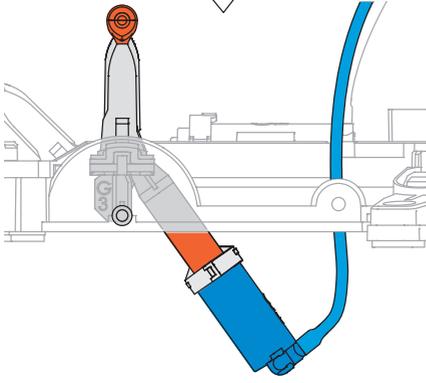
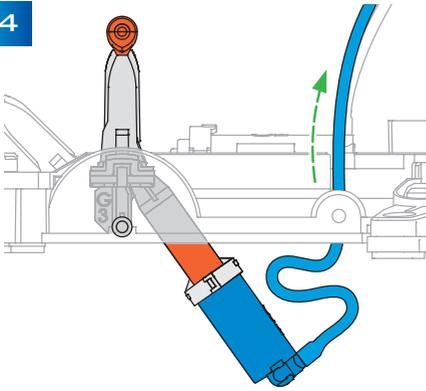
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3

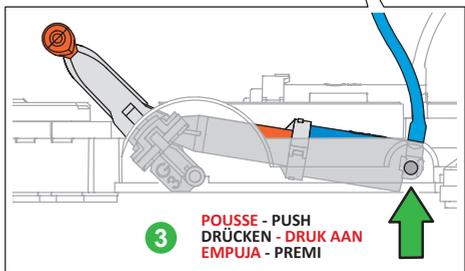
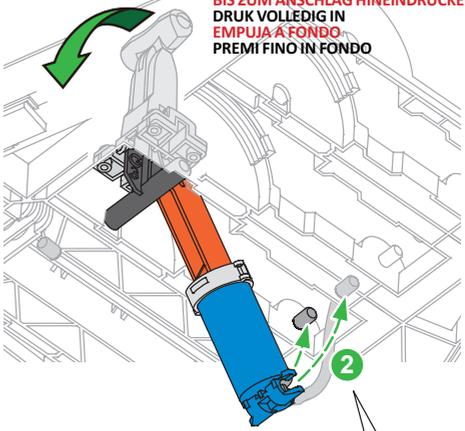


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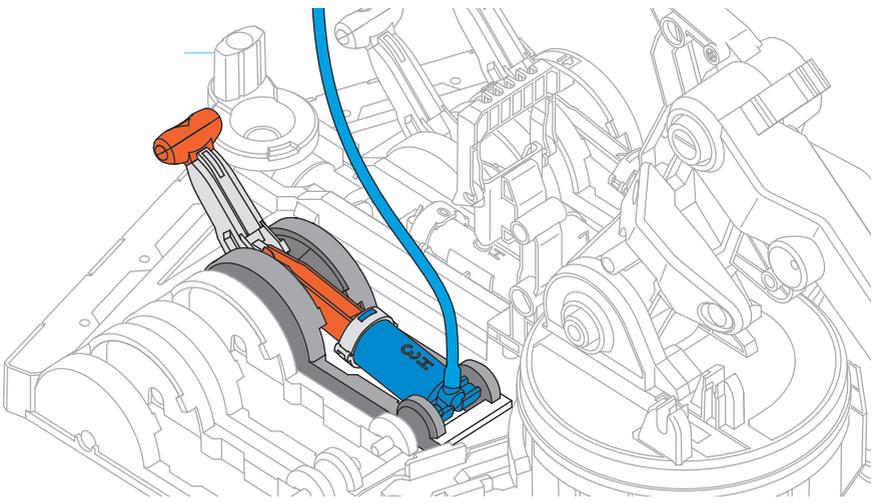
5

**1** POUSSE JUSQU'AU BOUT  
 PUSH ALL THE WAY IN  
 BIS ZUM ANSCHLAG HINEINDRÜCKEN  
 DRUK VOLLEDIG IN  
 EMPUJA A FONDO  
 PREMI FINO IN FONDO



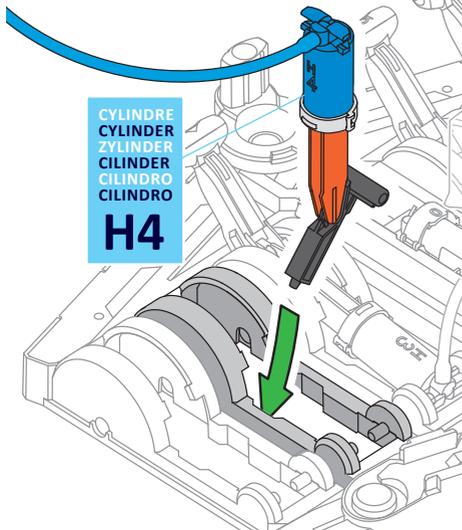
**3** POUSSE - PUSH  
 DRÜCKEN - DRUK AAN  
 EMPUJA - PREMI

6

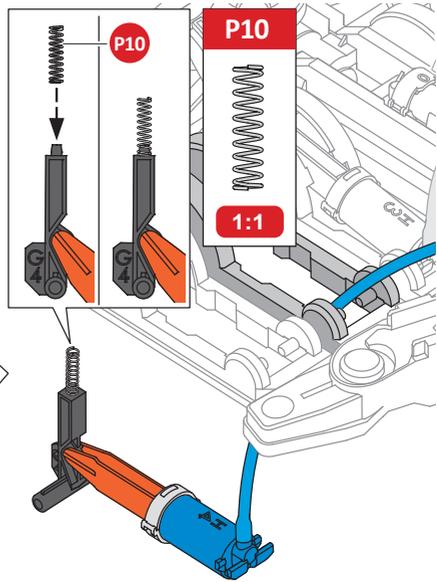


UNITÉ 4 - UNIT 4  
 EINHEIT 4 - UNIT 4  
 UNIDAD N.º 4 - UNITÀ 4

1

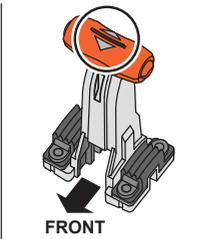


CYLINDRE  
 CYLINDER  
 CILINDRO  
 CILINDRO  
**H4**

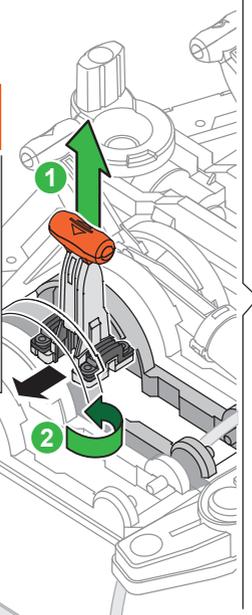


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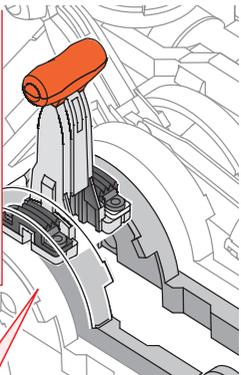
LEVIER • LEVER  
 HEBEL • HEFBOOM  
 PALANCA • LEVA **4**



FRONT

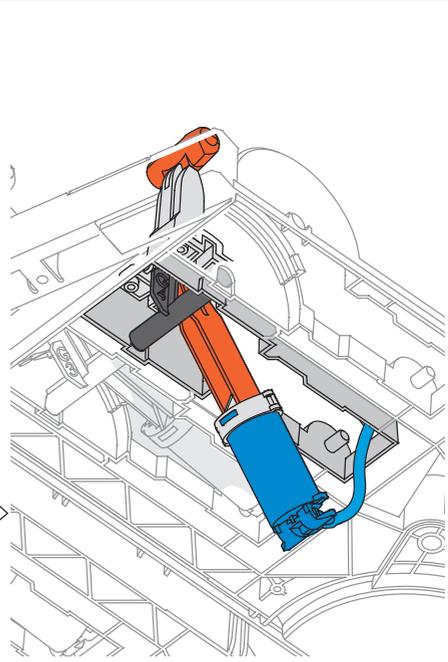
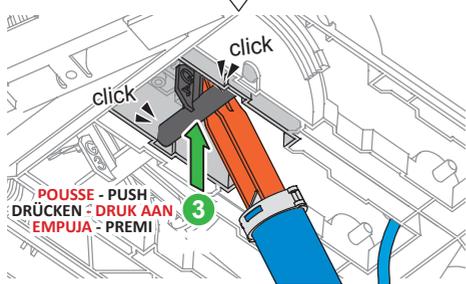
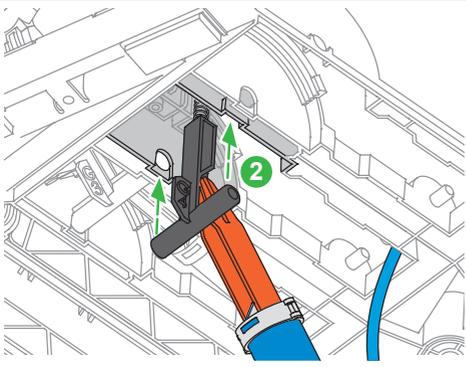
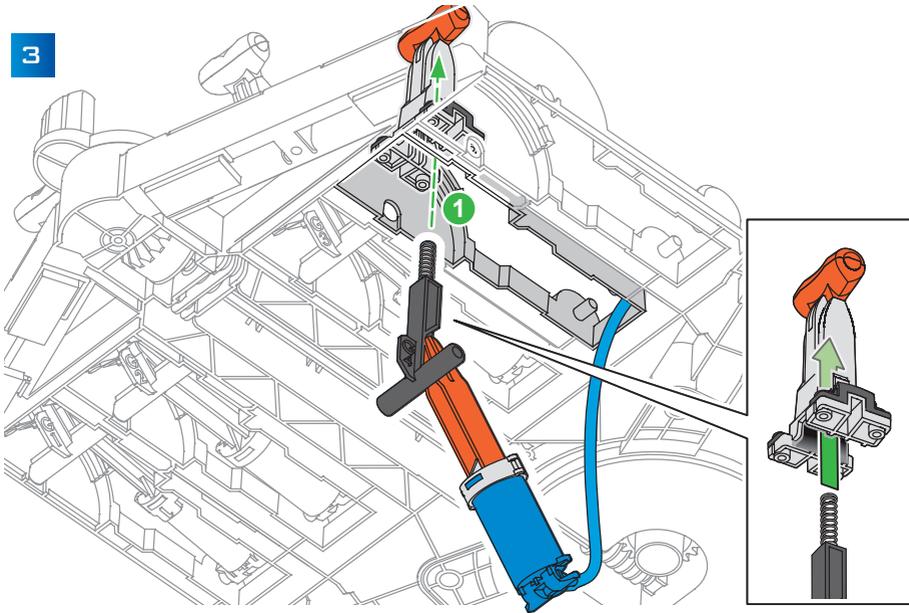


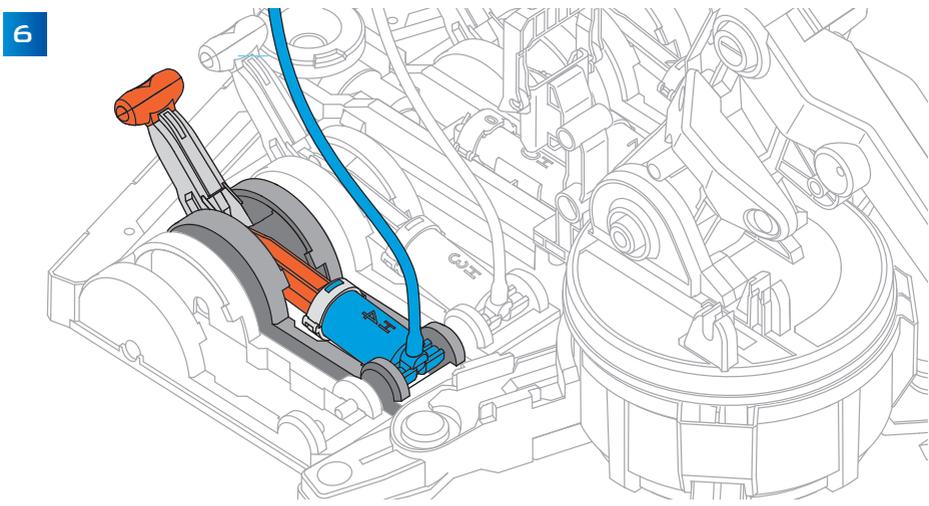
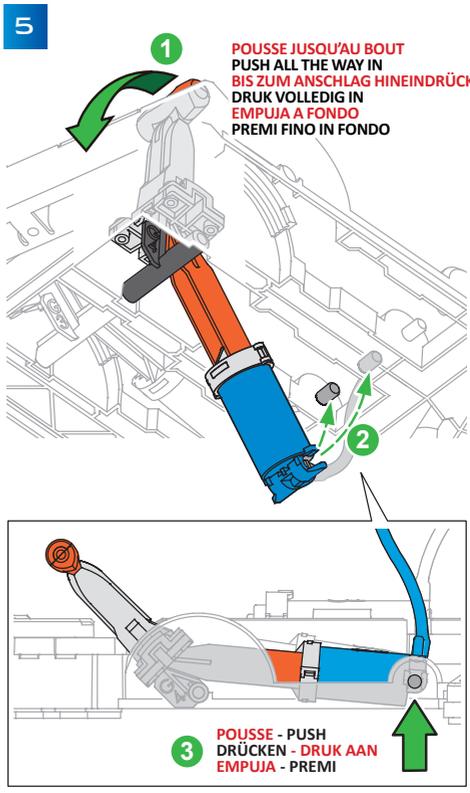
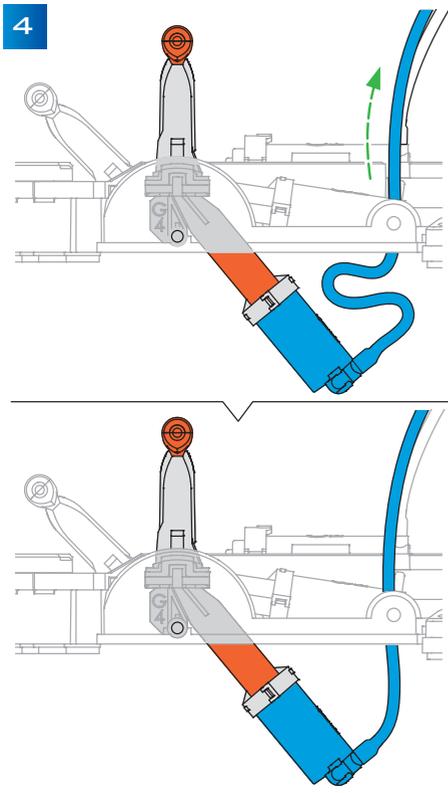
**!**  
**FR** Attention au sens de montage  
**EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau  
**NL** Let op de montagerichting  
**ES** Presta atención al sentido de montaje  
**IT** Attenzione al senso di montaggio



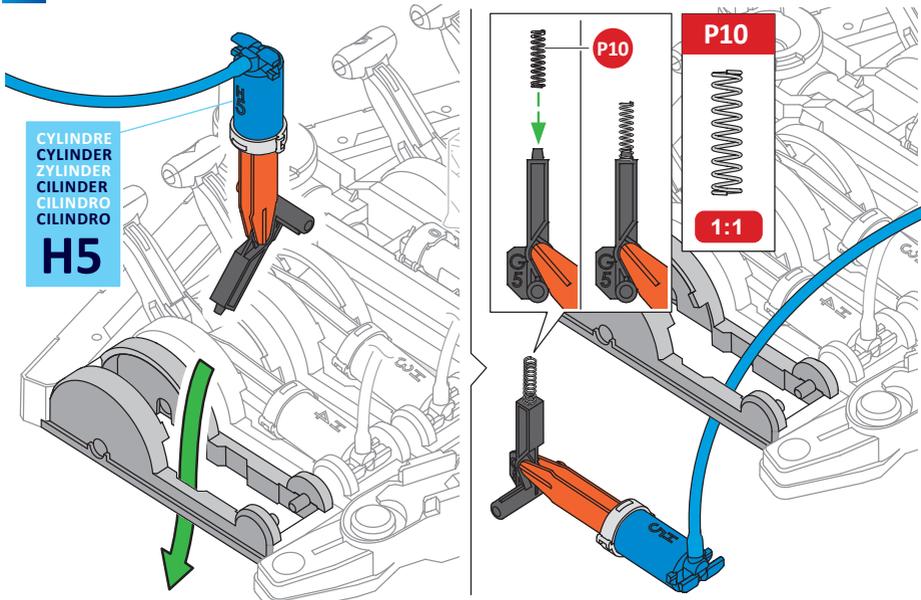
**VUE DE FACE - FRONT VIEW**  
**ANSICHT VON VORN - VOORAANZICHT**  
**VISTA FRONTAL - VISTA DA DAVANTI**

3



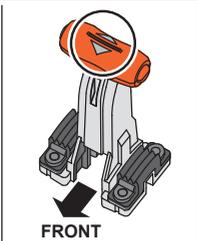


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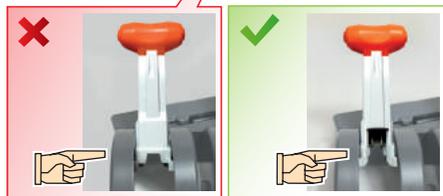


2

LEVIER • LEVER  
 HEBEL • HEFBOOM  
 PALANCA • LEVA **5**

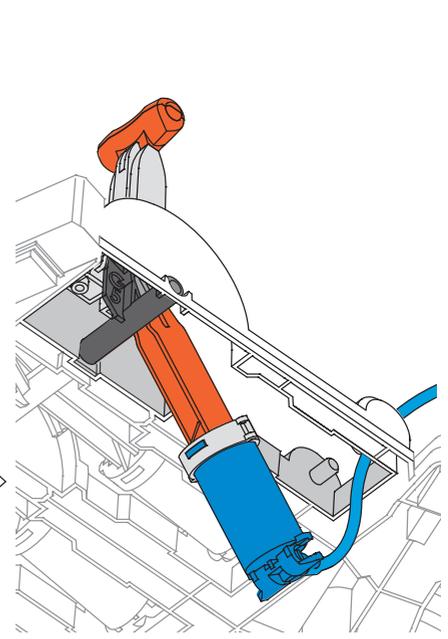
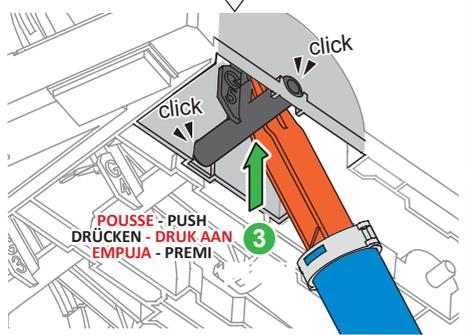
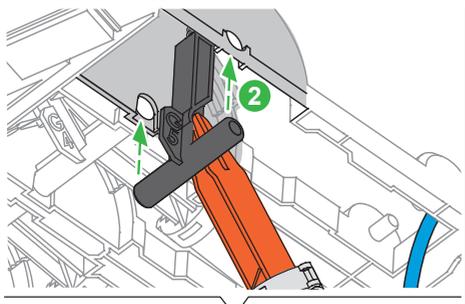
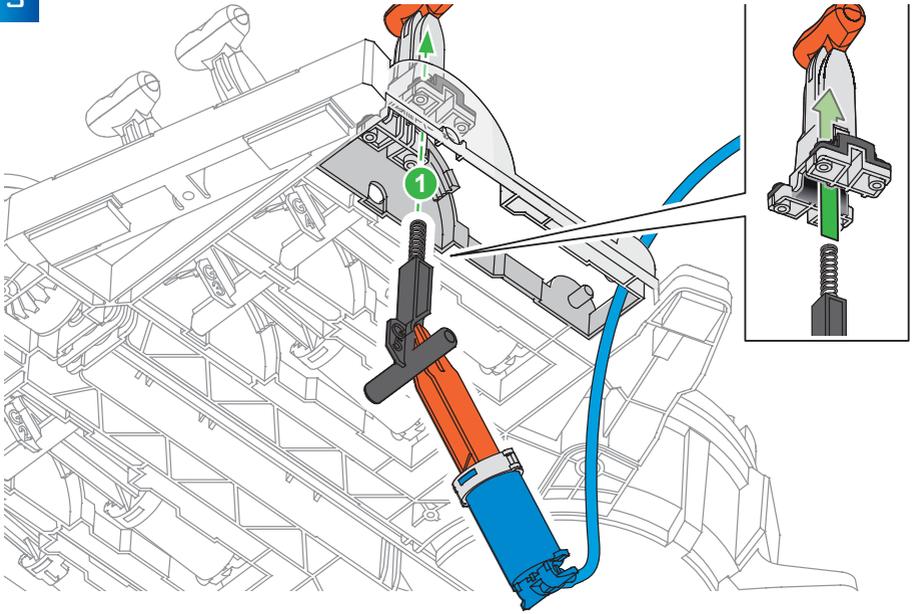


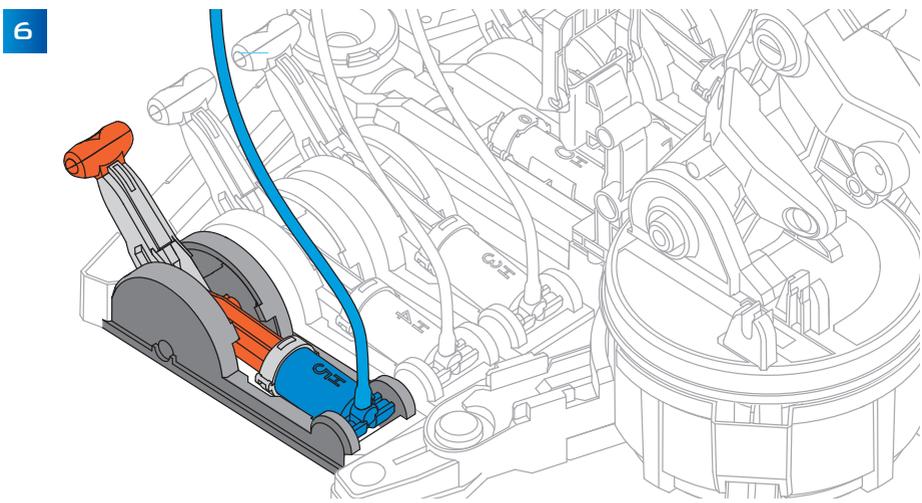
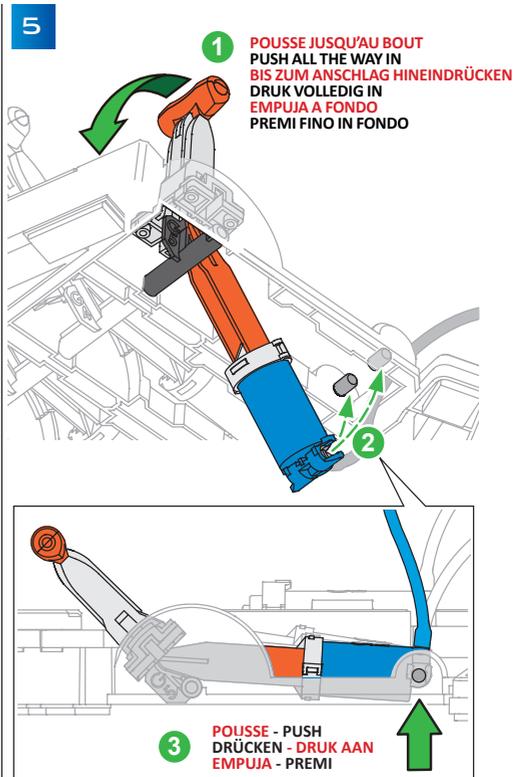
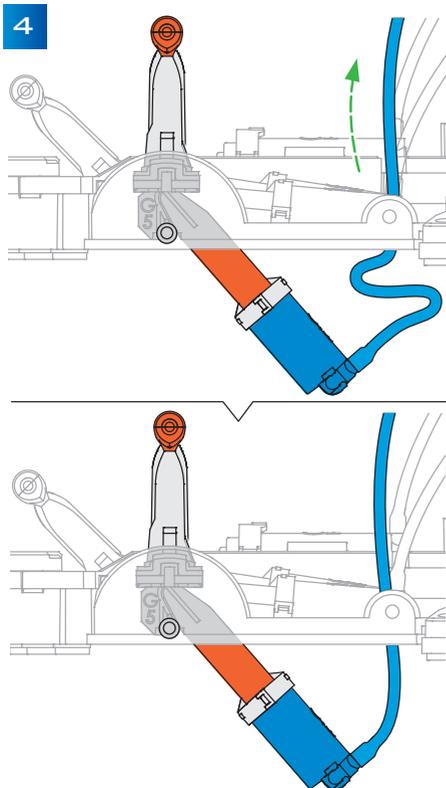
**FR** Attention au sens de montage  
**EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau  
**NL** Let op de montagerichting  
**ES** Presta atención al sentido de montaje  
**IT** Attenzione al senso di montaggio



VUE DE FACE - FRONT VIEW  
 ANSICHT VON VORN - VOORAANZICHT  
 VISTA FRONTAL - VISTA DA DAVANTI

3





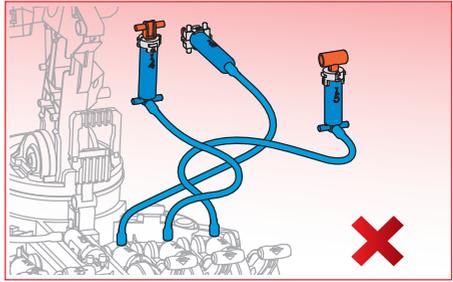
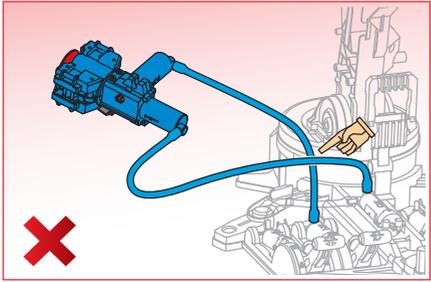
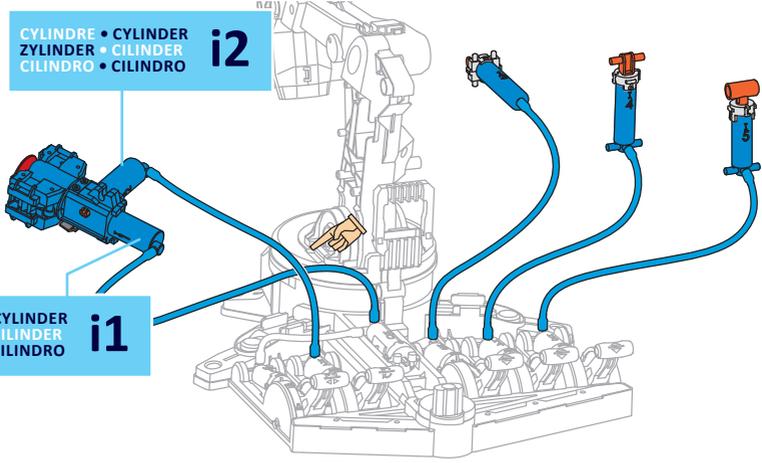
# J

## MOTEURS DU BRAS - ARM MOTORS MOTOREN FÜR DEN ARM - MOTOREN VAN DE ARM MOTORES DEL BRAZO ROBÓTICO - MOTORI DEL BRACCIO

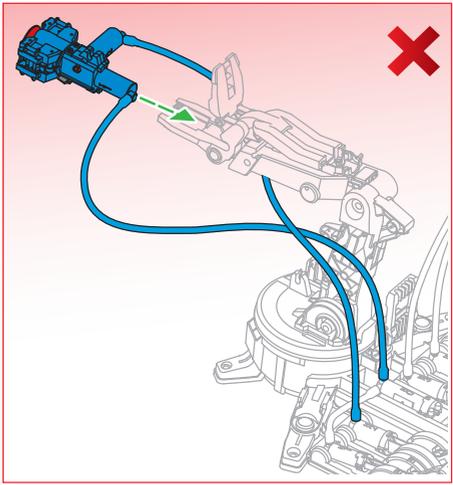
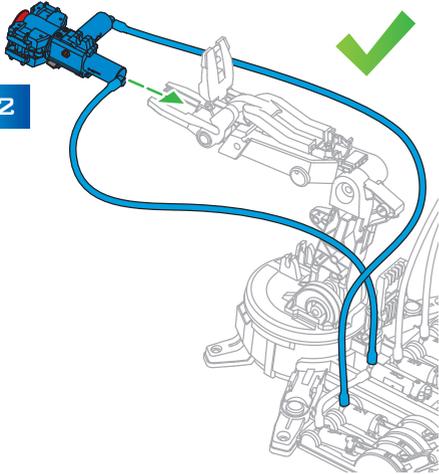
1

CYLINDRE • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO **i2**

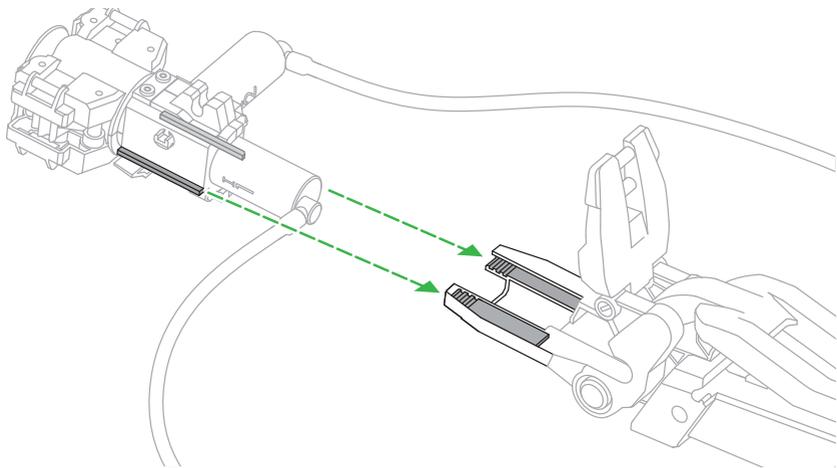
CYLINDRE • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO **i1**



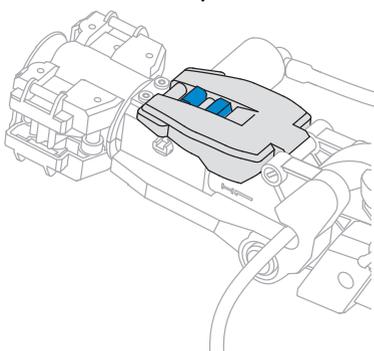
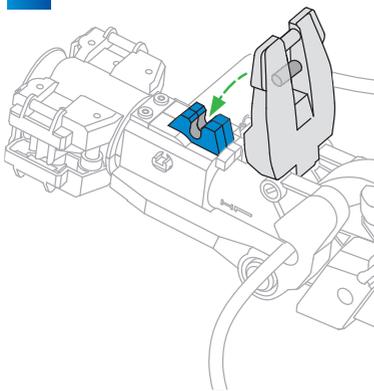
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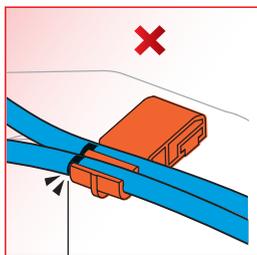
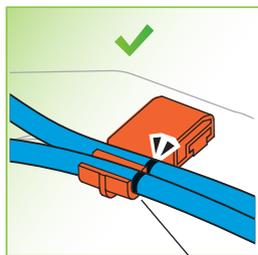
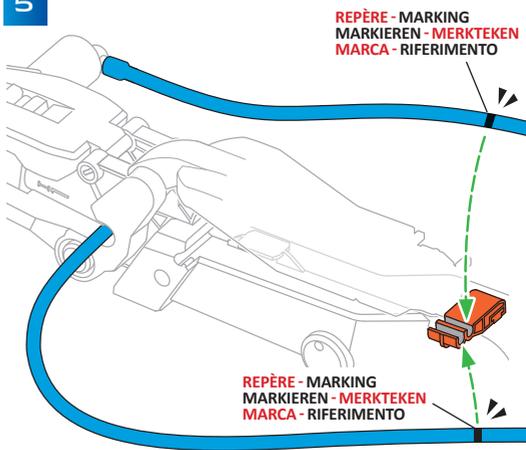
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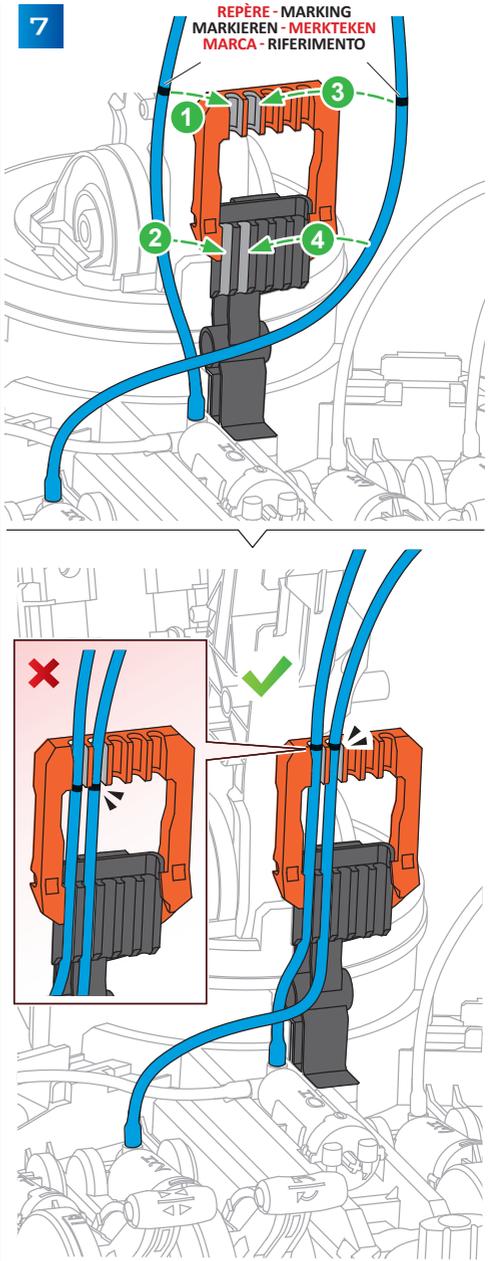
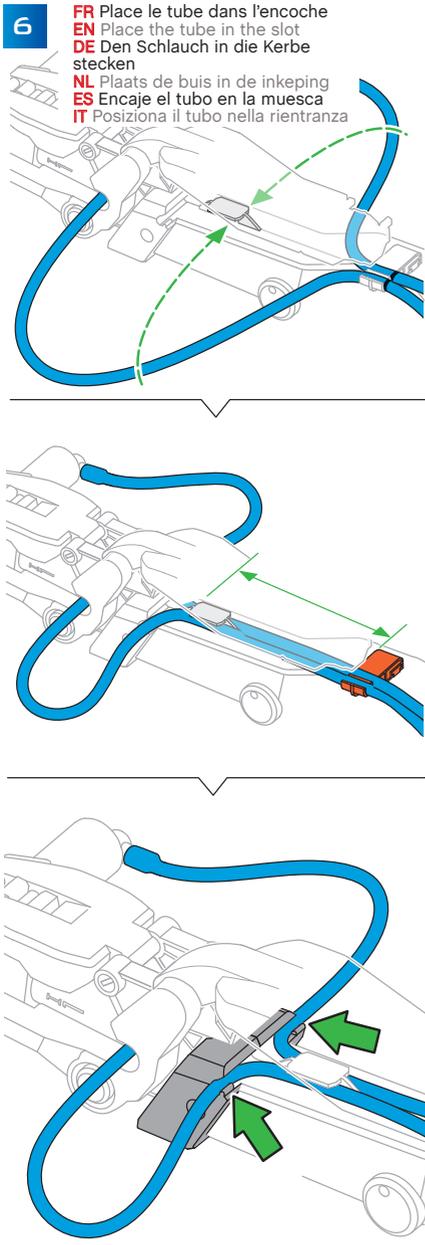
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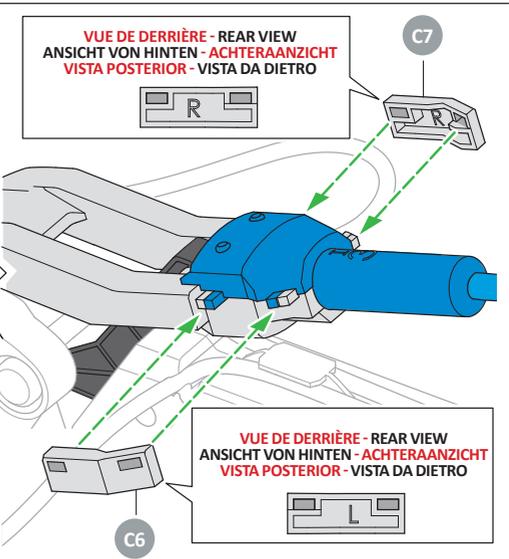
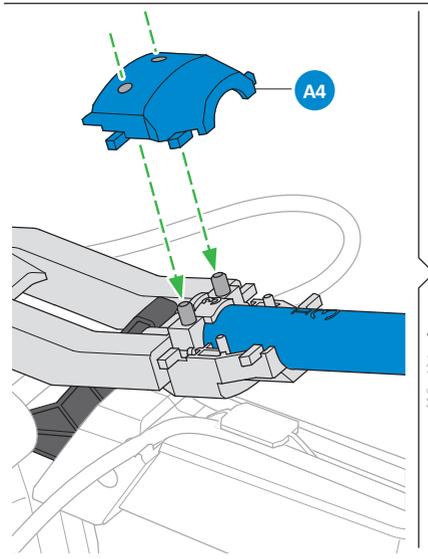
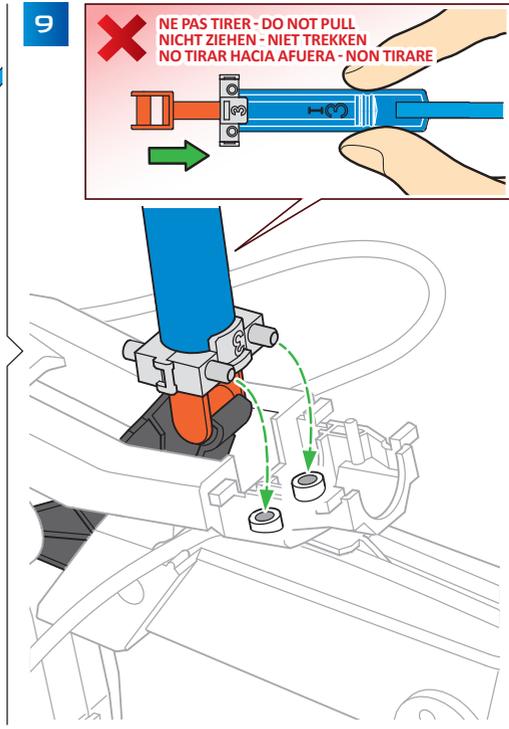
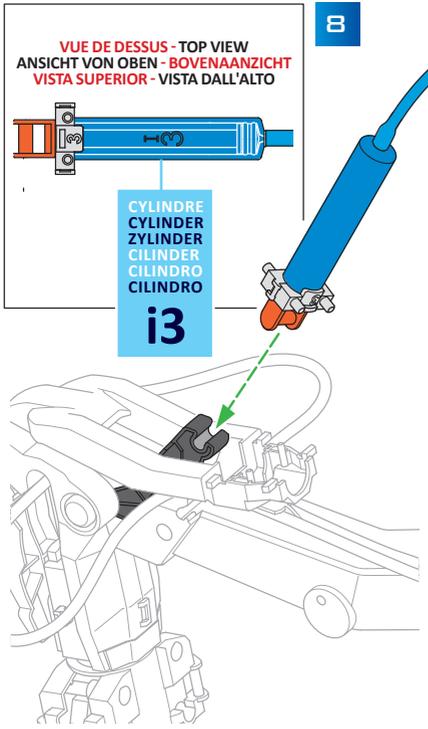


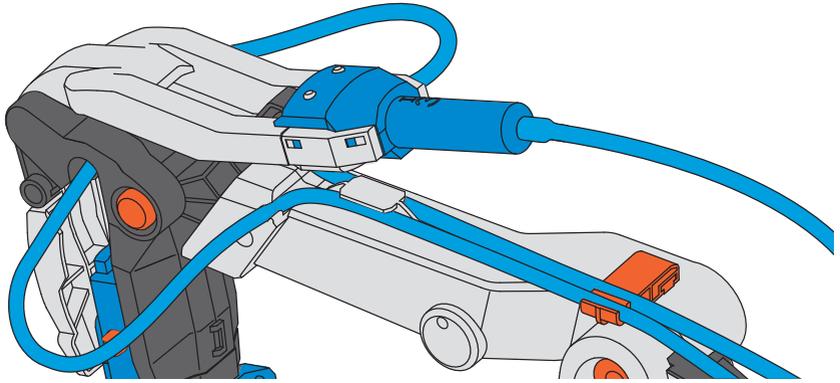
5



**REPÈRE - MARKING  
MARKIEREN - MERKTEKEN  
MARCA - RIFERIMENTO**

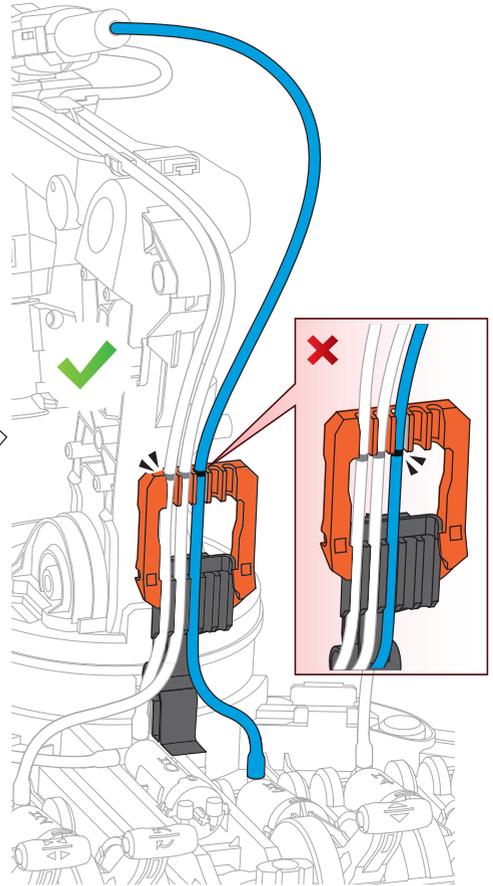
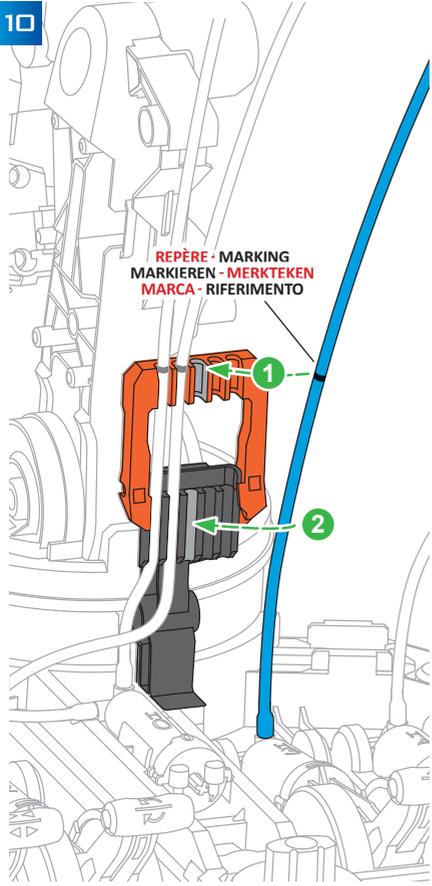




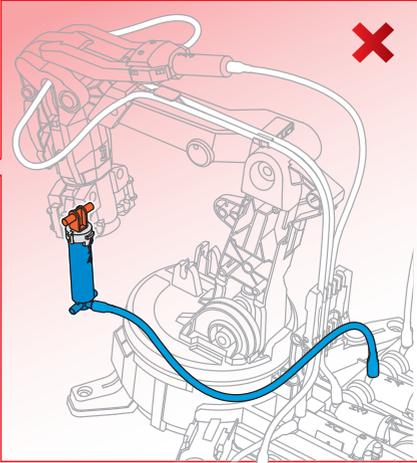


10

REPÈRE · MARKING  
MARKIEREN · MERKTEKEN  
MARCA · RIFERIMENTO



11

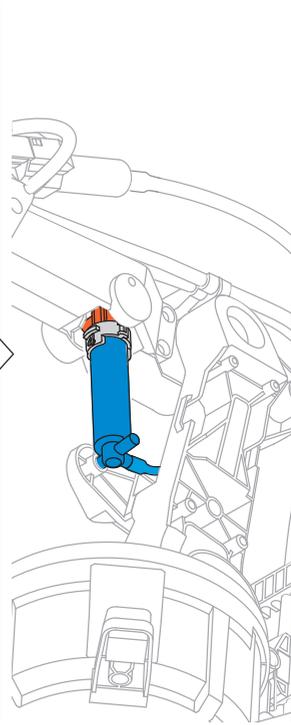
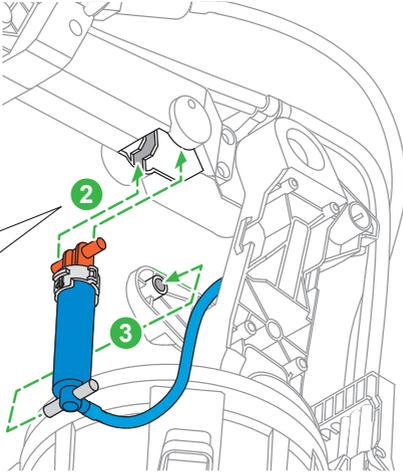
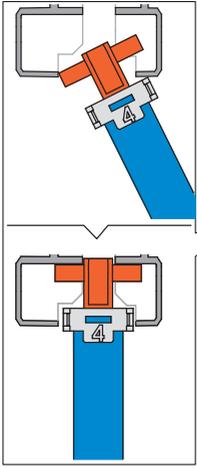
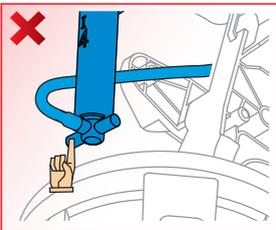
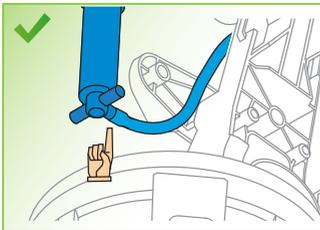


CYLINDRE • CYLINDER  
ZYLINDER • CILINDER  
CILINDRO • CILINDRO

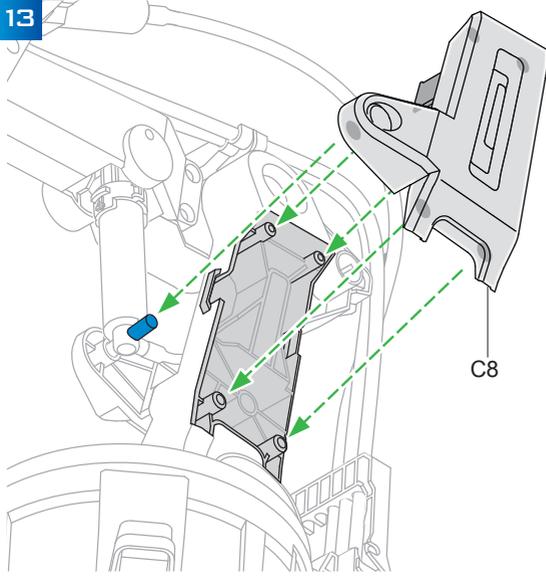
i4

12

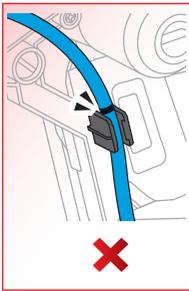
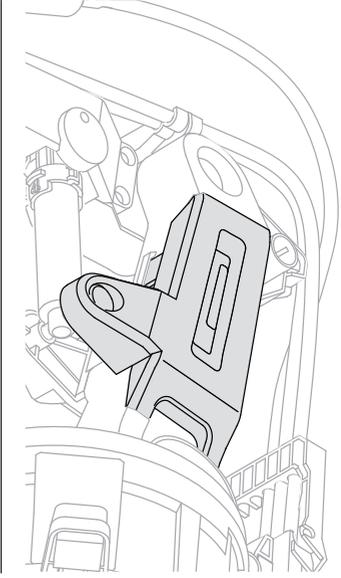
1 **FR** Attention au sens de montage **EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau **NL** Let op de montagerichting  
**ES** Presta atención al sentido de montaje **IT** Attenzione al senso di montaggio



13

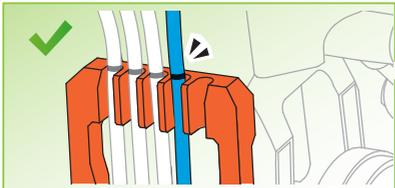
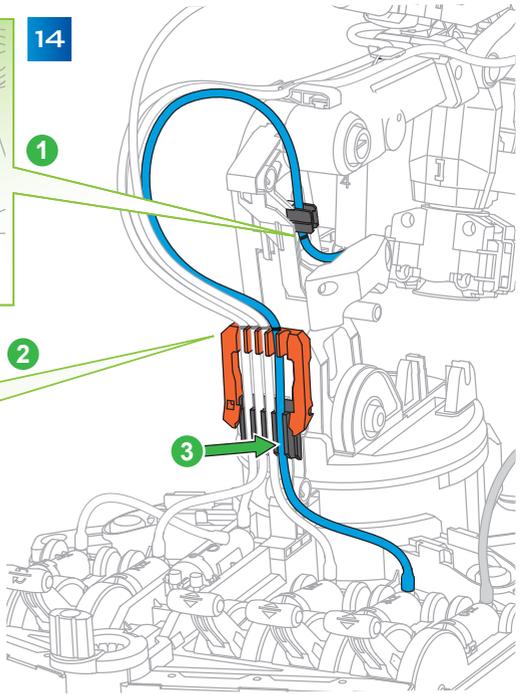


C8

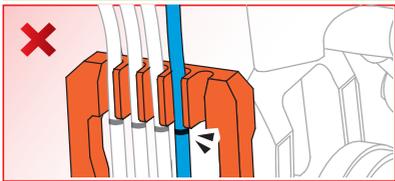


14

1



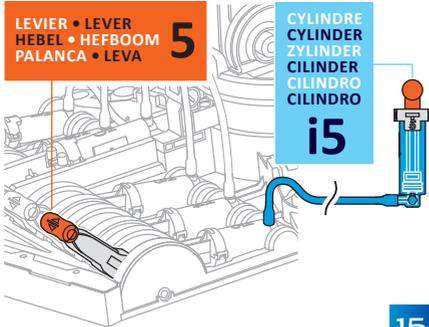
2



3

LEVIER • LEVER  
HEBEL • HEFBOOM  
PALANCA • LEVA

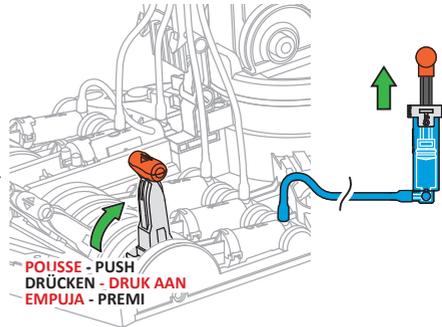
5



CYLINDRE  
ZYLINDER  
CILINDER  
CILINDRO  
CILINDRO

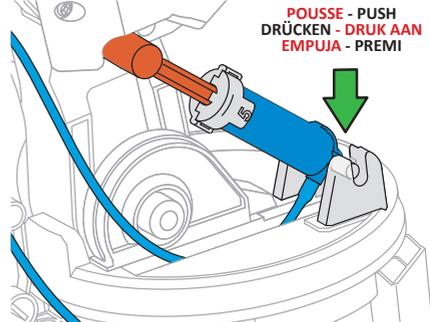
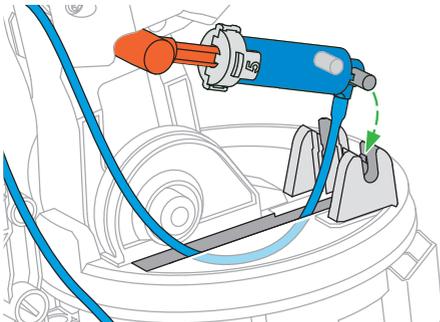
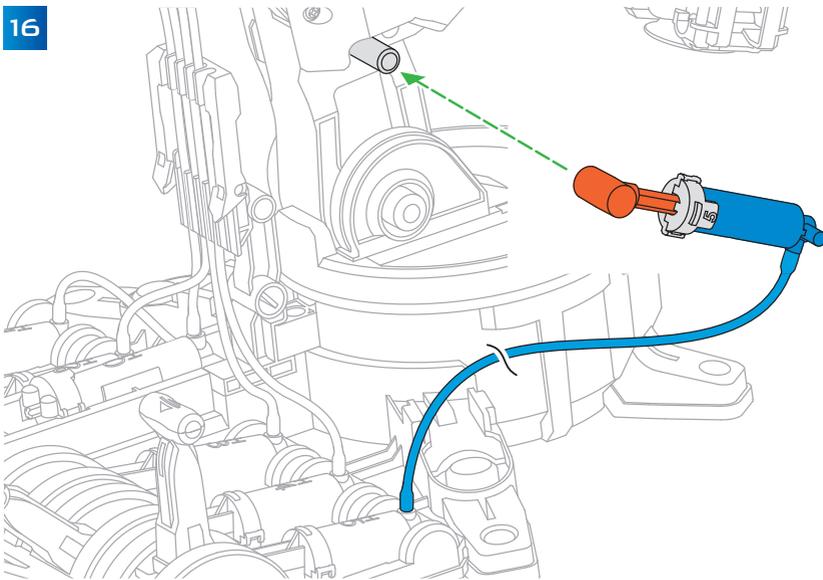
i5

15

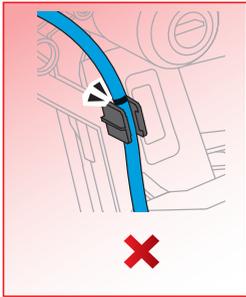


POUSSE - PUSH  
DRÜCKEN - DRUK AAN  
EMPUJA - PREMI

16

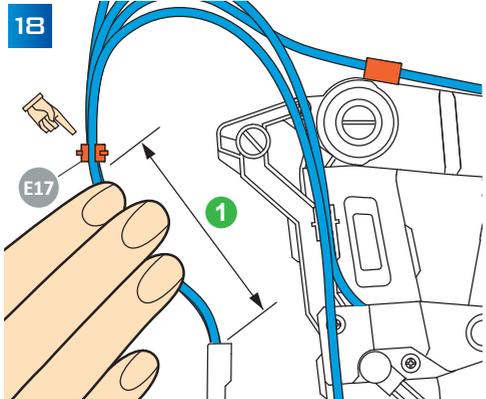
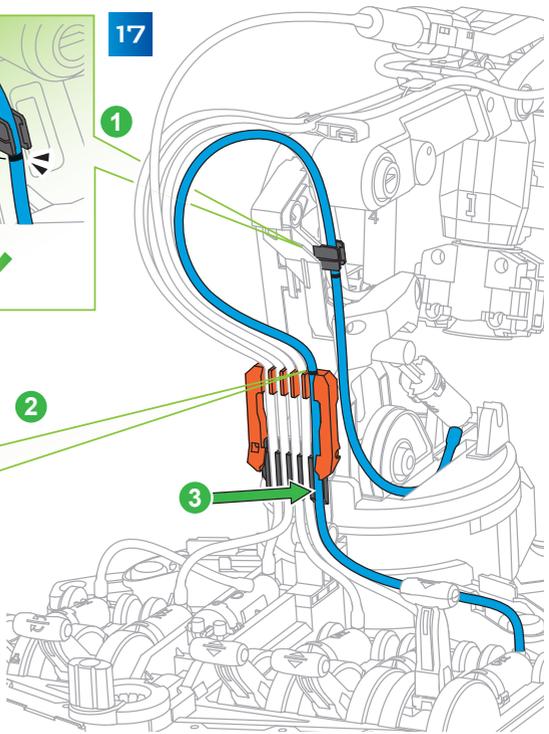
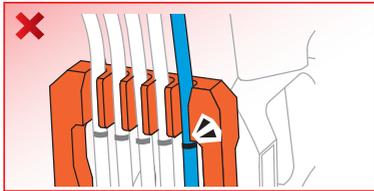
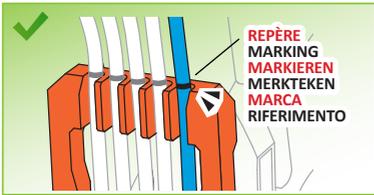


POUSSE - PUSH  
DRÜCKEN - DRUK AAN  
EMPUJA - PREMI

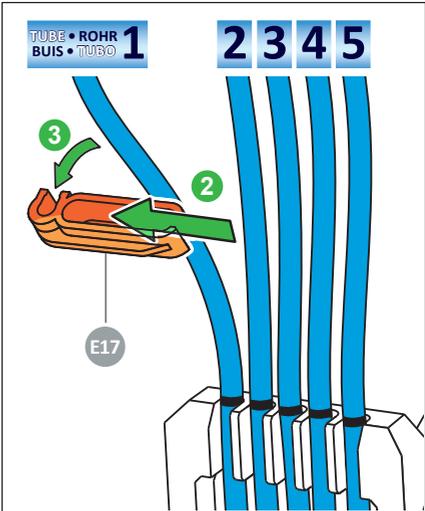


17

REPÈRE  
MARKING  
MARKIEREN  
MERKTEKEN  
MARCA  
RIFERIMENTO



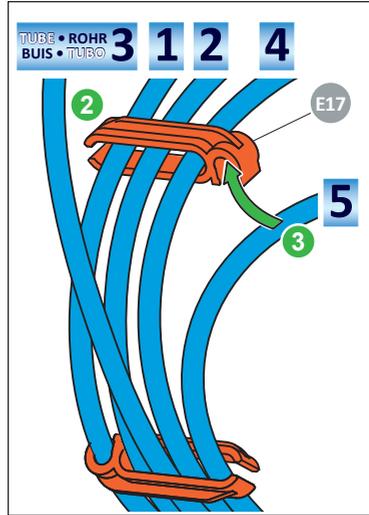
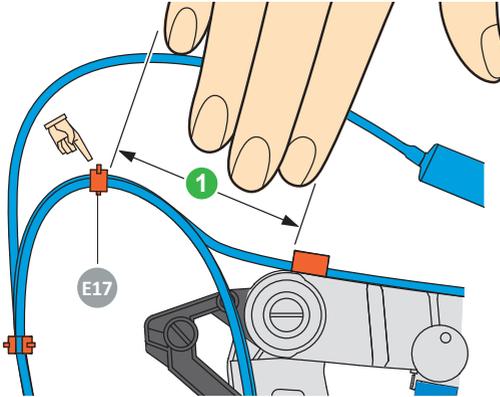
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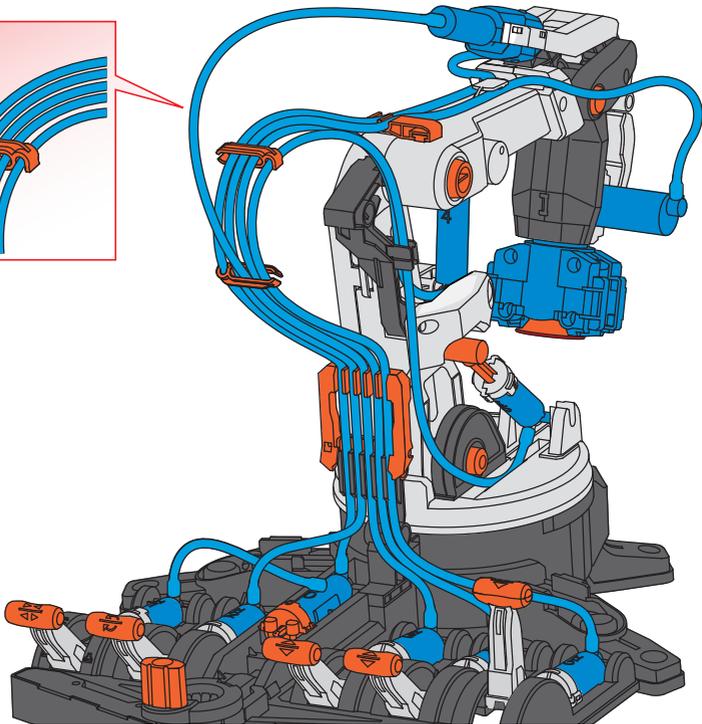
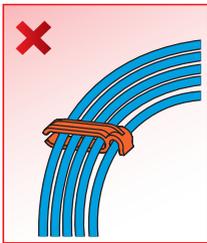
**FR** Avec 4 doigts de ta main, mesure la longueur des tubes pour placer E17 et organiser les tubes.  
**EN** Measure 4 finger-widths of tube using your hand to position E17 and organise the tubes.  
**DE** Miss mit 4 Fingern die Länge des Schlauchs. An diese Stelle setzt du E17, um die Schläuche anzuordnen.

19

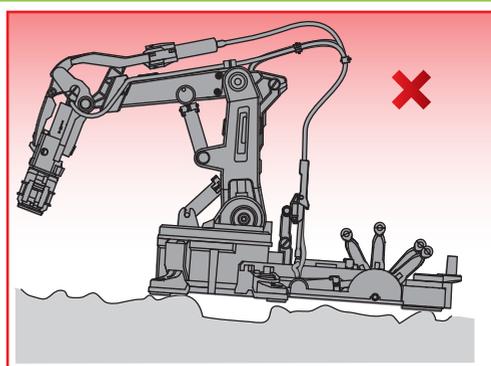
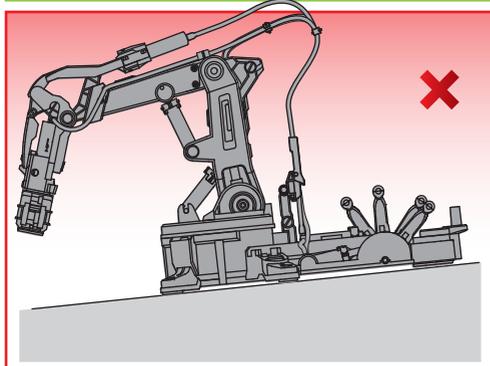
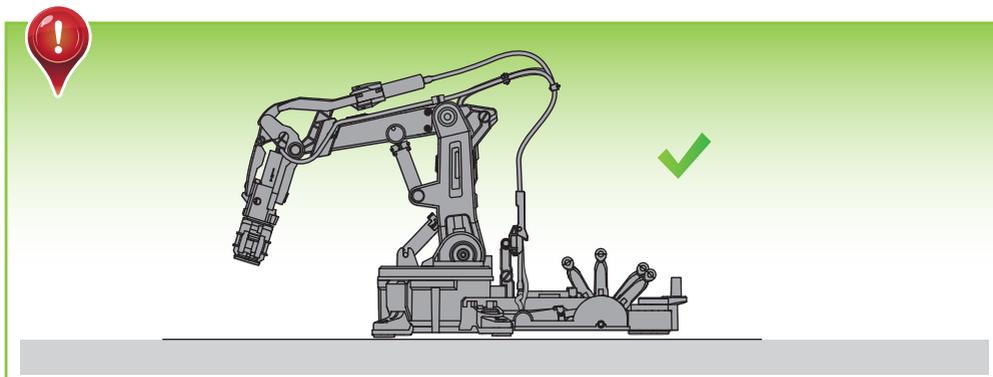
**NL** Meet met 4 vingers van je hand de lengte van de buizen om E17 te plaatsen en de buizen te verbinden.  
**ES** Sujeta entre sí los tubos de manera ordenada, colocando abrazaderas E17 cada 4 dedos de distancia.  
**IT** Con 4 dita della mano, misura la lunghezza dei tubi per posizionare E17 e organizzare i tubi.



20

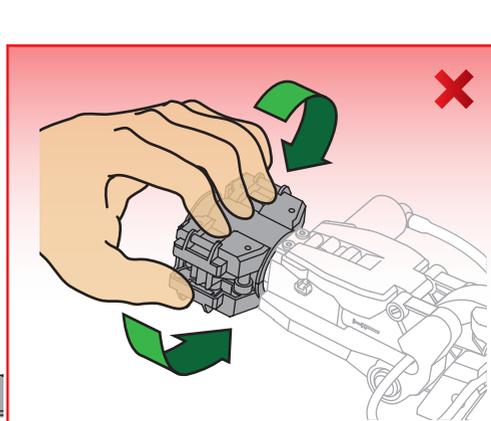
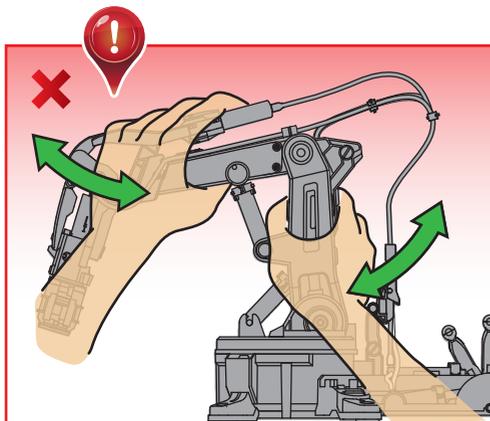


# COMMENT JOUER ? - HOW TO PLAY SPIELEN - HOE BEGIN JE TE SPELEN? CÓMO JUGAR - COME GIOCARE?



**FR** Utilisez le bras robot sur une surface plane.  
**EN** Use the robot arm on a flat surface.  
**DE** Der Untergrund für den Roboterarm muss eben sein.

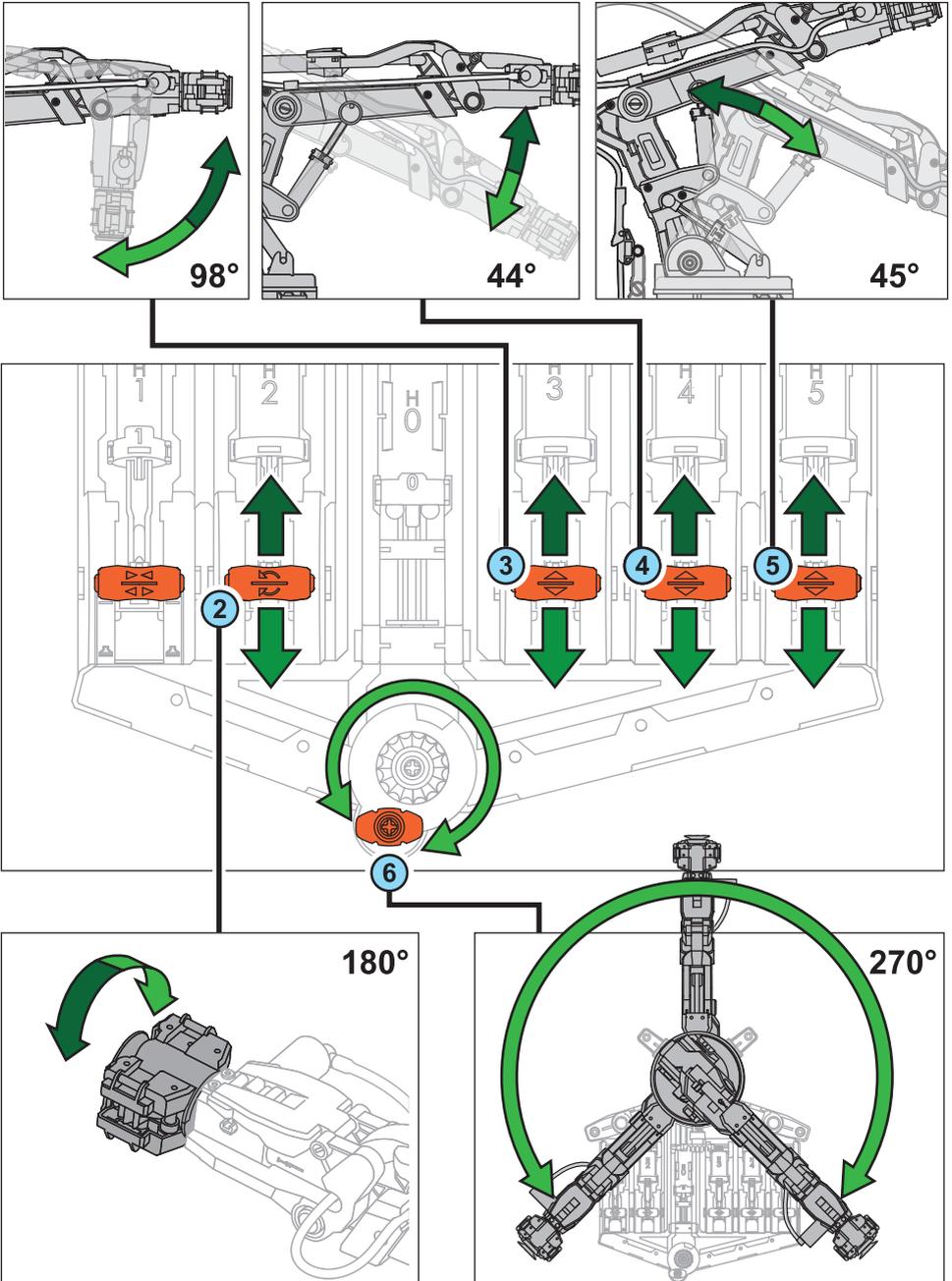
**NL** Gebruik de robotarm op een vlak oppervlak.  
**ES** Coloca el brazo robótico sobre una superficie plana.  
**IT** Utilizza il braccio robot su una superficie orizzontale.



**FR** Déplace ton robot avec soin.  
**EN** Move the robot carefully.  
**DE** Fasse deinen Roboter immer vorsichtig an.

**NL** Verplaats je robot voorzichtig.  
**ES** Manipula tu brazo robótico sin forzarlo.  
**IT** Sposta il robot con cura.

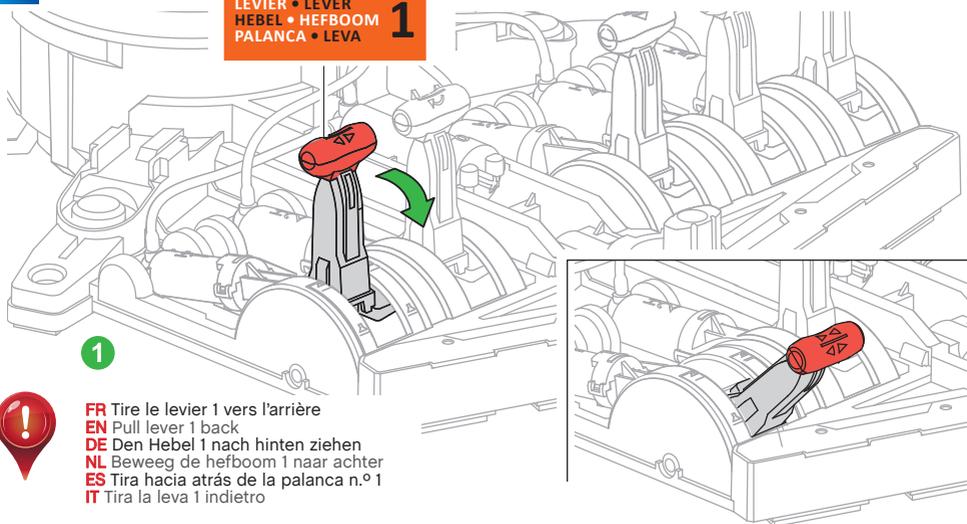
6 MOUVEMENTS - 6 MOVEMENTS  
6 BEWEGUNGEN - 6 BEWEGUNGEN  
6 MOVIMENTOS - 6 MOVIMENTI



**MODE PINCE - GRIPPER MODE  
 MODUS GREIFEN - DE TANG  
 UTILIZACION DE LAS PINZAS - MODALITÀ PINZA**

**1**

**LEVIER • LEVER  
 HEBEL • HEFBOOM  
 PALANCA • LEVA** **1**

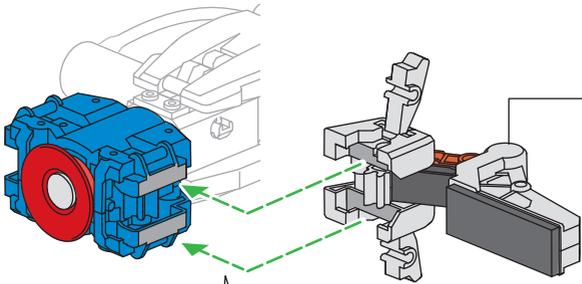


**1**

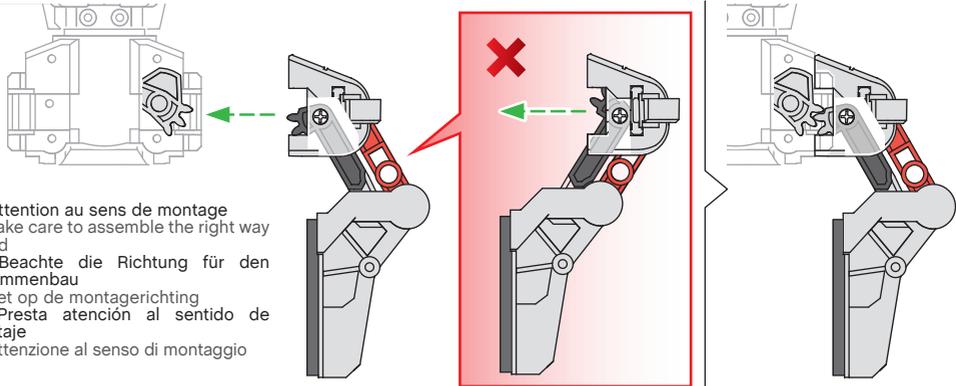


**FR** Tire le levier 1 vers l'arrière  
**EN** Pull lever 1 back  
**DE** Den Hebel 1 nach hinten ziehen  
**NL** Beweeg de hefboom 1 naar achter  
**ES** Tira hacia atrás de la palanca n.º 1  
**IT** Tira la leva 1 indietro

**2**

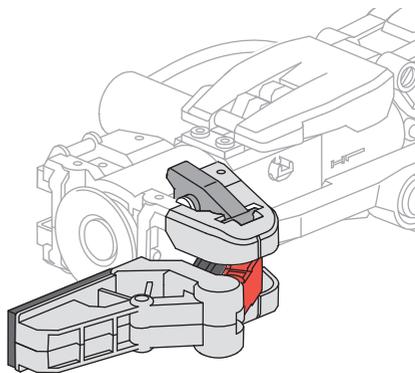
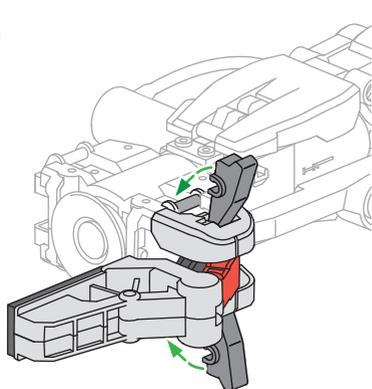


**PINCE - GRIPPER  
 ZANGE - GRIJPHAND  
 PINZAS - PINZA**



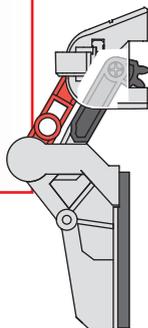
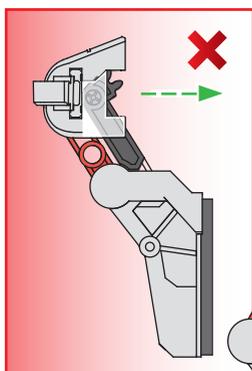
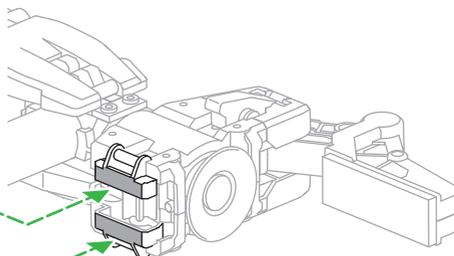
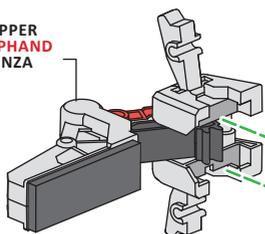
**FR** Attention au sens de montage  
**EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau  
**NL** Let op de montagerichting  
**ES** Presta atención al sentido de montaje  
**ES** Attenzione al senso di montaggio

3

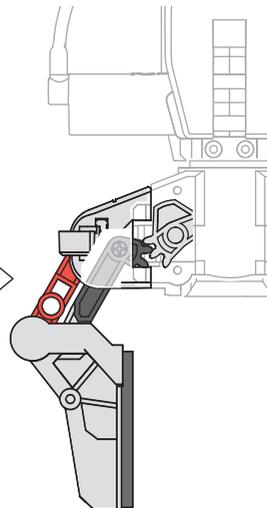
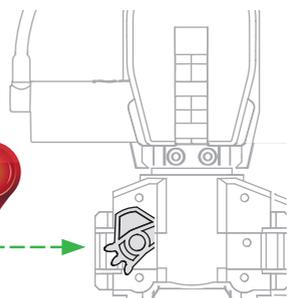


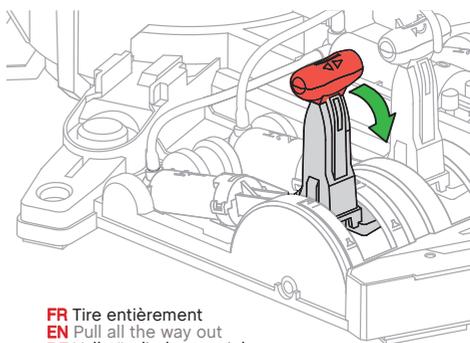
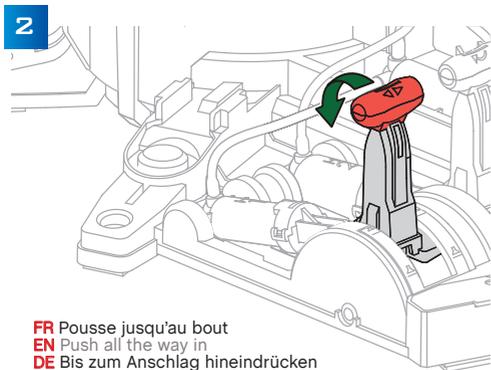
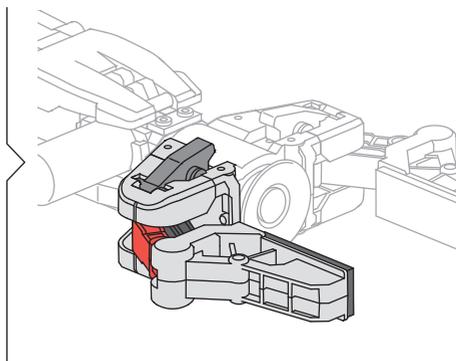
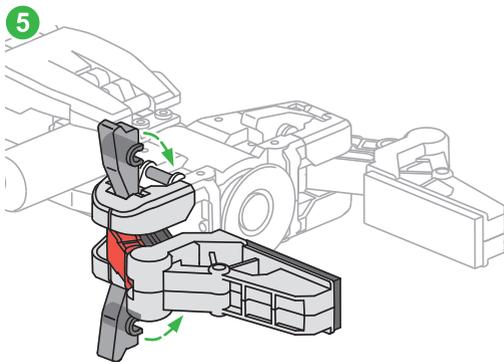
4

**PINCE - GRIPPER**  
**ZANGE - GRIFPHAND**  
**PINZAS - PINZA**



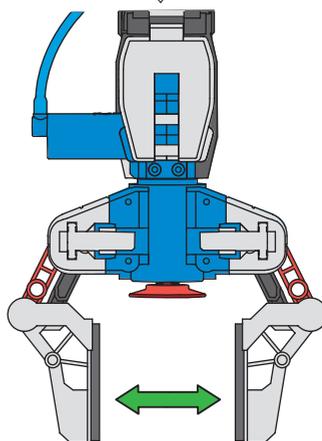
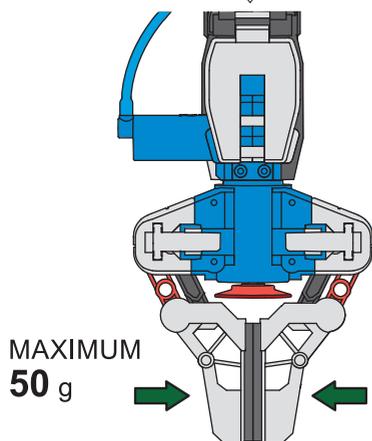
**FR** Attention au sens de montage  
**EN** Take care to assemble the right way round  
**DE** Beachte die Richtung für den Zusammenbau  
**NL** Let op de montagerichting  
**ES** Presta atención al sentido de montaje  
**IT** Attenzione al senso di montaggio





FR Pousse jusqu'au bout  
 EN Push all the way in  
 DE Bis zum Anschlag hineindrücken  
 NL Druk volledig in  
 ES Empuja a fondo  
 IT Premi fino in fondo

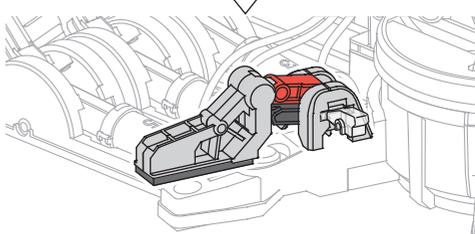
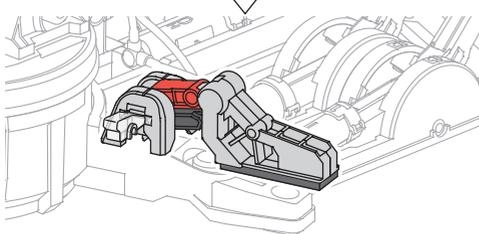
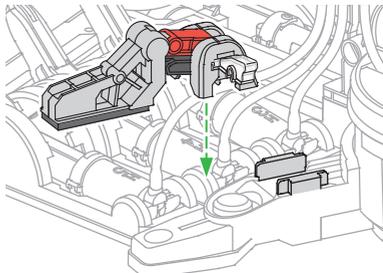
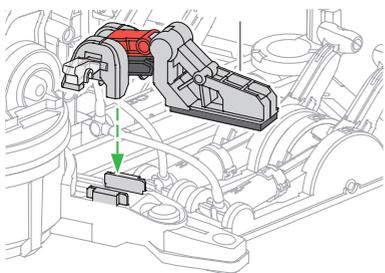
FR Tire entièrement  
 EN Pull all the way out  
 DE Vollständig herausziehen  
 NL Trek volledig uit  
 ES Tira totalmente hacia afuera  
 IT Tira completamente



## MODE VENTOUSE - SUCTION MODE MODUS SAUGNAPF - DE ZUIGNAP UTILIZACIÓN DE LA VENTOSA - MODALITÀ VENTOSA

1

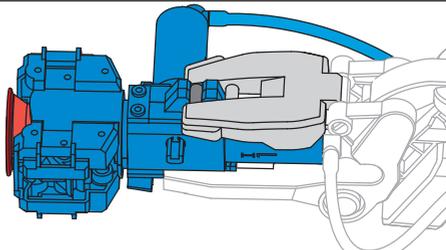
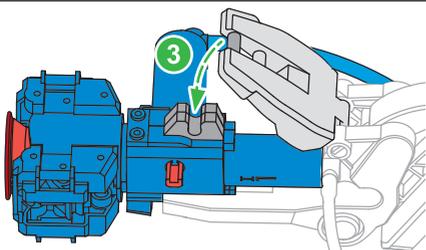
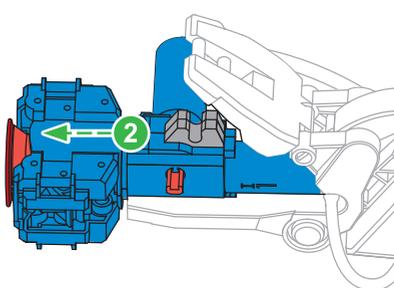
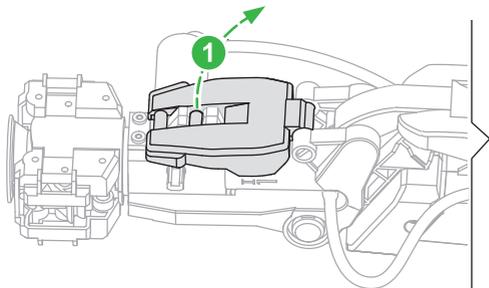
- FR** Lorsque la pince n'est pas utilisée, place-la sur la base  
**EN** When the gripper is not in use, place it on the base  
**DE** Setze den Greifer auf den Sockel, wenn du ihn nicht brauchst  
**NL** Als je de tang niet gebruikt, leg ze dan op het onderstel  
**ES** Cuando no vayas a usar las pinzas, retíralas y deposítalas sobre la base  
**IT** Quando la pinza non è stata utilizzata, posizionala sulla base



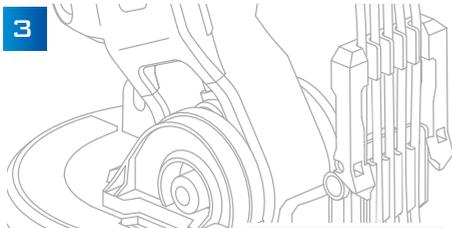
2

- FR** Cette étape est très importante !  
**EN** This step is very important!  
**DE** Dieser Schritt ist sehr wichtig!

- NL** Deze stap is zeer belangrijk!  
**ES** Este paso es extremadamente importante!  
**IT** Questo passaggio è molto importante!

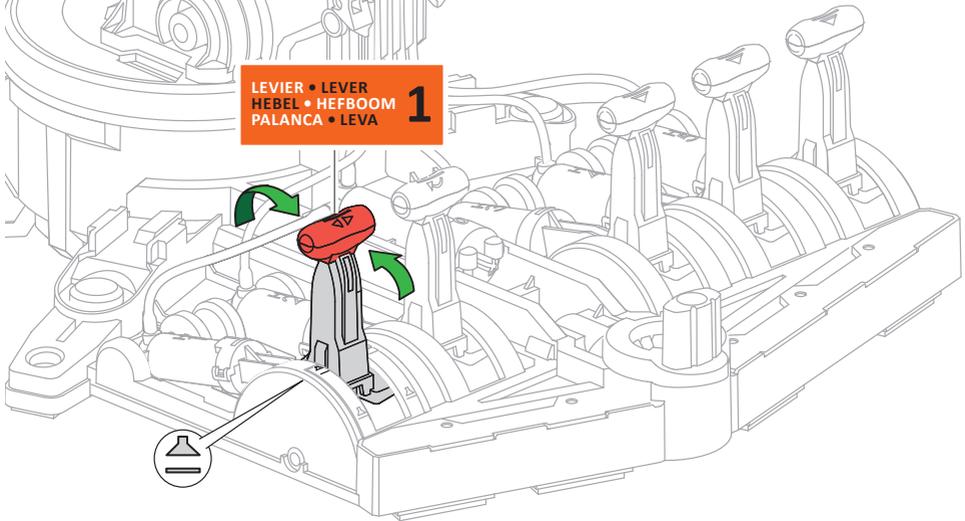


3



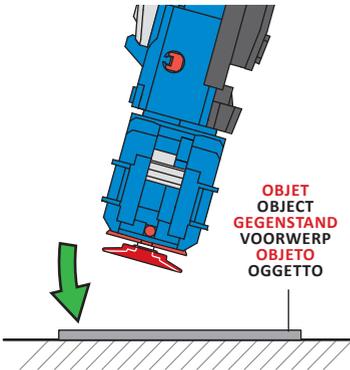
- FR Place le levier 1 au milieu
- EN Place lever 1 in the middle
- DE Stelle den Hebel 1 in die Mitte
- NL Plaats de hefboom 1 in het midden
- ES Desplaza la palanca n.º 1 hasta su posición intermedia
- IT Posiziona la leva 1 al centro

LEVIER • LEVER  
HEBEL • HEFBOOM  
PALANCA • LEVA **1**

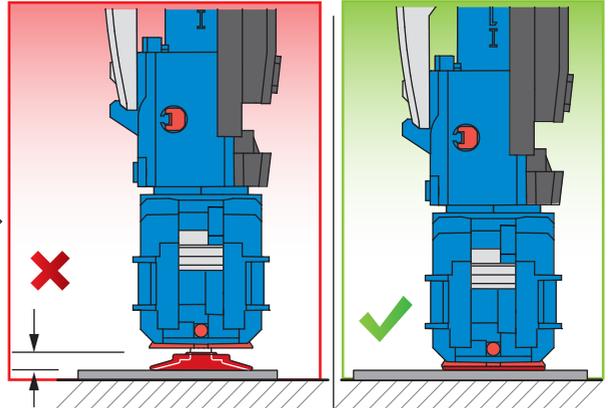


4

- FR Place la ventouse très près de l'objet
- EN Position the suction cup very close to the object
- DE Bringe den Saugnapf sehr nah an den Gegenstand
- NL Plaats de zuignap heel dicht tegen het voorwerp aan
- ES Coloca la ventosa lo más cerca posible del objeto
- IT Posiziona la ventosa molto vicino all'oggetto



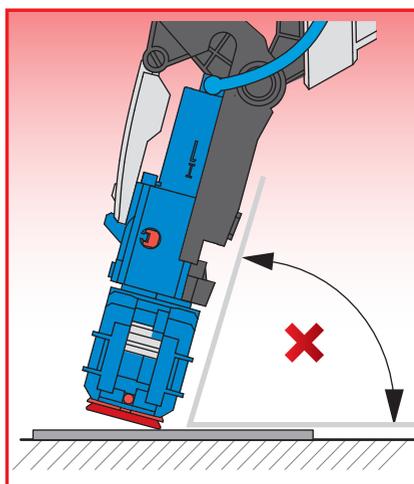
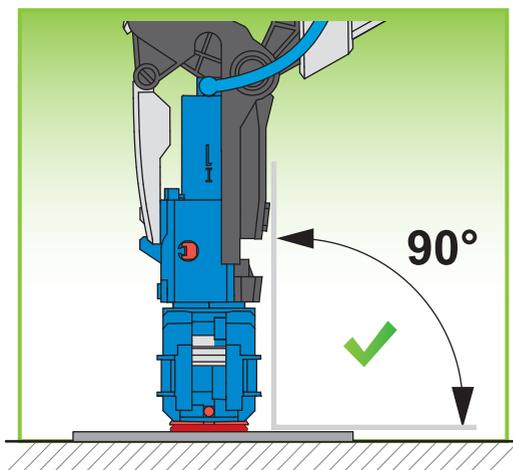
OBJET  
OBJECT  
GEGENSTAND  
VOORWERP  
OBJETO  
OGGETTO



- FR Fais adhérer la ventouse
- EN Place the suction cup against the object
- DE Den Gegenstand mit dem Saugnapf festhalten
- NL Laat de zuignap aan het voorwerp kleven
- ES Haz que la ventosa quede adherida al objeto
- IT Fai aderire la ventosa

**FR** Place la ventouse bien droite  
**EN** Make sure the suction cup is straight  
**DE** Setze den Saugnapf gerade auf

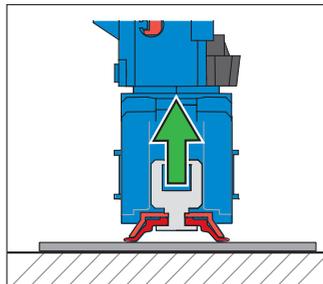
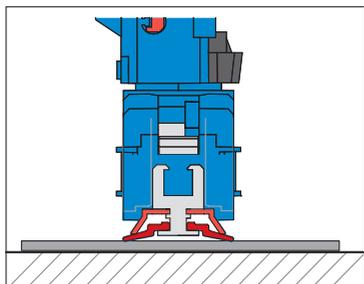
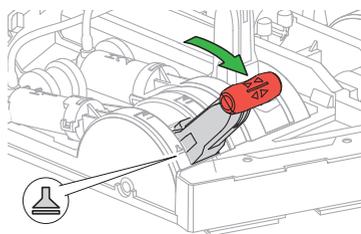
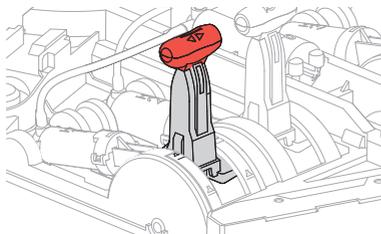
**NL** Plaats de zuignap goed recht  
**ES** El brazo de la ventosa deberá estar totalmente vertical  
**IT** Posiziona la ventosa dritta



**FR** Utilisez un objet plus grand que la ventouse et pesant moins de 50 g.  
**EN** Use an object bigger than the suction cup and weighing less than 50 g.  
**DE** Der Gegenstand soll größer als der Saugnapf sein und weniger als 50 g wiegen.  
**NL** Gebruik een voorwerp dat groter is dan de zuignap en minder weegt dan 50 g.  
**ES** Utiliza un objeto de una superficie superior a la de la ventosa y que pese menos de 50 g.  
**IT** Utilizza un oggetto più grande della ventosa e che pesa meno di 50 g.

5

**FR** Tire le levier 1 vers l'arrière pour attraper l'objet  
**EN** Pull lever 1 back to pick up the object  
**DE** ziehe den Hebel 1 nach hinten, um den Gegenstand festzuhalten  
**NL** Beweeg de hefboom 1 naar achter om het voorwerp vast te nemen  
**ES** Tira hacia atrás de la palanca n.º 1 para sujetar el objeto  
**IT** Tira la leva 1 indietro per prendere l'oggetto

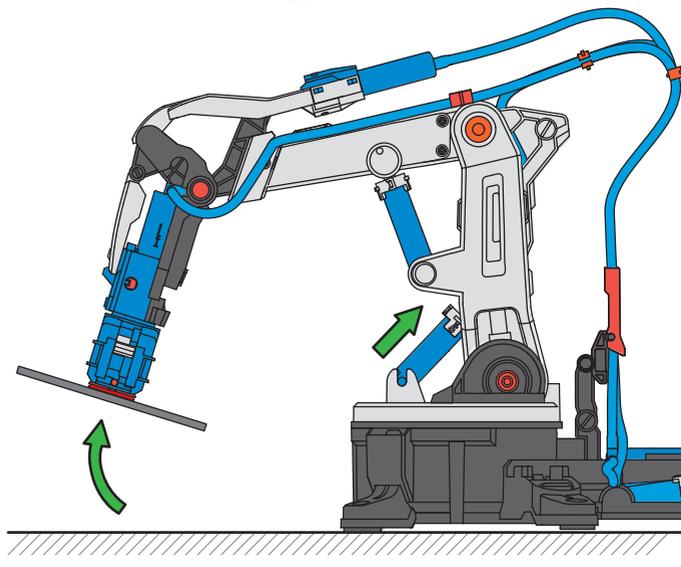
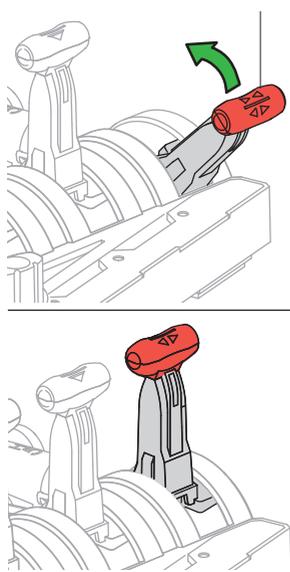


**6**

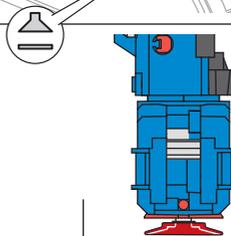
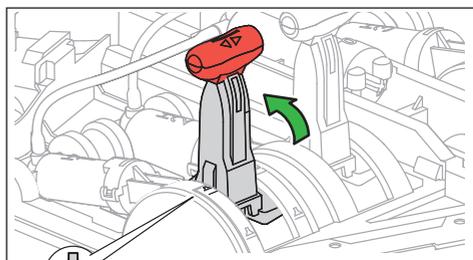
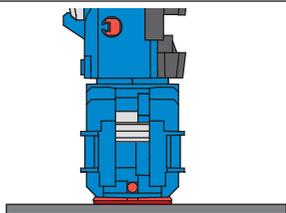
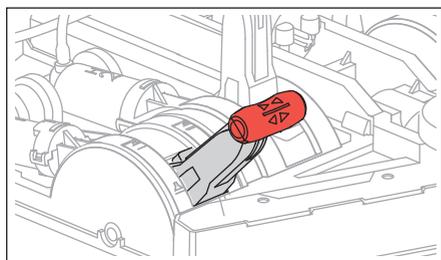
**LEVIER • LEVER  
HEBEL • HEFBOOM  
PALANCA • LEVA**

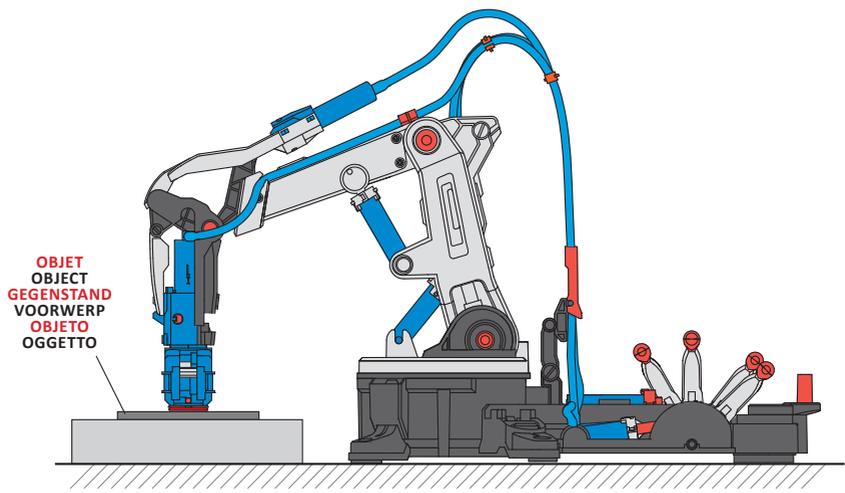
**5**

**FR** Pousse le levier 5 pour lever l'objet  
**EN** Push lever 5 to lift the object  
**DE** Drücke den Hebel 5, um den Gegenstand anzuheben  
**NL** Duw de hefboom 5 naar voor om het voorwerp op te tillen  
**ES** Empuja hacia adelante la palanca n.º 5 para elevar el objeto  
**IT** Premi la leva 5 per sollevare l'oggetto

**7**

**FR** Place le levier 1 au milieu pour relâcher l'objet  
**EN** Place lever 1 in the middle to release the object  
**DE** Stelle den Hebel 1 in die Mitte, um den Gegenstand abzusetzen  
**NL** Plaats de hefboom 1 in het midden om het voorwerp los te laten  
**ES** Pon la palanca n.º 1 en su posición intermedia para volver a soltar el objeto  
**IT** Posiziona la leva 1 al centro per rilasciare l'oggetto



**B****FR Conseil :** Entraîne-toi en plaçant l'objet sur une plate-forme surélevée.**EN Tip:** practise putting the object on a raised platform**DE Tipp:** Trainiere deine Steuerungstechnik, indem du den Gegenstand auf einer höheren Fläche ablegst.**NL Tip:** Oefen door het voorwerp naar een hoger platform te verplaatsen.**ES Consejo:** practica con el objeto colocado sobre una plataforma elevada.**IT Consiglio:** Allenati posizionando l'oggetto su una piattaforma sopraelevata.

## RÉSOLUTION DES PROBLÈMES - TROUBLESHOOTING PROBLEMLÖSUNG - PROBLEMEN OPlossen RESOLUCIÓN DE PROBLEMAS - RISOLUZIONE DEI PROBLEMI

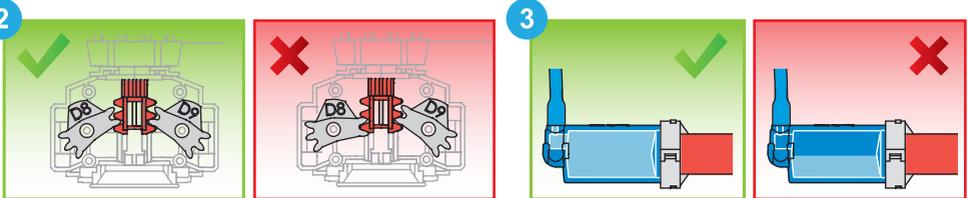
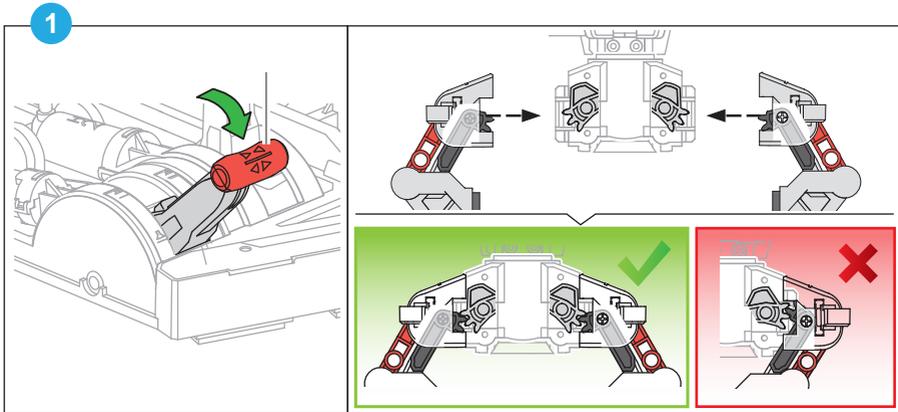
**A****SI LA VENTOUSE N'ATTRAPE RIEN****IF THE SUCTION CUP DOES NOT PICK UP OBJECTS****WENN DER SAUGNAPF SICH NICHT ANSAUGT****ALS DE ZUIGNAP NIETS VASTNEEMT****LA VENTOSA NO SUCCIONA!****LA VENTOSA NON AFFERRA NULLA**

- FR** 1. Retourne à la page 87 et vérifie les étapes d'installation.  
2. Vérifie s'il n'y a pas de l'air dans les cylindres HI, II et dans le tube 1. Retourne à la page 48 – 51, démonte puis réassemble.
- EN** 1. Return to page 87 and check the installation steps.  
2. Check if there is any air in cylinders HI, II and tube 1. Return to pages 48-51, dismantle and reassemble.
- DE** 1. Sieh auf Seite 87 nach und prüfe die Schritte für die Installation.  
2. Prüfe, ob in den Zylindern HI, II und im Schlauch 1 Luft ist. Sieh auf den Seiten 48 – 51 nach, nimm die Teile auseinander und setze sie wieder zusammen.
- NL** 1. Ga terug naar bladzijde 87 en controleer de stappen van de opstelling.  
2. Controleer of er geen lucht zit in de cilinders HI, II en in de buis 1. Ga terug naar bladzijdes 48 - 51, demonteer en steek terug in elkaar.
- ES** 1. Vuelve a comprobar los pasos de montaje de la pág. 87.  
2. Comprueba que no haya aire en los cilindros hidráulicos HI y II o en el tubo 1. Revisa las instrucciones de las págs. 48 a 51. Desmonta las piezas y vuelve a montarlas
- IT** 1. Torna alla pagina 87 e verifica i passaggi di installazione.  
2. Verifica che non sia presente dell'aria nei cilindri HI, II e nel tubo 1. Torna alle pagine 48 – 51, smonta e poi riassume.

**B**

**SI LA PINCE NE FONCTIONNE PAS**  
**IF THE GRIPPER DOES NOT WORK**  
**WENN DER GREIFER NICHT FUNKTIONIERT**  
**ALS DE TANG NIET WERKT**  
**LAS PINZAS NO FUNCIONAN:**  
**LA PINZA NON FUNZIONA**

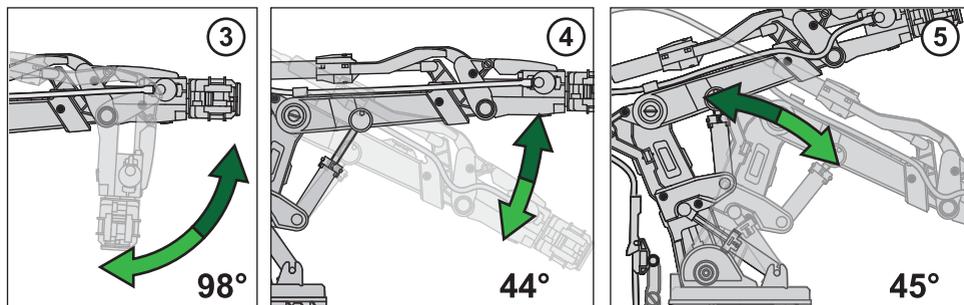
- FR** 1. Vérifie l'installation de la pince (page 84 et 85)  
 2. Retourne à la page 37 et vérifie l'étape 16.  
 3. Vérifie s'il n'y a pas de l'air dans les cylindres H1, I1 et dans le tube 1. Retourne à la page 48 – 51, démonte puis réassemble.
- EN** 1. Check that the gripper is fitted correctly (pages 84 and 85)  
 2. Return to page 37 and check step 16.  
 3. Check if there is any air in cylinders H1, I1 and tube 1. Return to pages 48-51, dismantle and reassemble.
- DE** 1. Prüfe, ob der Greifer korrekt montiert ist (Seiten 84 und 85)  
 2. Sieh auf Seite 37 nach und prüfe Schritt 16.  
 3. Prüfe, ob in den Zylindern H1, I1 und im Schlauch 1 Luft ist. Sieh auf den Seiten 48 – 51 nach, nimm die Teile auseinander und setze sie wieder zusammen.
- NL** 1. Controleer of de tang goed is geïnstalleerd (bladzijdes 84 en 85)  
 2. Ga terug naar bladzijde 37 en controleer stap 16.  
 3. Controleer of er geen lucht zit in de cilinders H1, I1 en in de buis 1. Ga terug naar bladzijdes 48 - 51, demonteer en steek terug in elkaar.
- ES** 1. Comprueba el montaje de las pinzas (págs. 84 y 85)  
 2. Vuelve a comprobar el paso n.º 16 de la pág. 37.  
 3. Comprueba que no haya aire en los cilindros hidráulicos H1 y I1 o en el tubo 1. Revisa las instrucciones de las págs. 48 a 51. Desmonta las piezas y vuelve a montarlas.
- IT** 1. Verifica che sia stata installata correttamente (pagina 84 e 85)  
 2. Torna alla pagina 37 e verifica il passaggio 16.  
 3. Verifica che non sia presente dell'aria nei cilindri H1, I1 e nel tubo 1. Torna alle pagine 48 – 51, smonta e poi riassemblea.





**SI LES MOTEURS 3, 4 ET 5 NE SE DÉPLOIENT PAS AU MAXIMUM**  
**IF MOTORS 3, 4 AND 5 DO NOT STRETCH OUT FULLY**  
**WENN DIE MOTOREN 3, 4 UND 5 NICHT MAXIMAL LAUFEN**  
**ALS DE MOTOREN 3, 4 EN 5 NIET MAXIMAAL WERKEN**  
**LOS MOTORES 3, 4 Y 5 NO DESPLAZAN TOTALMENTE LOS ELEMENTOS:**  
**I MOTORI 3, 4 E 5 NON SPRIGIONANO LA MASSIMA POTENZA**

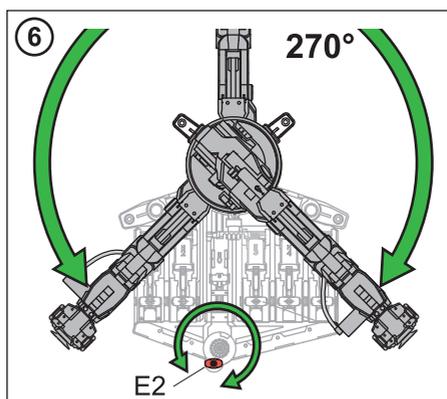
- FR** 1. Vérifie s'il n'y a pas de l'air dans les cylindres H3/4/5, I3/4/5 et dans les tubes 3/4/5.  
2. Retourne aux pages 43-46, démonte puis réassemble.  
3. Vérifie que l'installation des tubes : ils ne doivent pas être noués ou tournés.  
a) Reprends les étapes à partir de la page 72 pour bien placer les tubes  
b) Vérifie les repères à placer, pages 52-53-54
- EN** 1. Check if there is any air in cylinders H3/4/5, I3/4/5 and tubes 3/4/5.  
2. Return to pages 43-46, dismantle and reassemble.  
3. Check the tube assembly – they should not be knotted or twisted.  
a) Repeat the steps from page 72 to position the tubes correctly  
b) Check the markings on pages 52, 53 and 54
- DE** 1. Prüfe, ob in den Zylindern H3/4/5, I3/4/5 und in den Schläuchen 3/4/5 Luft ist.  
2. Sieh auf den Seiten 43-46 nach, nimm die Teile auseinander und setze sie wieder zusammen.  
3. Prüfe die Installation der Schläuche: Sie dürfen nicht verschlungen oder umgedreht sein.  
a) Gehe die Schritte ab Seite 72 erneut durch, um die Schläuche richtig anzubringen  
b) Prüfe die Markierungen wie auf den Seiten 52-53-54 gezeigt
- NL** 1. Controleer of er geen lucht zit in de cilinders H3/4/5, I3/4/5 en in de buizen 3/4/5.  
2. Ga terug naar de bladzijdes 43-46, demonteer en steek het terug ineen.  
3. Controleer of de buizen goed zijn aangebracht: ze mogen niet verdraaid of in elkaar verward zijn.  
a) Herneem de stappen vanaf bladzijde 72 om de buizen goed te plaatsen  
b) Controleer de merktekens, bladzijdes 52-53-54
- ES** 1. Comprueba que no haya aire en los cilindros hidráulicos H3/4/5 e I3/4/5 o en los tubos 3/4/5.  
2. Revisa las instrucciones de las págs. 43 a 46. Desmonta las piezas y vuelve a montarlas.  
3. Comprueba el tendido de los tubos. No deberán estar retorcidos ni estrangulados.  
a) Repasa los pasos indicados desde la pág. 72 para colocar correctamente los tubos  
b) Comprueba el marcado de los tubos según se indica en las págs. 52, 53 y 54
- IT** 1. Verifica che non sia presente dell'aria nei cilindri H3/4/5, I3/4/5 e nei tubi 3/4/5.  
2. Torna alle pagine 43 - 46, smonta e poi riassume.  
3. Verifica l'installazione dei tubi: non devono essere annodati o girati.  
a) Riprendi i passaggi a partire da pagina 72 per posizionare bene i tubi  
b) Verifica i riferimenti da posizionare, pagine 52-53-54



**D**

**SI L'AXE CENTRAL A DÛ MAL À TOURNER  
IF THE CENTRAL AXIS TURNS WITH DIFFCULTY  
WENN DIE MITTELACHSE SICH NICHT RICHTIG DREHT  
ALS DE CENTRALE AS NIET GOED DRAAIT  
EL EJE CENTRAL GIRA CON DIFCULTAD;  
LASSE CENTRALE GIRA CON DIFCOLTÀ**

- FR** 1. Retourne page 23, étape 13 et vérifie si E10 est installée dans le bon sens.
- EN** 1. Return to page 23, step 13 and check whether E10 is fitted the right way round.
- DE** 1. Sieh auf Seite 23, Schritt 13 nach und prüfe, ob E10 in der richtigen Richtung installiert ist.
- NL** 1. Ga terug naar bladzijde 23, stap 13 en kijk na of E10 in de goede richting is gemonteerd.
- ES** 1. Repasa el paso n.º 13 de la pág. 23 y comprueba que el elemento E10 está instalado con su orientación correcta.
- IT** 1. Torna a pagina 23, passaggio 13 e verifica se E10 è installato nel senso corretto.

**E**

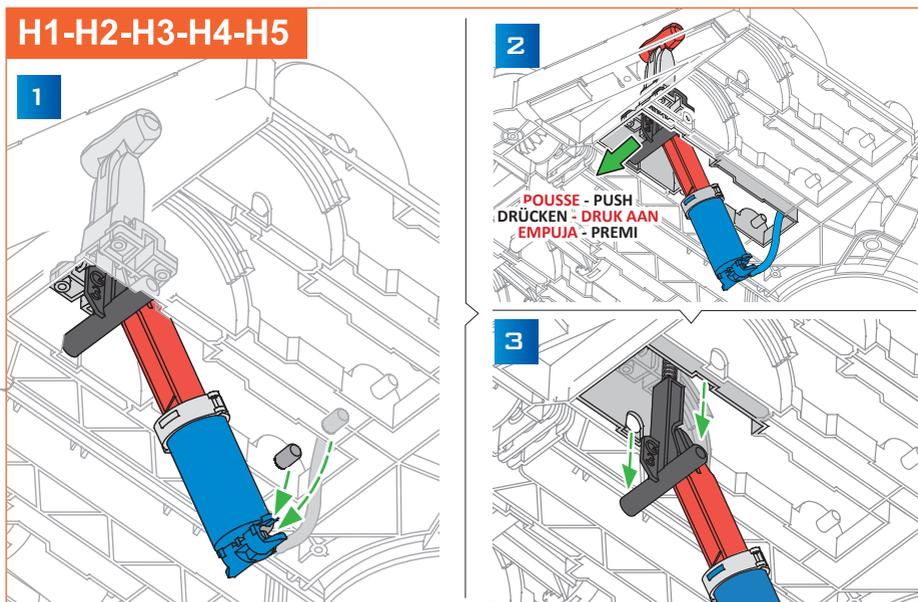
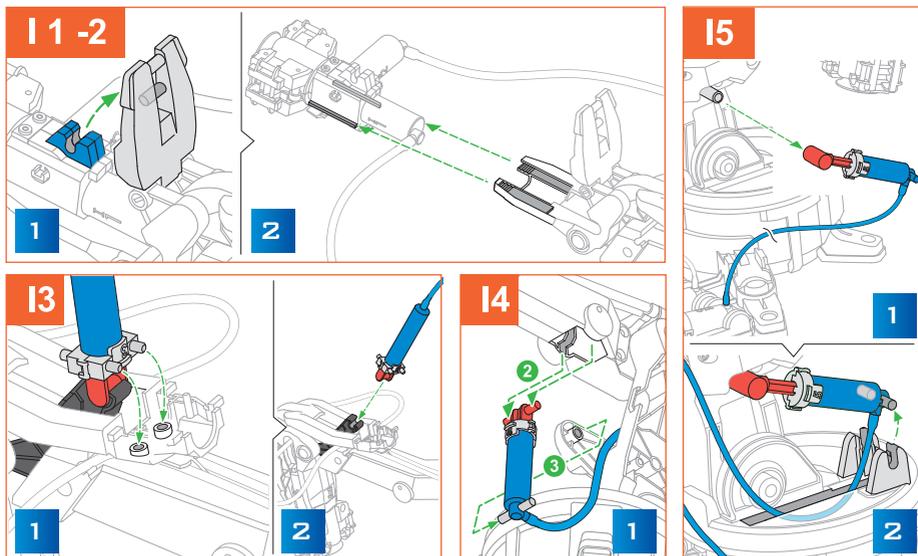
**VIDER L'EAU ET REMPLIR  
EMPTYING THE WATER AND FILLING  
DAS WASSER AUSLEEREN UND FÜLLEN  
HET WATER AFVOEREN EN VULLEN  
VACÍA EL AGUA Y RELLENAR  
SVUOTARE L'ACQUA E RIEMPIRE**

- FR** 1. Avec l'aide d'un adulte, démonte les cylindres I1/2/3/4/5 du bras puis les cylindres H1/2/3/4/5 des leviers.  
2. Enlève les tubes des cylindres I1/2/3/4/5  
3. Vide dans un évier. Pour remplir, reprends la notice page 43 et réalise de nouveau les étapes jusqu'au bout.
- EN** 1. With the help of an adult, remove cylinders I1/2/3/4/5 from the arm and then cylinders H1/2/3/4/5 from the levers.  
2. Remove the tubes and cylinders I1/2/3/4/5  
3. Empty into a sink. For filling, repeat the instructions from page 43 and go through all the steps to the end
- DE** 1. Nimm mit der Hilfe eines Erwachsenen die Zylinder I1/2/3/4/5 für den Arm und dann die Zylinder H1/2/3/4/5 für die Hebel ab.  
2. Entferne die Schläuche der Zylinder I1/2/3/4/5  
3. Leere das Wasser im Waschbecken aus. Zum füllen, geh zur Seite 43 der Anleitung und führe erneut alle Schritte aus
- NL** 1. Demonteer met de hulp van een volwassene eerst de cilinders I1/2/3/4/5 van de arm en daarna de cilinders H1/2/3/4/5 van de hefboomen.  
2. Haal de buizen van de cilinders I1/2/3/4/5 weg  
3. Laat ze in een gootsteen leeglopen. Voor het vullen, herneem de handleiding op bladzijde 43 en voer de stappen opnieuw tot het einde uit.

- ES**
1. Con la asistencia de un adulto, desmonta los cilindros I1/2/3/4/5 de su ubicación en el brazo y después los cilindros H1/2/3/4/5 de las palancas.
  2. Desconecta los tubos de los cilindros I1/2/3/4/5
  3. Vacía el agua en el fregadero. Para rellenar, repasa las instrucciones de la pág. 43 y repite los pasos hasta el final.



- IT**
1. Con l'aiuto di un adulto, smonta i cilindri I1/2/3/4/5 del braccio, poi i cilindri H1/2/3/4/5 delle leve.
  2. Togli i tubi dei cilindri I1/2/3/4/5
  3. Vuota in un lavandino. Per riempire, riprendi le istruzioni a pagina 43 ed esegui di nuovo i passaggi che vi sono descritti fino alla fine.





**FR MISE EN GARDE :** Uniquement pour enfants de 10 ans et plus.  
**ATTENTION !** Ne convient pas aux enfants de moins de 36 mois.  
Présence de petits éléments susceptibles d'être ingérés.  
Danger d'étouffement.  
**ATTENTION !** A utiliser sous la surveillance rapprochée d'un adulte. Présence de pointes et de bords coupants fonctionnels.  
**GARDER L'EMBALLAGE POUR REFERENCE FUTURE.**  
Les couleurs et le contenu peuvent varier légèrement.

**DE WARNUNG:** Für Kinder ab 10 Jahren.  
**ACHTUNG!** Nicht für Kinder unter 36 Monaten geeignet wegen verschluckbarer Kleinteile.  
Erstickungsgefahr.  
**ACHTUNG !** Nur unter der direkten Aufsicht eines Erwachsenen benutzen. Verletzungsgefahr durch Spitzen und funktionelle Schneidkanten.  
**BEWAHREN SIE DIE VERPACKUNG FÜR ZUKÜNFTIGE REFERENZ.** Farben und Inhalte können leicht variieren.

**ES ADVERTENCIA:** Únicamente para niños a partir de 10 años.  
**¡ADVERTENCIA!** No conviene para niños menores de 36 meses ya que contiene piezas pequeñas que podrían ser ingeridas. Peligro de asfixia.  
**¡ATENCIÓN!** Se utilizará exclusivamente bajo la vigilancia directa de una persona adulta. Presencia de una punta afilada o bordes cortantes.  
**GUARDAR EL EMBALAJE PARA FUTURAS CONSULTAS.**  
Los colores y contenido pueden variar ligeramente.

**EN WARNING:** For children aged 10 and over only.  
**WARNING!** Not suitable for children under 36 months due to small parts which can be ingested.  
Choking hazard.  
**WARNING!** To be used under the direct supervision of an adult. Presence of functional sharp points and edges.  
**RETAIN THE PACKAGING FOR FUTURE REFERENCE.**  
The colors and content may slightly vary.

**NL LET OP:** Alleen voor kinderen ouder dan 10 jaar.  
**WAARSCHUWING!** Niet geschikt voor kinderen jonger dan 36 maanden, vanwege kleine onderdelen.  
Verstikkingsgevaar.  
**WAARSCHUWING !** Alleen gebruiken onder toezicht van een volwassene. Aanwezigheid van scherpe punten en randen !  
**VERPAKKING BEWAREN VOOR REFERENTIE.**  
De kleuren en inhoud kunnen iets afwijken.

**IT AVVERTIMENTO:** Unicamente per bambini di 10 anni e più.  
**AVVERTENZA!** Non adatto a bambini di età inferiore a 36 mesi. Contiene piccole parti che potrebbero essere ingerite. Pericolo di soffocamento.  
**AVVERTENZA!** Da usare sotto la sorveglianza di un adulto. Presenza di punte acuminata e bordi taglienti funzionali.  
**CONSERVARE L'IMBALLAGGIO PER UNA CONSULTAZIONE FUTURA.** I colori e contenuti possono variare leggermente.

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Developed and distributed by :

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**10+**